

flow PHASE 3
1200V/450A
Features

- High Power screw contacts
- Low loss Trench Fieldstop Technology IGBT
- High Current Density FRED

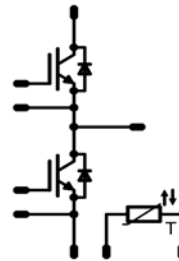
Target Applications

- Motor Drives
- Power Generation
- Uninterruptable Power Supply

Types

- V23990-P660-F02
- V23990-P669-F02

flow SCREW3 housing

Schematic


Maximum Ratings

 $T_j=25^{\circ}\text{C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
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Transistor Inverter

Collector-emitter break down voltage	V_{CE}		1200	V
DC collector current	I_C	$T_j=T_{jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	350 455	A
Repetitive peak collector current	I_{Cpuls}	tp limited by T_{jmax}	1350	A
Power dissipation per IGBT	P_{tot}	$T_j=T_{jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	748 1134	W
Gate-emitter peak voltage	V_{GE}		± 20	V
Short circuit ratings	t_{SC} V_{CC}	$T_j \leq 125^{\circ}\text{C}$ $V_{GE}=15\text{V}$	10 900	μs V
Maximum Junction Temperature	T_{jmax}		150	$^{\circ}\text{C}$

Diode Inverter

Peak Repetitive Reverse Voltage	V_{RRM}		1200	V
DC forward current	I_F	$T_j=T_{jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	294 384	A
Repetitive peak forward current	I_{FRM}	tp limited by T_{jmax}	900	A
Power dissipation per Diode	P_{tot}	$T_j=T_{jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	491 744	W
Maximum Junction Temperature	T_{jmax}		150	$^{\circ}\text{C}$

Maximum Ratings

T_j=25°C, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
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Thermal properties

Storage temperature	T _{stg}		-40...+125	°C
Operation temperature	T _{jop}		-40...+125	°C

Insulation properties

Insulation voltage	V _{is}	t=2s DC voltage	4000	V
Creepage distance			min 12,7	mm
Clearance			min 12,7	mm

Characteristic Values

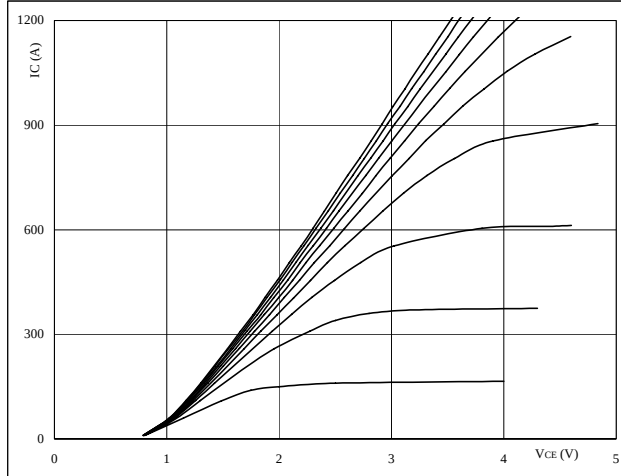
Parameter	Symbol	Conditions					Value			Unit
			V _{GE} (V) or V _{GS} (V)	V _{CE} (V) or V _{DS} (V)	I _C (A) or I _F (A) or I _B (A)	T(°C)	Min		Max	
Transistor Inverter										
Gate emitter threshold voltage	V _{GE(th)}	VCE=VGE			0,018	Tj=25°C Tj=125°C	5	5,8	6,5	v
Collector-emitter saturation voltage	V _{CE(sat)}		15		450	Tj=25°C Tj=125°C	1,3	2,06 2,43	2,3	v
Collector-emitter cut-off current incl. Diode	I _{CES}		0	1200		Tj=25°C Tj=125°C			0,25	mA
Gate-emitter leakage current	I _{GES}		30	0		Tj=25°C Tj=125°C			650	nA
Integrated Gate resistor	R _{gint}							1,67		Ohm
Turn-on delay time	t _{d(on)}	Rgoff=2 Ω Rgon=2 Ω	±15	600	450	Tj=25°C Tj=125°C		422		ns
Rise time	t _r					Tj=25°C Tj=125°C		48,6		ns
Turn-off delay time	t _{d(off)}					Tj=25°C Tj=125°C		614,4		ns
Fall time	t _f					Tj=25°C Tj=125°C		146,4		ns
Turn-on energy loss per pulse	E _{on}					Tj=25°C Tj=125°C		31,3		mWs
Turn-off energy loss per pulse	E _{off}					Tj=25°C Tj=125°C		54,2		mWs
Input capacitance	C _{ies}					f=1MHz	0	25	Tj=25°C	
Output capacitance	C _{oss}		1,689		nF					
Reverse transfer capacitance	C _{rss}		1,464		nF					
Gate charge	Q _{Gate}		±15			Tj=25°C		3700		nC
Thermal resistance chip to heatsink per chip	R _{thJH}	Thermal grease thickness≤50um λ = 0,61 W/mK						0,095		K/W
Thermal resistance chip to case per chip	R _{thJC}							0,063		K/W
Diode Inverter										
Diode forward voltage	V _F				450	Tj=25°C Tj=125°C	1	1,96 2,04	2,4	v
Peak reverse recovery current	I _{RRM}	Rgon=2 Ω	±15	600	450	Tj=25°C Tj=125°C		598,13		A
Reverse recovery time	t _{rr}					Tj=25°C Tj=125°C		340,9		ns
Reverse recovered charge	Q _{rr}					Tj=25°C Tj=125°C		82,94		mC
Peak rate of fall of recovery current	di(rec)max /dt					Tj=25°C Tj=125°C		7944		A/ms
Reverse recovered energy	E _{rec}					Tj=25°C Tj=125°C		36,011		mWs
Thermal resistance chip to heatsink per chip	R _{thJH}	Thermal grease thickness≤50um λ = 0,61 W/mK						0,146		K/W
Thermal resistance chip to case per chip	R _{thJC}							0,096		K/W
Thermistor										
Rated resistance	R ₂₅	Tol. ±5%				Tj=25°C	4,2	4,7	5,8	kOhm
Deviation of R100	D _{R/R}	R100=435Ω				Tc=100°C		2,6		%/K
Power dissipation given Epcos-Typ	P					Tj=25°C			210	mW
B-value	B _(25/100)	Tol. ±3%				Tj=25°C		3530		K

Output Inverter

Figure 1 Output inverter IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$



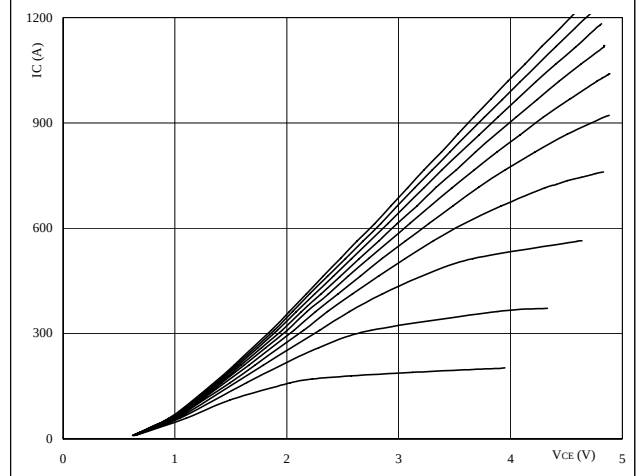
At

$t_p = 250 \mu s$
 $T_J = 25 ^\circ C$
VGE from 8 V to 17 V in steps of 1 V

Figure 2 Output inverter IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$



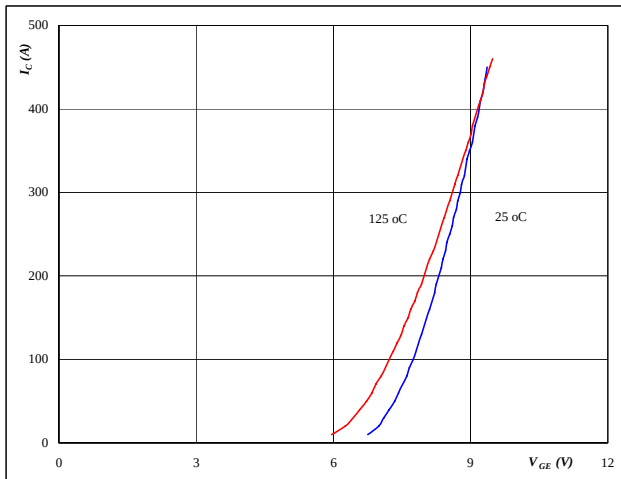
At

$t_p = 250 \mu s$
 $T_J = 125 ^\circ C$
VGE from 8 V to 17 V in steps of 1 V

Figure 3 Output inverter IGBT

Typical transfer characteristics

$$I_C = f(V_{GE})$$



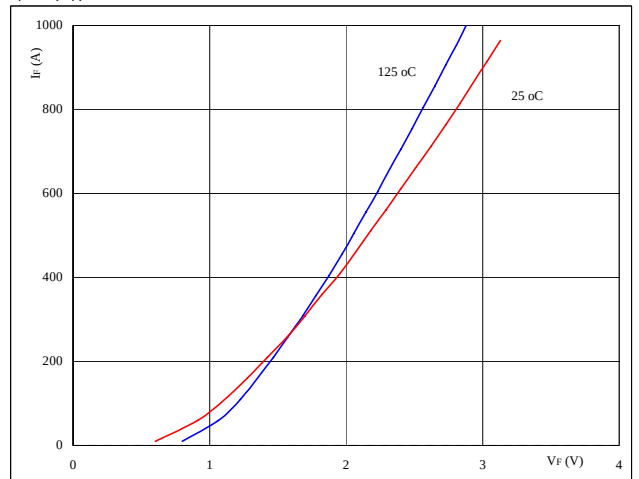
At

$t_p = 250 \mu s$
 $V_{CE} = 10 V$

Figure 4 Output inverter FRED

Typical diode forward current as a function of forward voltage

$$I_F = f(V_F)$$



At

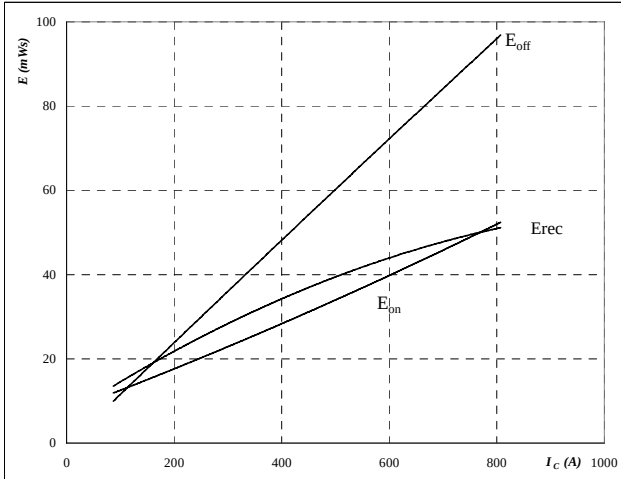
$t_p = 250 \mu s$

Output Inverter

Figure 5 Output inverter IGBT

Typical switching energy losses
as a function of collector current

$$E = f(I_C)$$



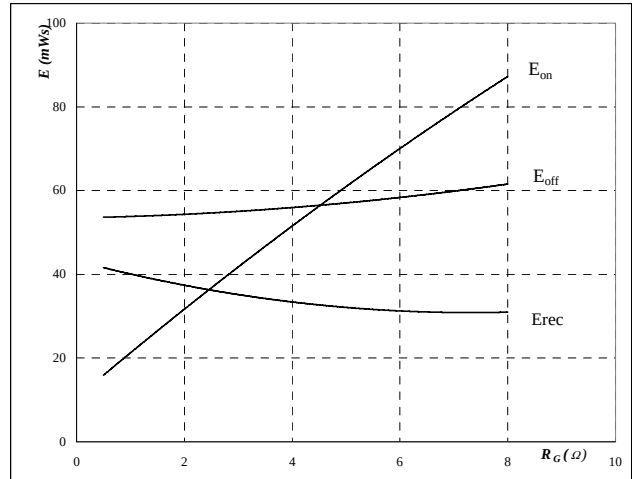
With an inductive load at

$T_J =$	125	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{gon} =$	2	Ω
$R_{goff} =$	2	Ω

Figure 6 Output inverter IGBT

Typical switching energy losses
as a function of gate resistor

$$E = f(R_G)$$



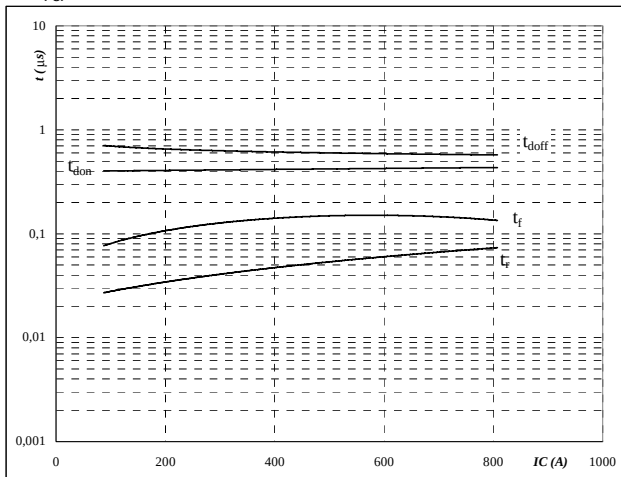
With an inductive load at

$T_J =$	125	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_C =$	448	A

Figure 7 Output inverter IGBT

Typical switching times as a
function of collector current

$$t = f(I_C)$$



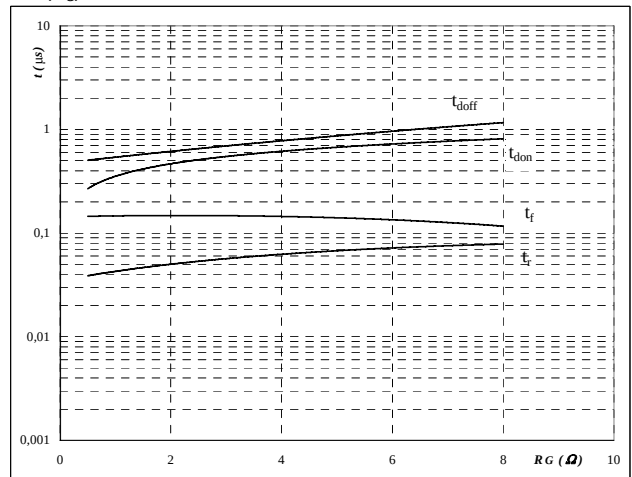
With an inductive load at

$T_J =$	125	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{gon} =$	2	Ω
$R_{goff} =$	2	Ω

Figure 8 Output inverter IGBT

Typical switching times as a
function of gate resistor

$$t = f(R_G)$$



With an inductive load at

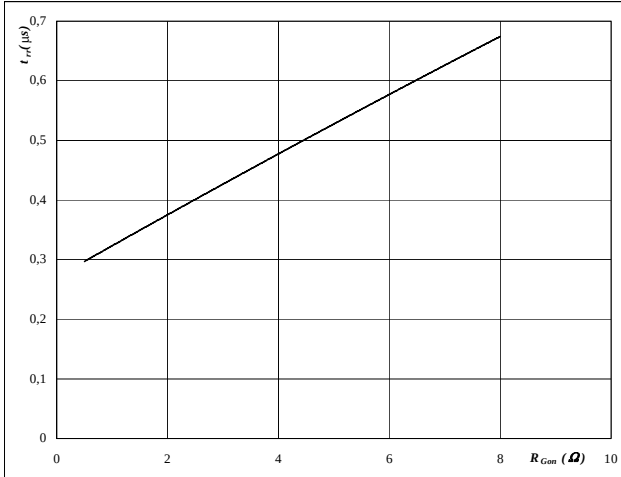
$T_J =$	125	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_C =$	448	A

Output Inverter

Figure 9 Output inverter FRED diode

Typical reverse recovery time as a function of IGBT turn on gate resistor

$$t_{rr} = f(R_{gon})$$

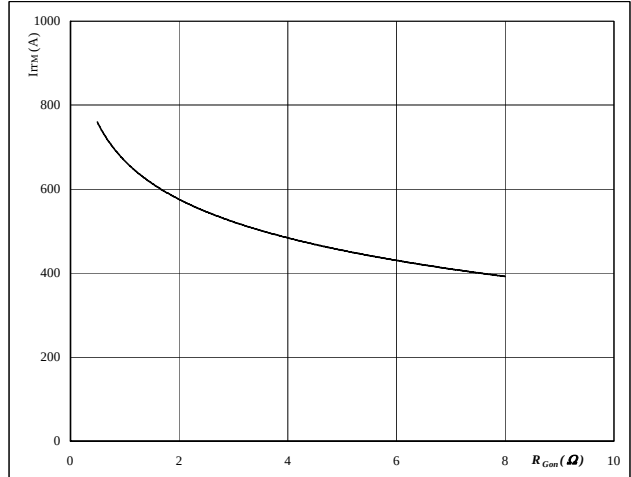


At
 $T_j = 125$ °C
 $V_R = 600$ V
 $I_F = 448$ A
 $V_{GE} = \pm 15$ V

Figure 10 Output inverter FRED diode

Typical reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RRM} = f(R_{gon})$$

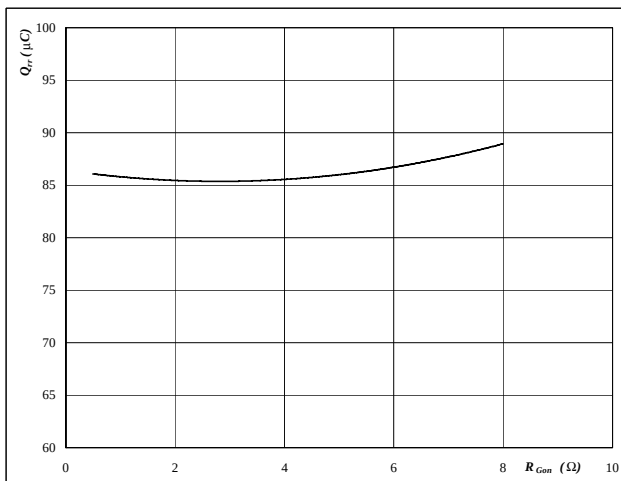


At
 $T_j = 125$ °C
 $V_R = 600$ V
 $I_F = 448$ A
 $V_{GE} = \pm 15$ V

Figure 11 Output inverter FRED diode

Typical reverse recovery charge as a function of IGBT turn on gate resistor

$$Q_{rr} = f(R_{gon})$$

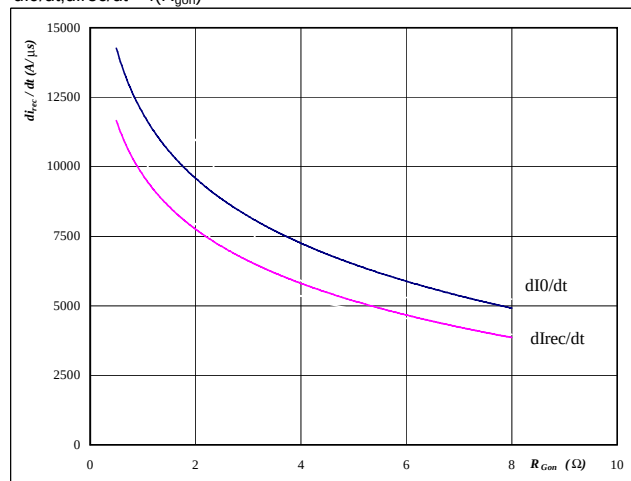


At
 $T_j = 125$ °C
 $V_R = 600$ V
 $I_F = 448$ A
 $V_{GE} = \pm 15$ V

Figure 12 Output inverter FRED diode

Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor

$$dI_0/dt, dI_{rec}/dt = f(R_{gon})$$



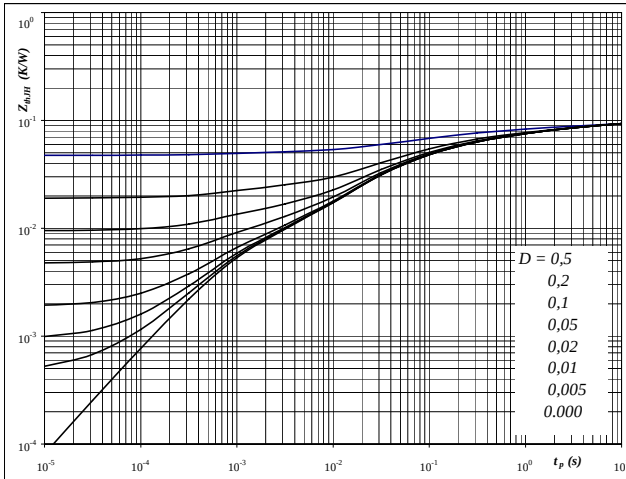
At
 $T_j = 125$ °C
 $V_R = 600$ V
 $I_F = 448$ A
 $V_{GE} = \pm 15$ V

Output Inverter

Figure 13

IGBT transient thermal impedance
as a function of pulse width

$$Z_{thJH} = f(tp)$$



With

$$D = \frac{tp}{T}$$

$$R_{thJH} = 0,095 \quad K/W$$

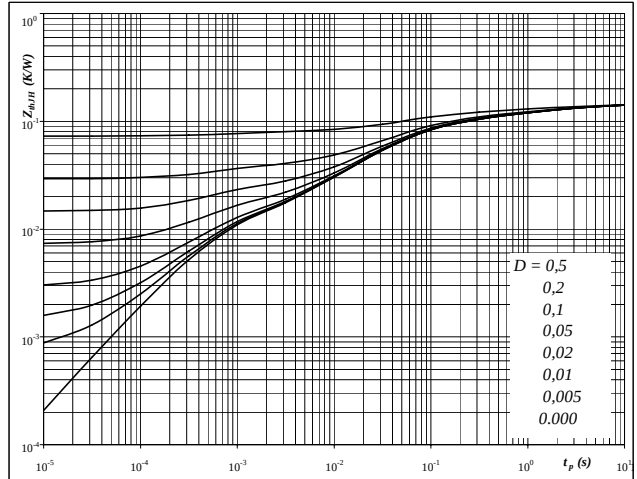
IGBT thermal model values

R (C/W)	Tau (s)
0,02	3,8E+00
0,02	5,1E-01
0,03	8,5E-02
0,02	1,8E-02
0,01	8,5E-04

Figure 14

FRED transient thermal impedance
as a function of pulse width

$$Z_{thJH} = f(tp)$$



With

$$D = \frac{tp}{T}$$

$$R_{thJH} = 0,146 \quad K/W$$

FRED thermal model values

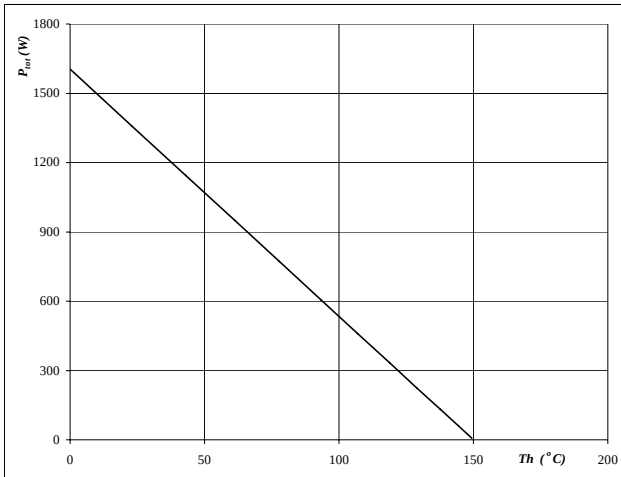
R (C/W)	Tau (s)
0,01	9,6E+00
0,03	1,7E+00
0,04	2,0E-01
0,05	3,9E-02
0,01	8,2E-03
0,01	5,4E-04

Output Inverter

Figure 15 Output inverter IGBT

Power dissipation as a function of heatsink temperature

$$P_{tot} = f(T_h)$$

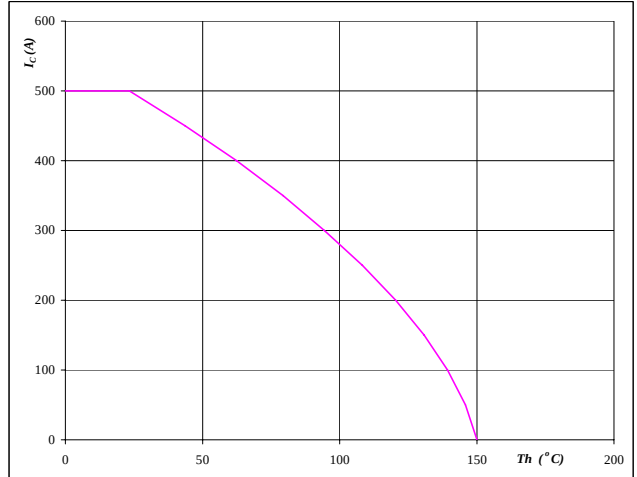


At
 $T_j = 150$ °C

Figure 16 Output inverter IGBT

Collector current as a function of heatsink temperature

$$I_C = f(T_h)$$

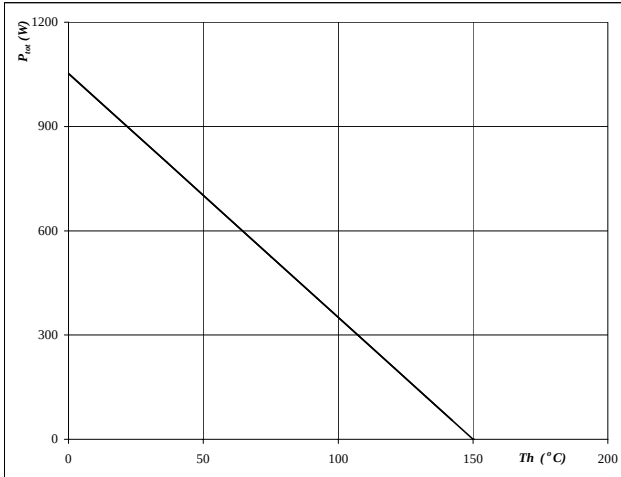


At
 $T_j = 150$ °C
 $V_{GE} = 15$ V

Figure 17 Output inverter FRED

Power dissipation as a function of heatsink temperature

$$P_{tot} = f(T_h)$$

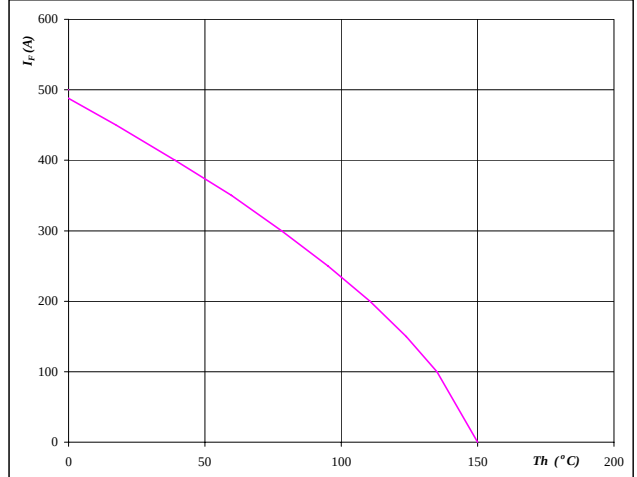


At
 $T_j = 150$ °C

Figure 18 Output inverter FRED

Forward current as a function of heatsink temperature

$$I_F = f(T_h)$$



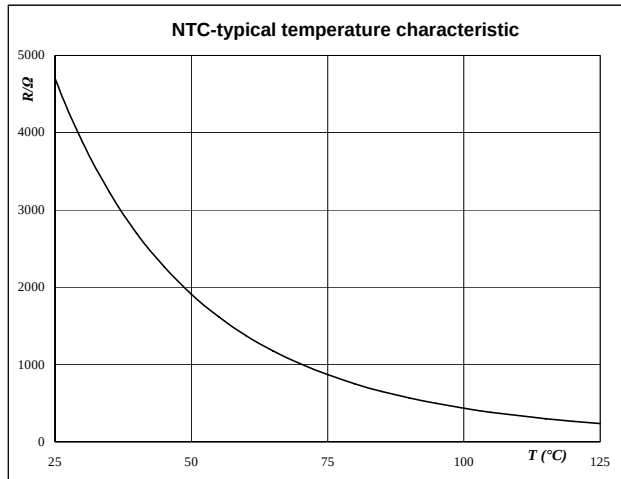
At
 $T_j = 150$ °C

Thermistor

Figure 19 Thermistor

Typical NTC characteristic
as a function of temperature

$$R_T = f(T)$$



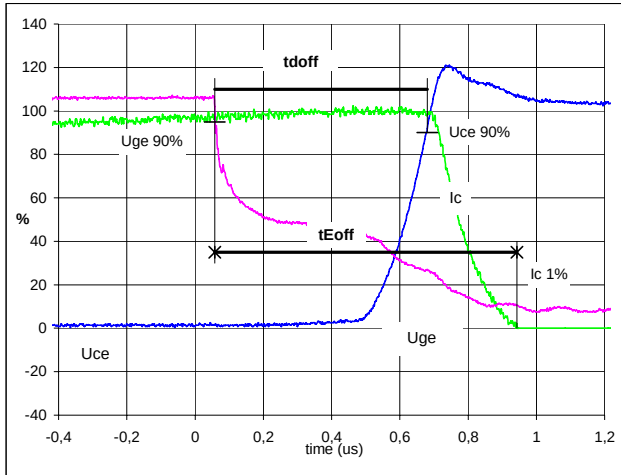
Switching Definitions Output Inverter

General conditions

T_j	=	125 °C
R_{gon}	=	2 Ω
R_{goff}	=	2 Ω

Figure 1 Output inverter IGBT

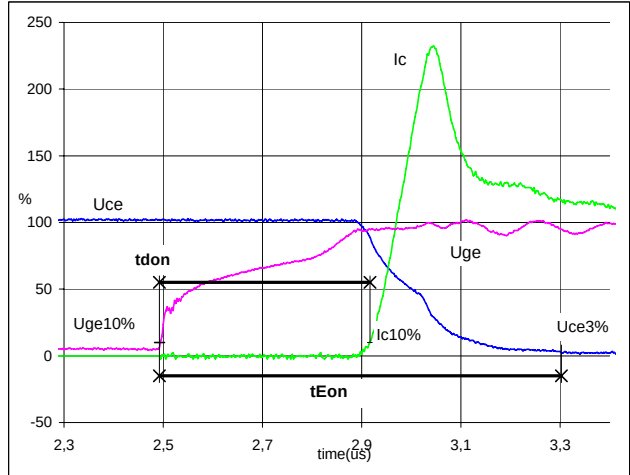
Turn-off Switching Waveforms & definition of t_{doff} , t_{Eoff}
 (t_{Eoff} = integrating time for E_{off})



$V_{GE}(0\%)$	=	-15	V
$V_{GE}(100\%)$	=	15	V
$V_C(100\%)$	=	600	V
$I_C(100\%)$	=	448	A
t_{doff}	=	0,61	μs
t_{Eoff}	=	0,89	μs

Figure 2 Output inverter IGBT

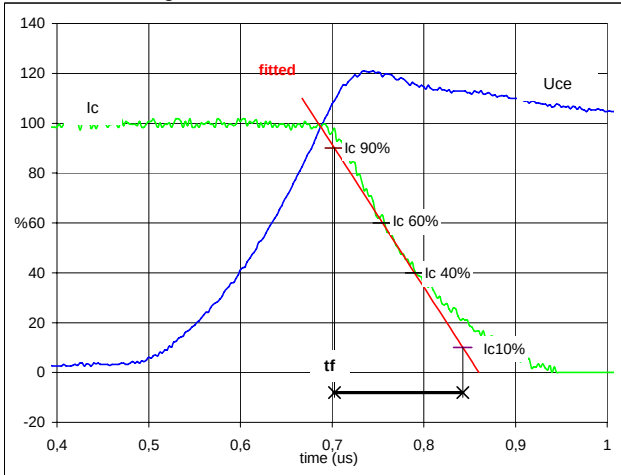
Turn-on Switching Waveforms & definition of t_{don} , t_{Eon}
 (t_{Eon} = integrating time for E_{on})



$V_{GE}(0\%)$	=	-15	V
$V_{GE}(100\%)$	=	15	V
$V_C(100\%)$	=	600	V
$I_C(100\%)$	=	448	A
t_{don}	=	0,42	μs
t_{Eon}	=	0,81	μs

Figure 3 Output inverter IGBT

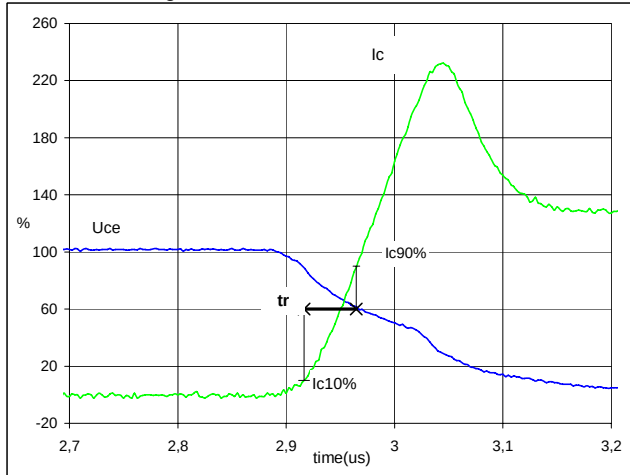
Turn-off Switching Waveforms & definition of t_f



$V_C(100\%)$	=	600	V
$I_C(100\%)$	=	448	A
t_f	=	0,146	μs

Figure 4 Output inverter IGBT

Turn-on Switching Waveforms & definition of t_r

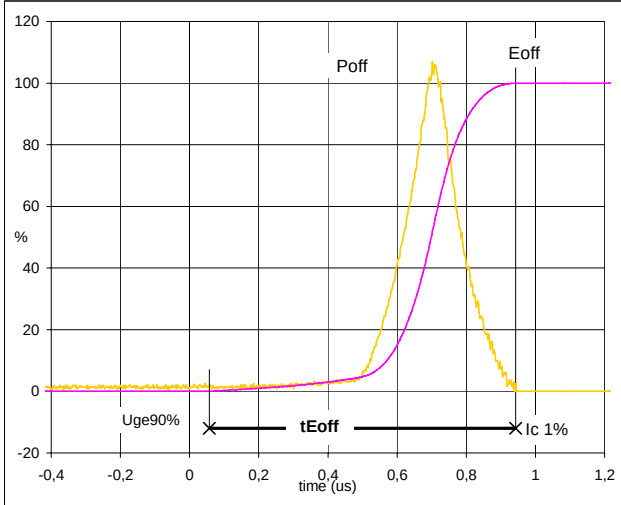


$V_C(100\%)$	=	600	V
$I_C(100\%)$	=	448	A
t_r	=	0,049	μs

Switching Definitions Output Inverter

Figure 5 Output inverter IGBT

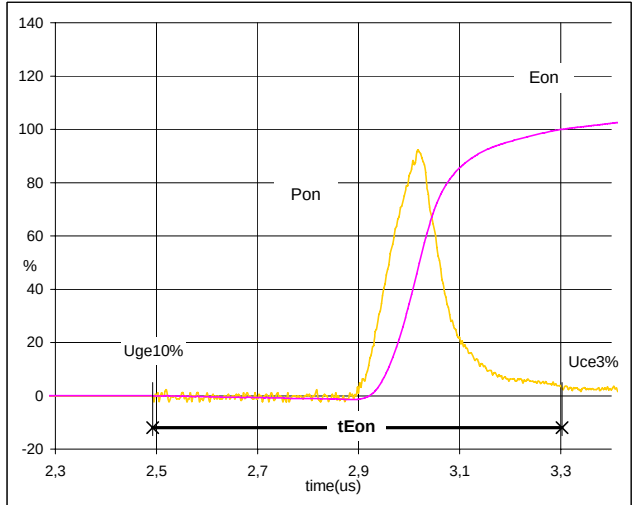
Turn-off Switching Waveforms & definition of t_{Eoff}



$P_{off}(100\%) = 269,06 \text{ kW}$
 $E_{off}(100\%) = 54,21 \text{ mJ}$
 $t_{Eoff} = 0,89 \text{ }\mu\text{s}$

Figure 6 Output inverter IGBT

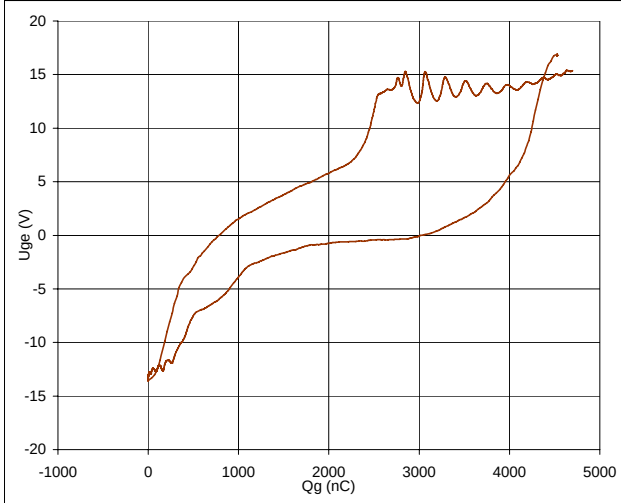
Turn-on Switching Waveforms & definition of t_{Eon}



$P_{on}(100\%) = 269,0604 \text{ kW}$
 $E_{on}(100\%) = 31,27 \text{ mJ}$
 $t_{Eon} = 0,81 \text{ }\mu\text{s}$

Figure 7 Output inverter IGBT

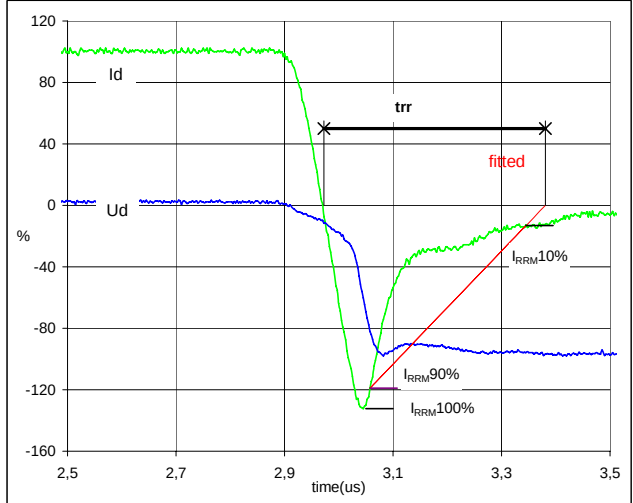
Gate voltage vs Gate charge



$V_{GEoff} = -15 \text{ V}$
 $V_{GEon} = 15 \text{ V}$
 $V_C(100\%) = 600 \text{ V}$
 $I_C(100\%) = 448 \text{ A}$
 $Q_g = 4698,4335 \text{ nC}$

Figure 8 Output inverter FRED

Turn-off Switching Waveforms & definition of t_{tr}

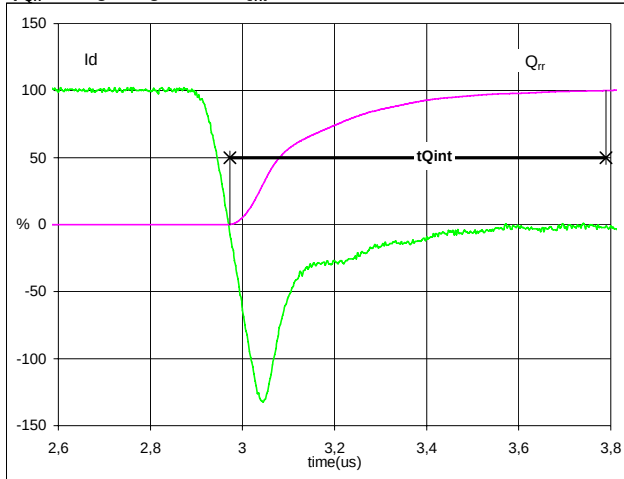


$V_d(100\%) = 600 \text{ V}$
 $I_d(100\%) = 448 \text{ A}$
 $I_{RRM}(100\%) = -598 \text{ A}$
 $t_{tr} = 0,341 \text{ }\mu\text{s}$

Switching Definitions Output Inverter

Figure 9 Output inverter FRED

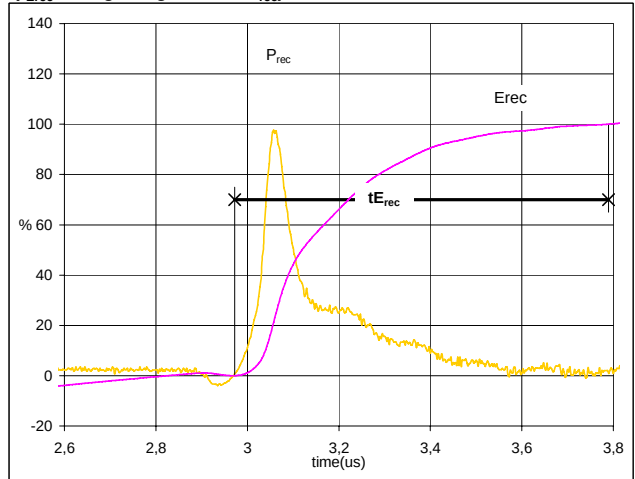
Turn-on Switching Waveforms & definition of t_{Qrr}
(t_{Qrr} = integrating time for Q_{rr})



I_d (100%) = 448 A
 Q_{rr} (100%) = 82,939 μC
 t_{Qint} = 0,82 μs

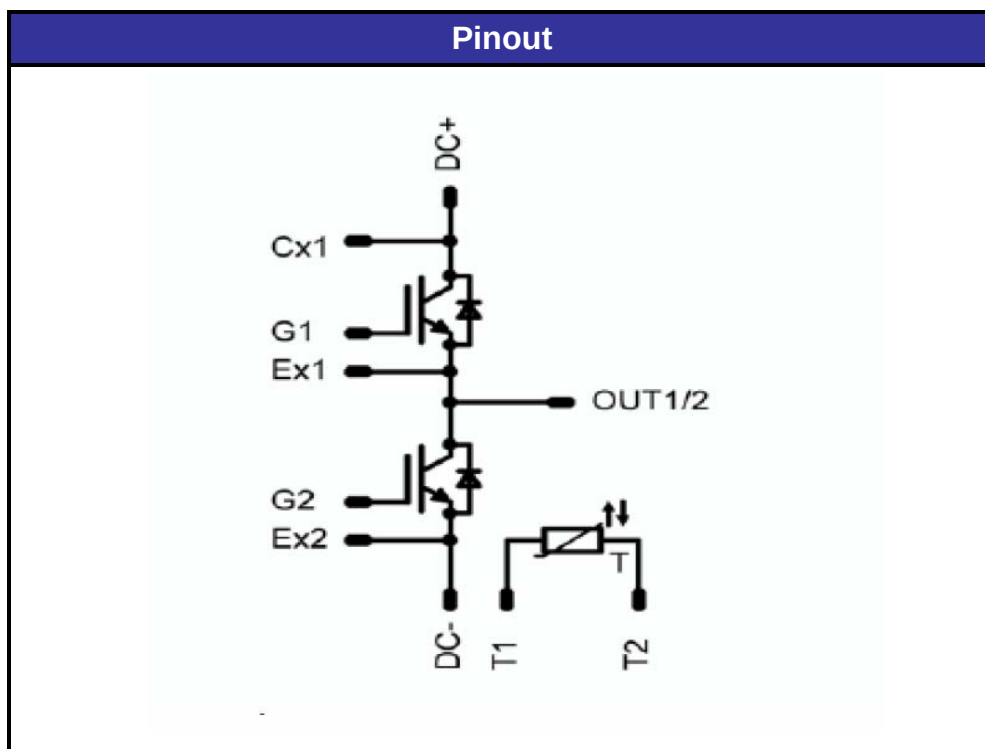
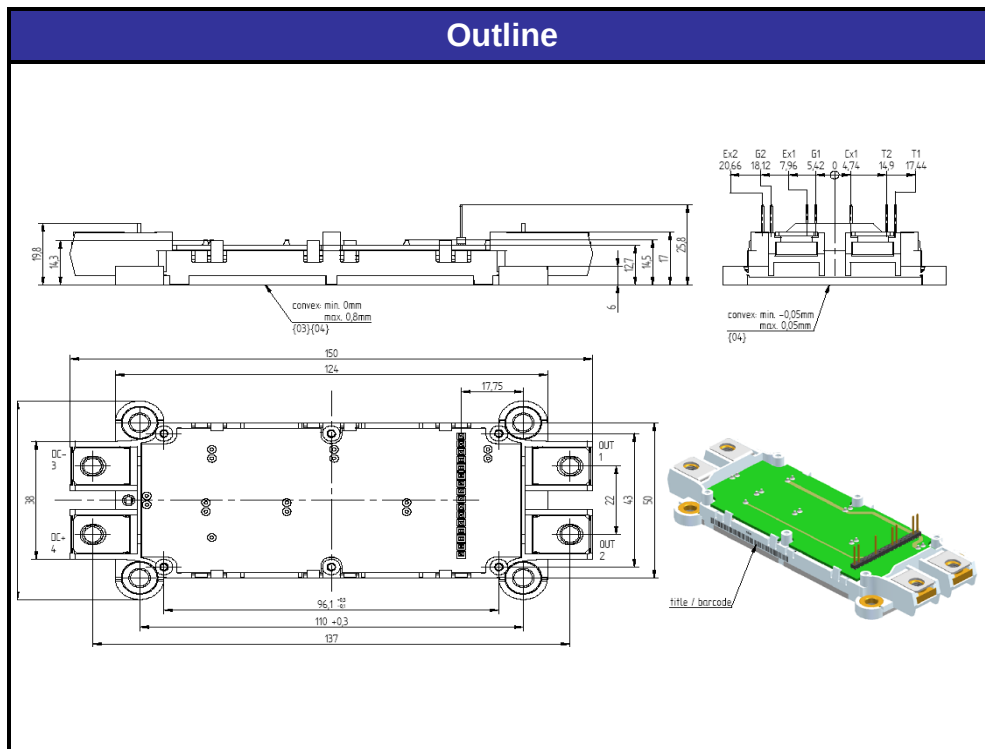
Figure 10 Output inverter FRED

Turn-on Switching Waveforms & definition of t_{Erec}
(t_{Erec} = integrating time for E_{rec})



P_{rec} (100%) = 269,0604 kW
 E_{rec} (100%) = 36,011 mJ
 t_{Erec} = 0,82 μs

Package Outline and Pinout



PRODUCT STATUS DEFINITIONS

Datasheet Status	Product Status	Definition
Target	Formative or In Design	This datasheet contains the design specifications for product development. Specifications may change in any manner without notice. The data contained is exclusively intended for technically trained staff.
Preliminary	First Production	This datasheet contains preliminary data, and supplementary data may be published at a later date. Vincotech reserves the right to make changes at any time without notice in order to improve design. The data contained is exclusively intended for technically trained staff.
Final	Full Production	This datasheet contains final specifications. Vincotech reserves the right to make changes at any time without notice in order to improve design. The data contained is exclusively intended for technically trained staff.

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

General conditions
3phase SPWM

$$V_{GEon} = 15 \text{ V}$$

$$V_{GEoff} = -15 \text{ V}$$

$$R_{gon} = 2 \Omega$$

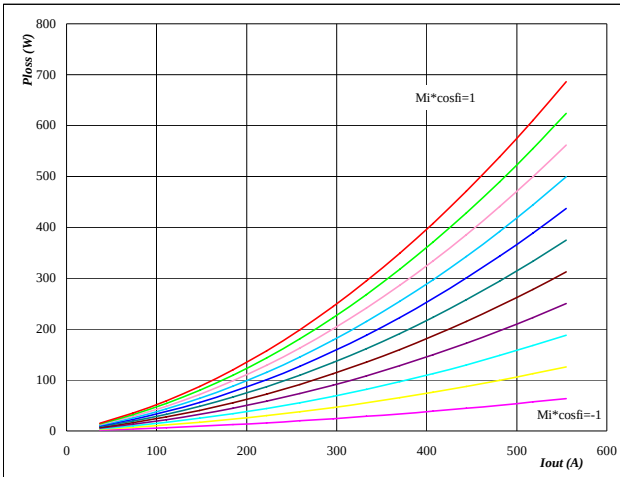
$$R_{goff} = 2 \Omega$$

Figure 1

IGBT

Typical average static loss as a function of output current

$$P_{loss} = f(I_{out})$$


At

$$T_j = 125^\circ\text{C}$$

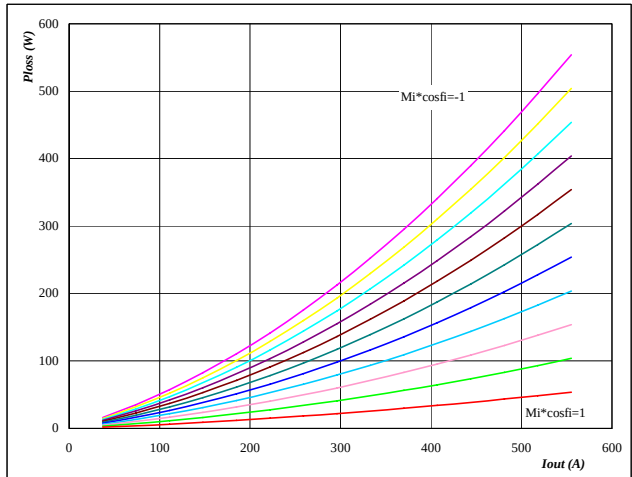
Mi*cosfi from -1 to 1 in steps of 0,2

Figure 2

FRED

Typical average static loss as a function of output current

$$P_{loss} = f(I_{out})$$


At

$$T_j = 125^\circ\text{C}$$

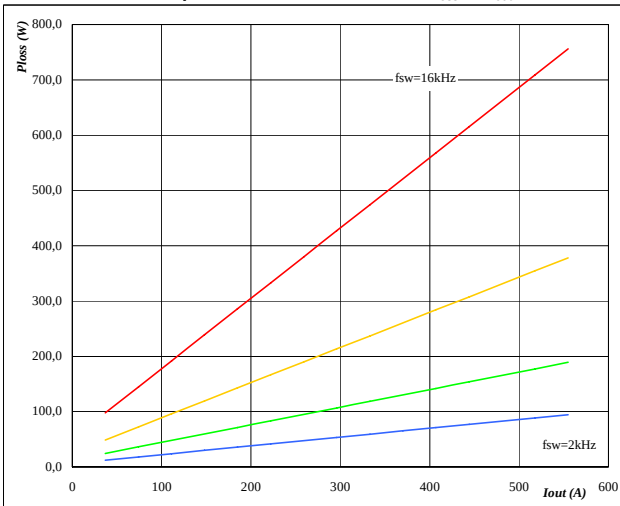
Mi*cosfi from -1 to 1 in steps of 0,2

Figure 3

IGBT

Typical average switching loss as a function of output current

$$P_{loss} = f(I_{out})$$


At

$$T_j = 125^\circ\text{C}$$

$$\text{DC link} = 600 \text{ V}$$

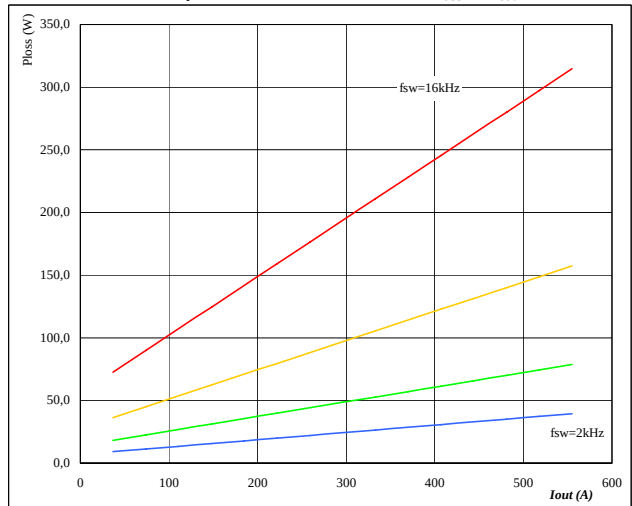
fsw from 2 kHz to 16 kHz in 2 steps

Figure 4

FRED

Typical average switching loss as a function of output current

$$P_{loss} = f(I_{out})$$


At

$$T_j = 125^\circ\text{C}$$

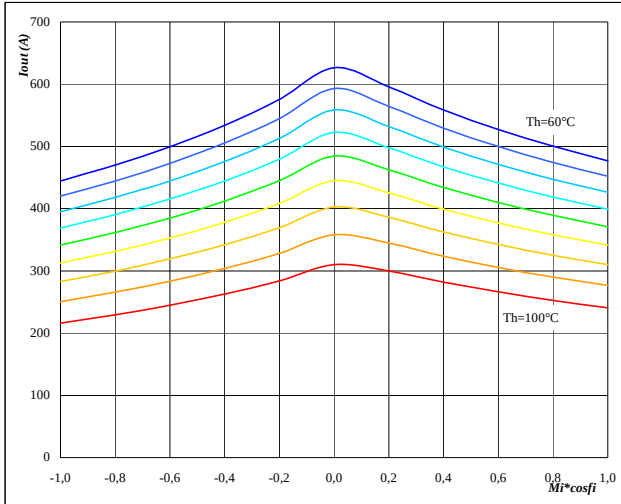
$$\text{DC link} = 600 \text{ V}$$

fsw from 2 kHz to 16 kHz in 2 steps

Figure 5 Phase

Typical available 50Hz output current as a function $Mi \cdot \cos \phi_i$

$$I_{out} = f(Mi \cdot \cos \phi_i)$$


At
 $T_j = 125 \text{ } ^\circ\text{C}$

DC link = 600 V

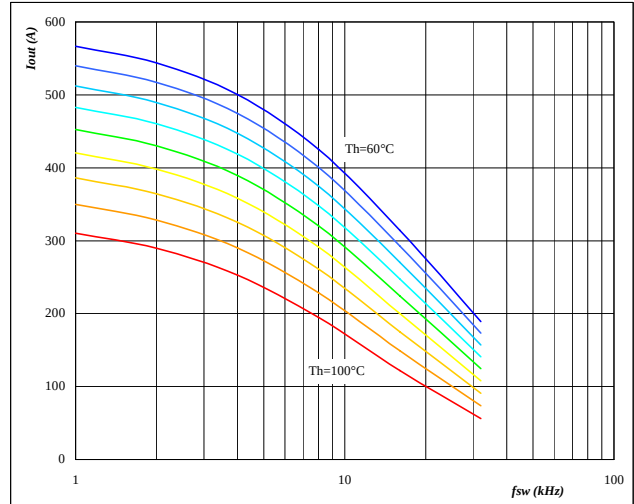
 $f_{sw} = 4 \text{ kHz}$

Th from 60 °C to 100 °C in steps of 5 °C

Figure 6 Phase

Typical available 50Hz output current as a function of switching frequency

$$I_{out} = f(f_{sw})$$


At
 $T_j = 125 \text{ } ^\circ\text{C}$

DC link = 600 V

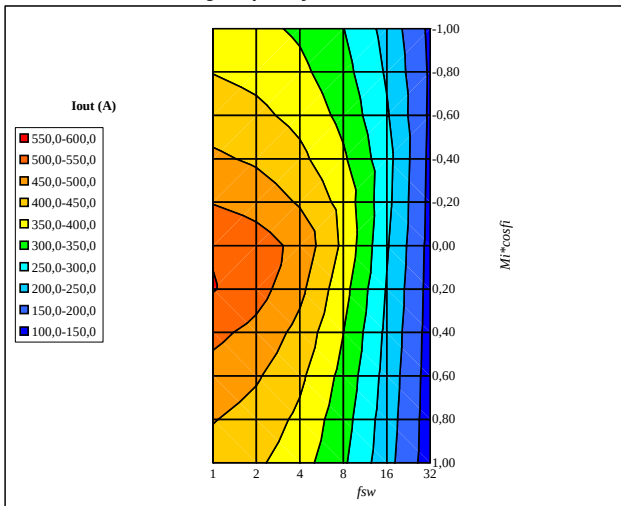
 $Mi \cdot \cos \phi_i = 0,8$

Th from 60 °C to 100 °C in steps of 5 °C

Figure 7 Phase

Typical available 50Hz output current as a function of $Mi \cdot \cos \phi_i$ and switching frequency

$$I_{out} = f(f_{sw}, Mi \cdot \cos \phi_i)$$

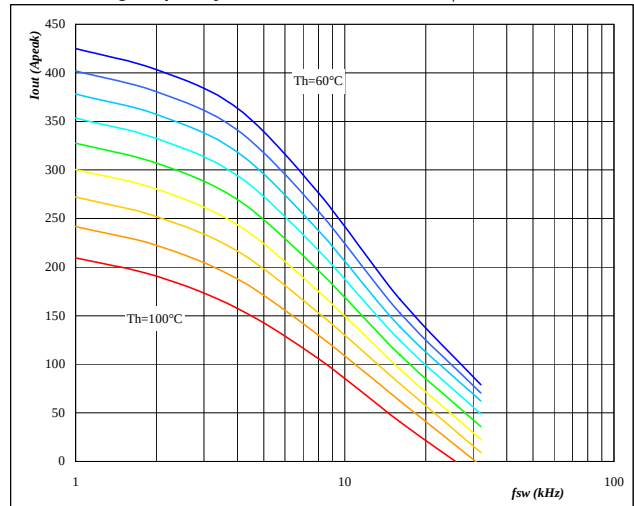

At
 $T_j = 125 \text{ } ^\circ\text{C}$

DC link = 600 V

 $T_n = 80 \text{ } ^\circ\text{C}$
Figure 8 Phase

Typical available 0Hz output current as a function of switching frequency

$$I_{outpeak} = f(f_{sw})$$


At
 $T_j = 125 \text{ } ^\circ\text{C}$

DC link = 600 V

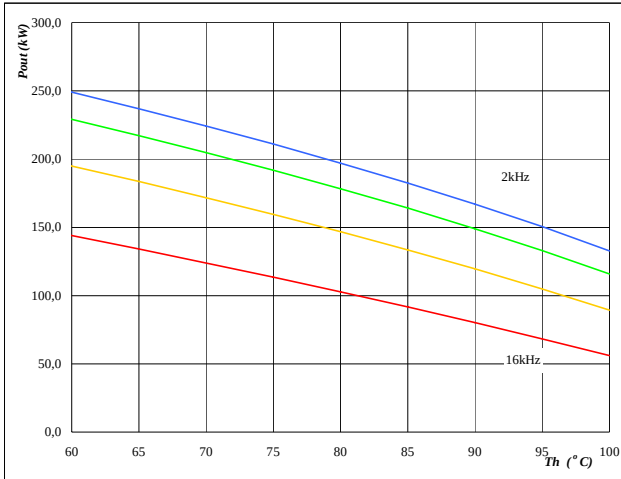
Th from 60 °C to 100 °C in steps of 5 °C

Figure 9

Inverter

Typical available peak output power as a function of heatsink temperature

$$P_{out}=f(T_h)$$


At
 $T_j = 125 \text{ } ^\circ\text{C}$

DC link = 600 V

 $M_i = 1$
 $\cos\phi_i = 0,80$

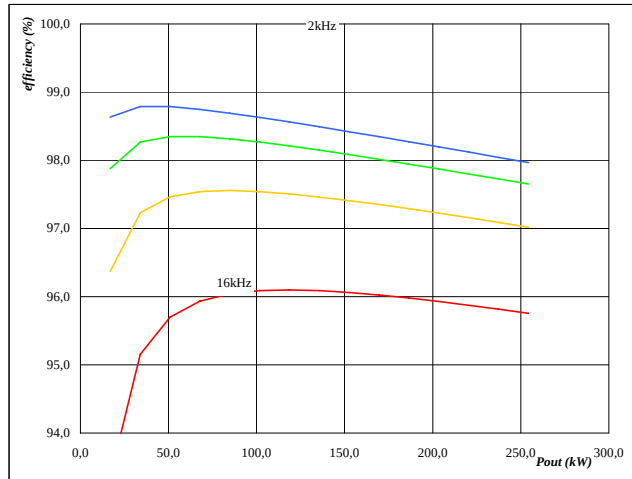
fsw from 2 kHz to 16 kHz in 2 steps

Figure 10

Inverter

Typical efficiency as a function of output power

$$\text{efficiency}=f(P_{out})$$


At
 $T_j = 125 \text{ } ^\circ\text{C}$

DC link = 600 V

 $M_i = 1$
 $\cos\phi_i = 0,80$

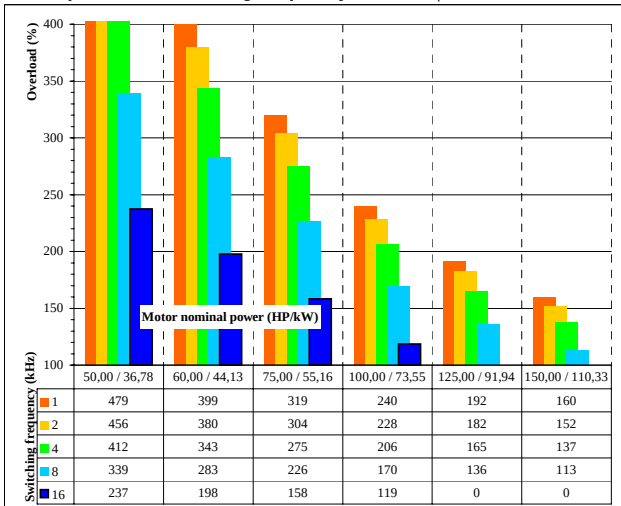
fsw from 2 kHz to 16 kHz in 2 steps

Figure 11

Inverter

Typical available overload factor as a function of motor power and switching frequency

$$P_{peak} / P_{nom}=f(P_{nom},f_{sw})$$


At
 $T_j = 125 \text{ } ^\circ\text{C}$

DC link = 600 V

 $M_i = 1$
 $\cos\phi_i = 0,8$

fsw from 1 kHz to 16 kHz in 2 steps

 $T_h = 80 \text{ } ^\circ\text{C}$

Motor eff = 0,85

General conditions
Phase shifted ZVS

$$V_{GEon} = 15 \text{ V}$$

$$V_{GEoff} = -15 \text{ V}$$

$$R_{gon} = 2 \Omega$$

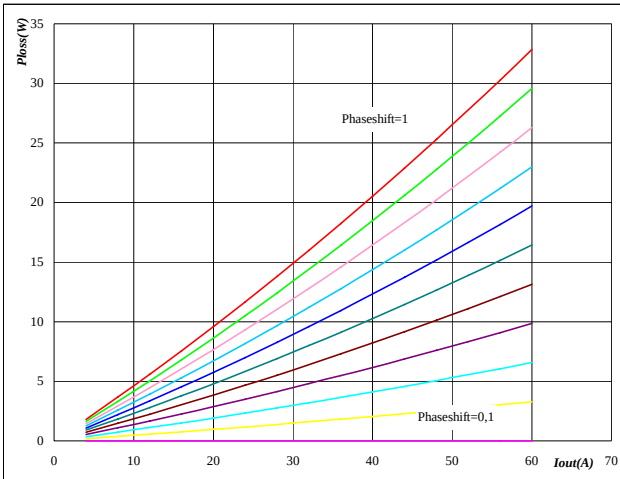
$$R_{goff} = 2 \Omega$$

Figure 1

IGBT

**Typical static loss of shifted switch
as a function of output current**

$$P_{loss} = f(I_{out})$$


At

$$T_j = 125^\circ\text{C}$$

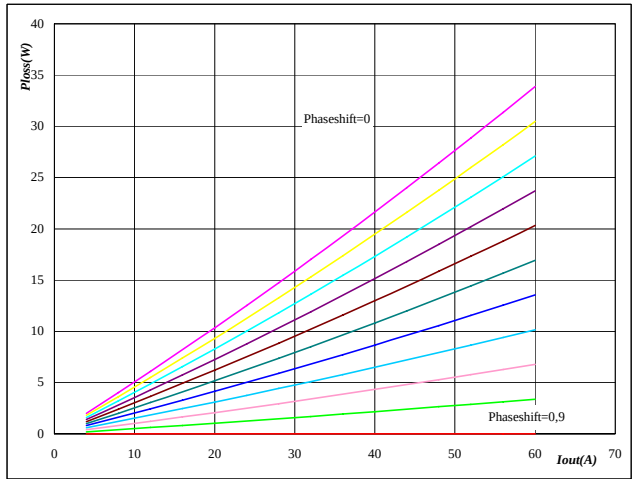
Phaseshift from 0,1 to 1 in steps of 0,1

Figure 2

FRED

**Typical static loss of shifted switch
as a function of output current**

$$P_{loss} = f(I_{out})$$


At

$$T_j = 125^\circ\text{C}$$

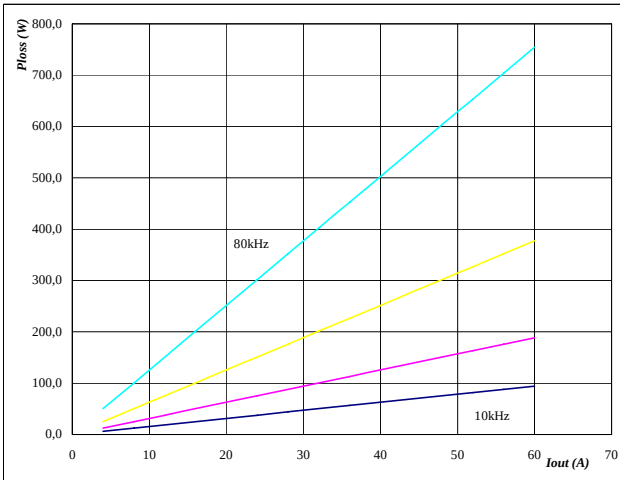
Phaseshift from 0,1 to 1 in steps of 0,1

Figure 3

IGBT

Typical switching loss as a function of output current

$$P_{loss} = f(I_{out})$$


At

$$T_j = 125^\circ\text{C}$$

$$\text{DC link} = 600 \text{ V}$$

$$I_{outpk}/I_{out} = 1,3$$

$$\text{Phaseshift} = 1$$

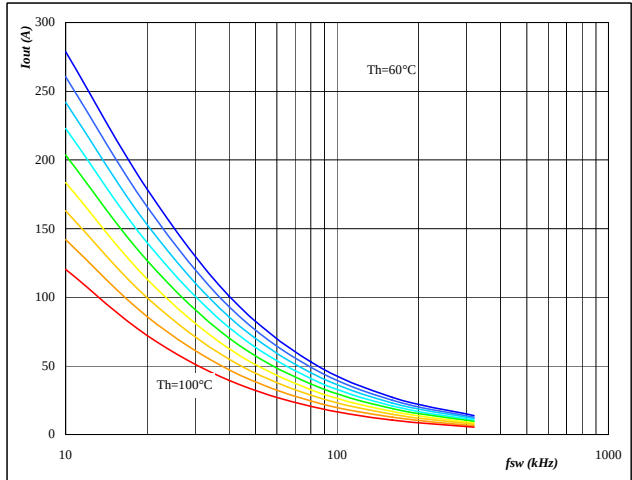
fsw from 10 kHz to 80 kHz in 2 steps

Figure 4

Phase

**Typical available output current
as a function of switching frequency**

$$I_{out} = f(f_{sw})$$


At

$$T_j = 125^\circ\text{C}$$

$$\text{DC link} = 600 \text{ V}$$

$$I_{outpk}/I_{out} = 1,3$$

$$\text{Phaseshift} = 1$$

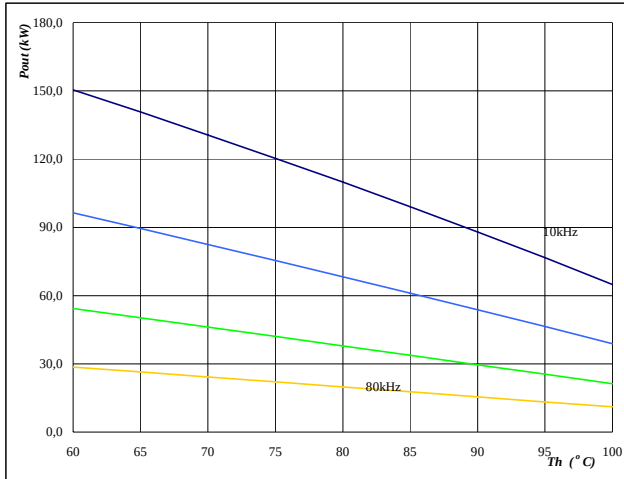
Th from 60 °C to 100 °C in steps of 5 °C

Figure 5

Inverter

**Typical available electric peak output power
as a function of heatsink temperature**

$$P_{out} = f(T_h)$$


At
 $T_j = 125 \text{ } ^\circ\text{C}$

DC link = 600 V

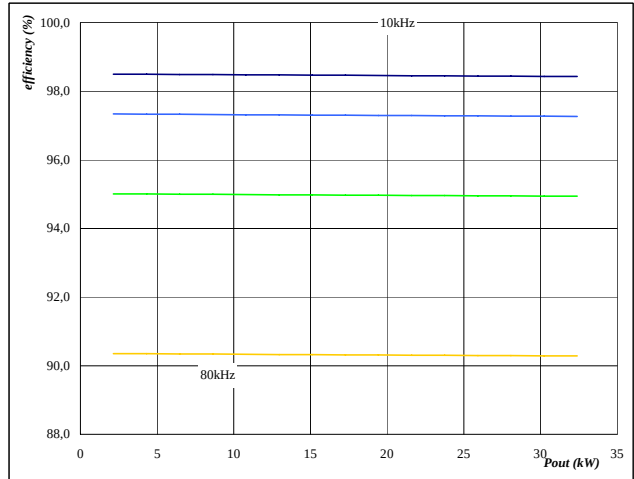
 $I_{outpk}/I_{out} = 1,3$

Phaseshift = 1

fsw from 10 kHz to 80 kHz in 2 steps

Figure 6

Inverter

Typical efficiency as a function of output power
 efficiency=f(P_{out})

At
 $T_j = 125 \text{ } ^\circ\text{C}$

DC link = 600 V

 $I_{outpk}/I_{out} = 1,3$

Phaseshift = 1

fsw from 10 kHz to 80 kHz in 2 steps