

LOW DISTORTION DOWN-CONVERTER IC FOR DIGITAL CATV

DESCRIPTION

The μPC3220GR is a silicon monolithic IC designed for use as IF down-converter for digital CATV. This IC consists of AGC amplifier, mixer and video amplifier.

The package is 16-pin SSOP (Shrink Small Outline Package) suitable for surface mount.

This IC is manufactured using our 10 GHz fr NESAT II AL silicon bipolar process.

This process uses silicon nitride passivation film. This material can protect chip surface from external pollution and prevent corrosion/migration. Thus, this IC has excellent performance, uniformly and reliability.

FEATURES

- Low distortion $IIP_3 = +1.0 \text{ dBm TYP.}$
- Wide AGC dynamic range $GCR_{\text{total}} = 45.5 \text{ dB TYP.}$
- On chip video amplifier
- Supply voltage : 5 V
- Packaged in 16-pin SSOP suitable for high-density surface mounting

APPLICATION

- Digital CATV receivers

★ ORDERING INFORMATION

Part Number	Order Number	Package	Marking	Supplying Form
μPC3220GR-E1	μPC3220GR-E1-A	16-pin plastic SSOP (5.72 mm (225)) (Pb-Free) ^{Note}	C3220	• Embossed tape 12 mm wide • Pin 1 indicates pull-out direction of tape • Qty 2.5 kpcs/reel

Note With regards to terminal solder (the solder contains lead) plated products (conventionally plated), contact your nearby sales office.

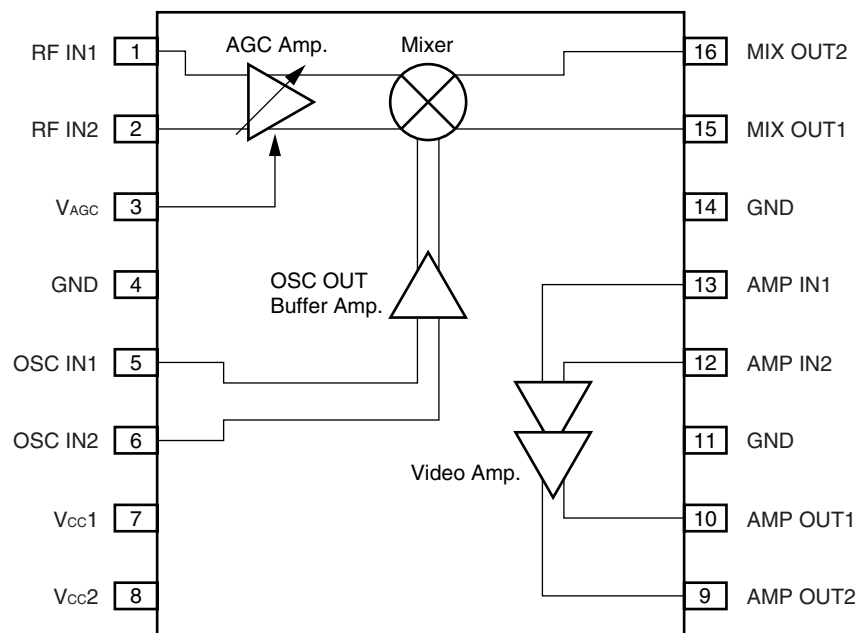
Remark To order evaluation samples, contact your nearby sales office.
Part number for sample order: μPC3220GR

Caution Observe precautions when handling because these devices are sensitive to electrostatic discharge.

The information in this document is subject to change without notice. Before using this document, please confirm that this is the latest version.
Not all devices/types available in every country. Please check with local NEC Compound Semiconductor Devices representative for availability and additional information.

INTERNAL BLOCK DIAGRAM AND PIN CONFIGURATION

(Top View)



PIN EXPLANATIONS

PIN No.	Symbol	Pin Voltage (V, TYP.)	Explanation	Equivalent Circuit
1	RF IN1	1.46	Input pin of IF signal. 1-pin is same phase and 2-pin is opposite phase at balance input. In case of single input, 1-pin or 2-pin should be grounded through capacitor (example 10 nF).	
2	RF IN2	1.46		
3	V _{AGC}	0 to 3.5	Automatic gain control pin. This pins bias govern the AGC output level. Minimum gain at V _{AGC} = 0 V Maximum gain at V _{AGC} = 3.5 V	
4	GND	0.0	Ground pin. Must be connected to the system ground with minimum inductance. Ground pattern on the board should be formed as wide as possible.	
5	OSC IN1	2.6	Input pin of Oscillator signal. 5-pin is same phase and 6-pin is opposite phase at balance input. In case of single input, 5-pin or 6-pin should be grounded through capacitor (ex. 10 nF).	
6	OSC IN2	2.6		
7	V _{CC1}	5.0	Power supply pin of IF down convertor block. Must be connected bypass capacitor to minimize ground impedance.	
8	V _{CC2}	5.0	Power supply pin of video amplifier. Must be connected bypass capacitor to minimize ground impedance.	

PIN No.	Symbol	Pin Voltage (V, TYP.)	Explanation	Equivalent Circuit
9	AMP OUT2	2.5	Output pin of video amplifier. OUT1 and IN1 are same phase. OUT2 and IN2 are same phase.	
10	AMP OUT1	2.5		
11	GND	0.0	Ground pin. Must be connected to the system ground with minimum inductance. Ground pattern on the board should be formed as wide as possible.	
12	AMP IN2	1.45	Signal input pin of video amplifier. This pin is high impedance.	
13	AMP IN1	1.45		
14	GND	0.0	Ground pin. Must be connected to the system ground with minimum inductance. Ground pattern on the board should be formed as wide as possible.	
15	MIX OUT1	3.7	Output pin of mixer. This output pin features low-impedance because of its emitter-follower output port.	
16	MIX OUT2	3.7		

ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Conditions	Ratings	Unit
Supply Voltage	V_{CC}	$T_A = +25^{\circ}\text{C}$	6.0	V
Power Dissipation	P_D	$T_A = +85^{\circ}\text{C}$ Note	433	mW
Operating Ambient Temperature	T_A		-40 to +85	$^{\circ}\text{C}$
Storage Temperature	T_{stg}		-55 to +150	$^{\circ}\text{C}$

Note Mounted on double-sided copper-clad $50 \times 50 \times 1.6$ mm epoxy glass PWB

RECOMMENDED OPERATING RENG

Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
Supply Voltage	V_{CC}		4.5	5.0	5.5	V
Operating Ambient Temperature	T_A	$V_{CC} = 4.5$ to 5.5 V	-40	+25	+85	$^{\circ}\text{C}$
Gain Control Voltage Range	V_{AGC}		0	—	V_{CC}	V

ELECTRICAL CHARACTERISTICS (T_A = +25°C, V_{CC} = 5 V)

Parameter	Symbol	Test Conditions	MIN.	TYP.	MAX.	Unit
DC Characteristics						
Circuit Current 1 (Total Block)	I _{CC1}	No input signal, V _{CC1} = V _{CC2} = 5 V Note 4	33.0	42.0	53.5	mA
Circuit Current 2 (AGC Amplifier Block + Mixer Block)	I _{CC2}	No input signal, V _{CC1} = 5 V Note 4	15.0	20.0	25.5	mA
Circuit Current 3 (Video Amplifier Block)	I _{CC3}	No input signal, V _{CC2} = 5 V Note 4	18.0	22.0	28.0	mA
AGC Voltage High Level	V _{AGC (H)}	@ Maximum gain Note 1	3.0	–	V _{CC}	V
AGC Voltage Low Level	V _{AGC (L)}	@ Minimum gain Note 1	0	–	0.5	V
RF Characteristics (AGC Amplifier Block + Mixer Block: f _{RF} = 84 MHz, f _{LO} = 134 MHz, P _{LO} = –15 dBm, f _{IF} = 50 MHz, Z _S = 50 Ω, Z _L = 1 kΩ)						
RF Input Frequency Range	f _{RF}	f _{IF} = 50 MHz constant Note 1	30	–	250	MHz
IF Output Frequency Range	f _{IF}	f _{RF} = 84 MHz constant Note 1	0.1	–	150	MHz
Maximum Conversion Gain	CG _{MAX}	V _{AGC} = 3.0 V, P _{in} = –50 dBm Note 1	30.5	33.0	35.5	dB
Minimum Conversion Gain	CG _{MIN}	V _{AGC} = 0.5 V, P _{in} = –20 dBm Note 1	–18.0	–12.5	–3.5	dB
AGC Dynamic Range	GCR _{AGC}	V _{AGC} = 0.5 to 3.0 V Note 1	36.0	45.5	–	dB
Noise Figure	NF	DSB, V _{AGC} = 3.0 V (@ Maximum gain) Note 2	–	7.0	8.5	dB
3rd Order Intermodulation Distortion	IM ₃	V _{out} = 0.236 V _{p-p} × 2 tone, (single-ended output), P _{in} –30 dBm/tone f _{RF1} = 84 MHz, f _{RF2} = 85 MHz Note 1	24.0	26.5	–	dBc
RF Characteristics (Video Amplifier Block: f = 50 MHz, Z_S = 50 Ω, Z_L = 1 kΩ)						
Differential Gain	G _{diff}	P _{in} = –55 dBm Note 3	48.0	50.5	53.5	dB
Maximum Output Voltage 2	V _{oclip2}	P _{in} = –25 dBm Note 3	2.95	3.70	–	V _{p-p}

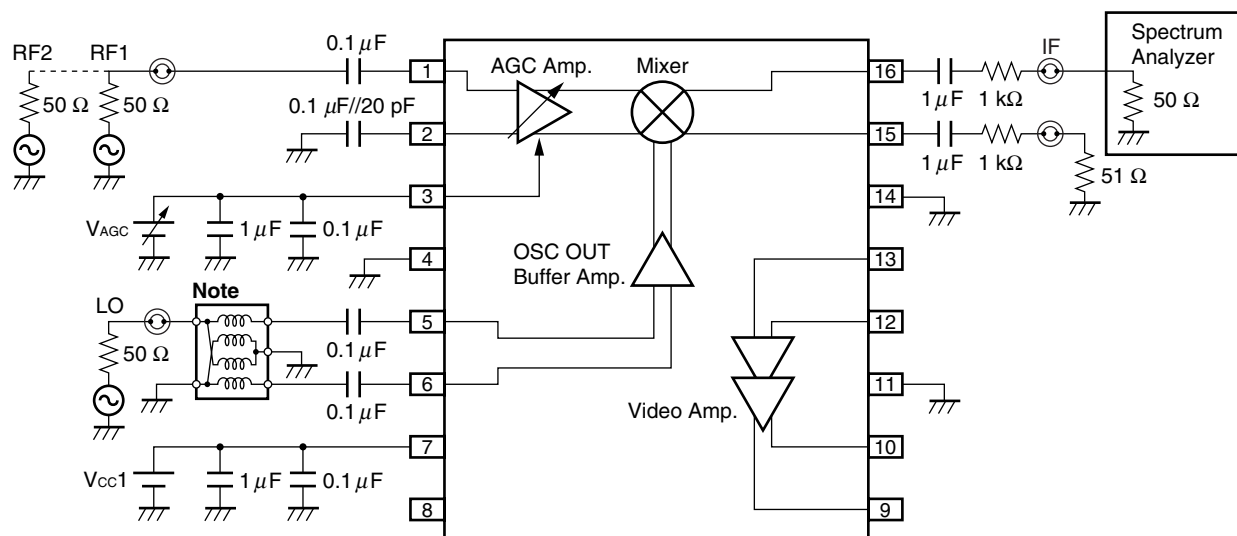
- Notes**
1. By measurement circuit 1
 2. By measurement circuit 2
 3. By measurement circuit 4
 4. By measurement circuit 6

STANDARD CHARACTERISTICS (T_A = +25°C, V_{CC} = 5 V, Z_S = 50 Ω)

Parameter	Symbol	Test Conditions	Reference Value	Unit
AGC Amplifier Block + Mixer Block (f _{RF} = 84 MHz, f _{LO} = 134 MHz, P _{LO} = -15 dBm, f _{IF} = 50 MHz, Z _S = 50 Ω , Z _L = 1 k Ω)				
Input 3rd Order Distortion Intercept Point	IIP ₃	V _{AGC} = 0.5 V (@ Minimum gain) f _{RF1} = 84 MHz, f _{RF2} = 85 MHz Note 1	+1.0	dBm
Maximum Output Voltage ¹	V _{oclip1}	V _{AGC} = 3.0 V, P _{in} = -20 dBm Note 1	0.65	V _{p-p}
RF IN Impedance	Z _{RFin}	V _{AGC} = 3.0 V, f = 84 MHz Note 2	440 - j1100	Ω
OSC IN Impedance	Z _{OSCin}	V _{AGC} = 3.0 V, f = 134 MHz Note 2	280 - j810	Ω
MIXER OUT Impedance	Z _{MIXout}	V _{AGC} = 3.0 V, f = 50 MHz Note 2	30.2 + j2.5	Ω
Video Amplifier Block (f = 50 MHz, Z _S = 50 Ω , Z _L = 1 k Ω)				
Frequency Range	f _{BW}	P _{in} = -55 dBm, G (f = 10 MHz) -1 dB Note 3	60	MHz
Input Impedance	Z _{AMPin}	f = 50 MHz Note 4	330 - j480	Ω
Output Impedance	Z _{AMPout}	f = 50 MHz Note 4	21.9 + j22.6	Ω
3rd Order Intermodulation Distortion	IM ₃	V _{out} = 0.7 V _{p-p} $\times$ 2 tone, f _{in1} = 49 MHz, f _{in2} = 50 MHz Note 3	55.0	dBc
Total Block (f _{RF} = 84 MHz, f _{LO} = 134 MHz, P _{LO} = -15 dBm, f _{IF} = 50 MHz, Z _S = 50 Ω , Z _L = 1 k Ω)				
Maximum Conversion Gain	CG _{MAX}	V _{AGC} = 3.0 V, P _{in} = -70 dBm Note 5	67.5	dB
Minimum Conversion Gain	CG _{MIN}	V _{AGC} = 0.5 V, P _{in} = -40 dBm Note 5	22.0	dB
Total Dynamic Range	GCR	V _{AGC} = 0.5 to 3.0 V Note 5	45.5	dB
Noise Figure	NF	DSB, V _{AGC} = 3.0 V (@ Maximum gain) Note 6	7.0	dB
Maximum Output Voltage	V _{oclip}	V _{AGC} = 3.0 V (@ Minimum gain) Note 5	3.7	V _{p-p}
Input 3rd Order Distortion Intercept Point	IIP _{3total}	V _{AGC} = 0.5 V (@ Minimum gain) f _{RF1} = 84 MHz, f _{RF2} = 85 MHz Note 5	+1.0	dBm
3rd Order Intermodulation Distortion	IM _{3total}	V _{out} = 0.7 V _{p-p} $\times$ 2 tone, P _{in} -40 dBm/tone f _{RF1} = 84 MHz, f _{RF2} = 85 MHz Note 5	51.0	dBc

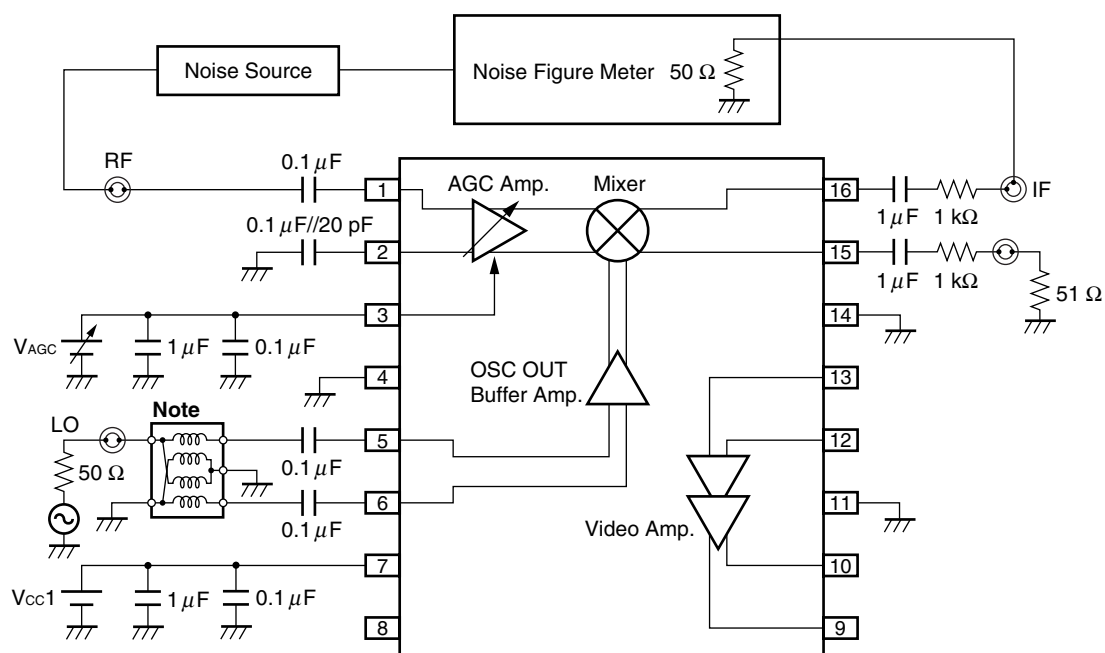
- Notes**
1. By measurement circuit 1
 2. By measurement circuit 3
 3. By measurement circuit 4
 4. By measurement circuit 5
 5. By measurement circuit 6
 6. By measurement circuit 7

MEASUREMENT CIRCUIT 1



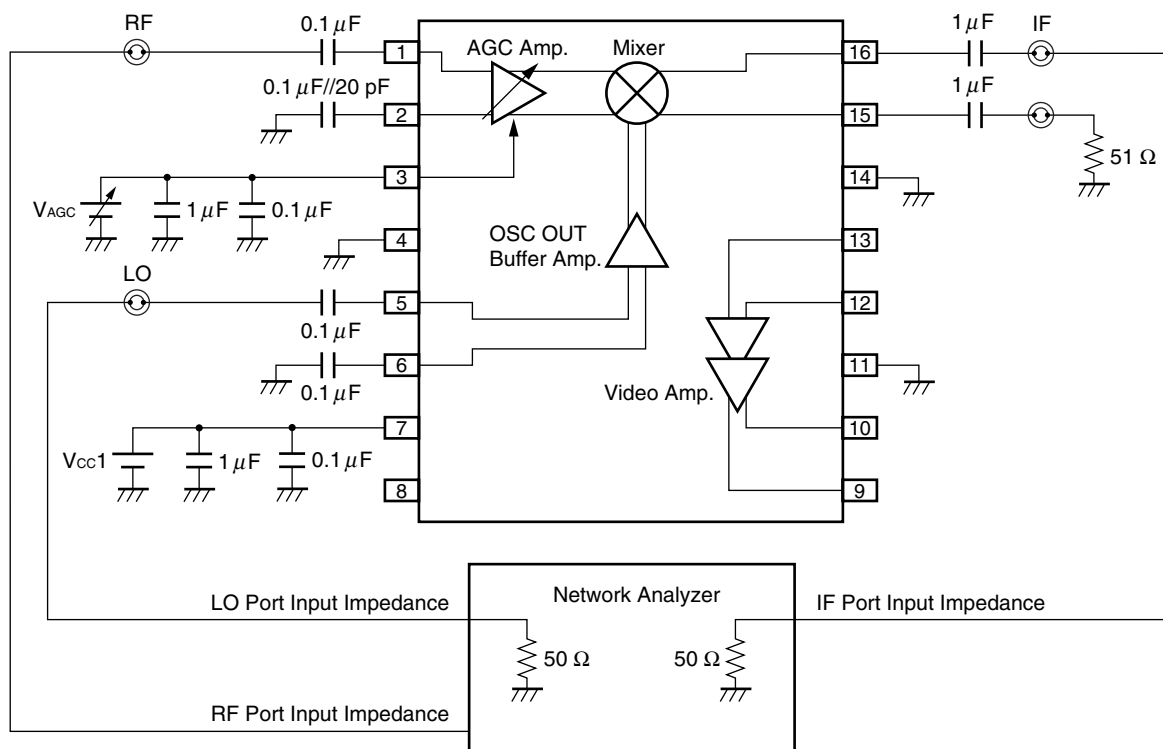
Note Balun Transformer : TOKO 617DB-1010 B4F (Double balanced type)

MEASUREMENT CIRCUIT 2

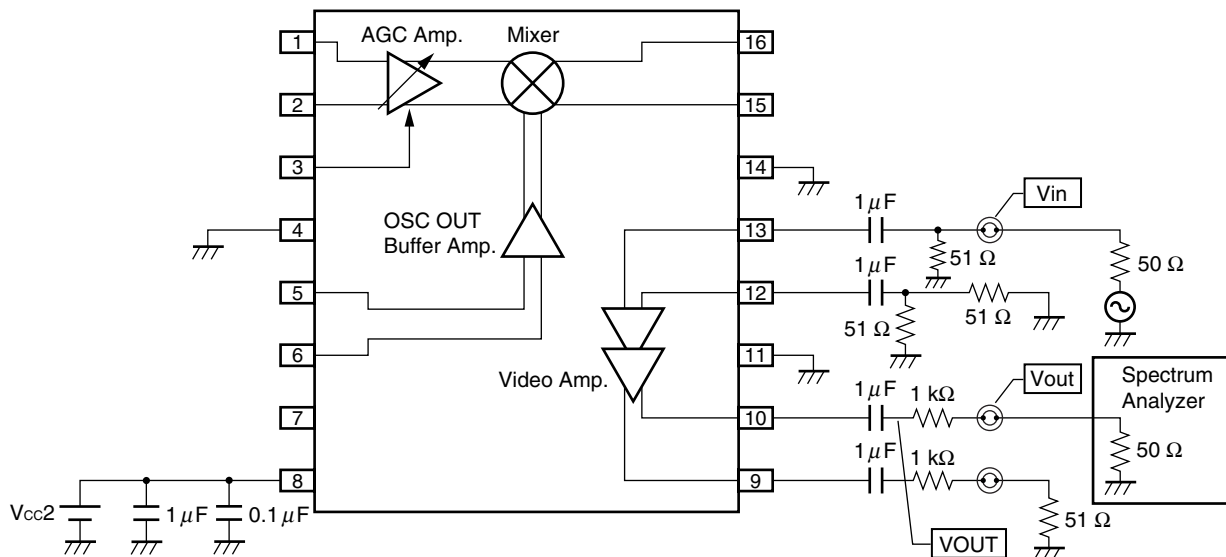


Note Balun Transformer : TOKO 617DB-1010 B4F (Double balanced type)

MEASUREMENT CIRCUIT 3

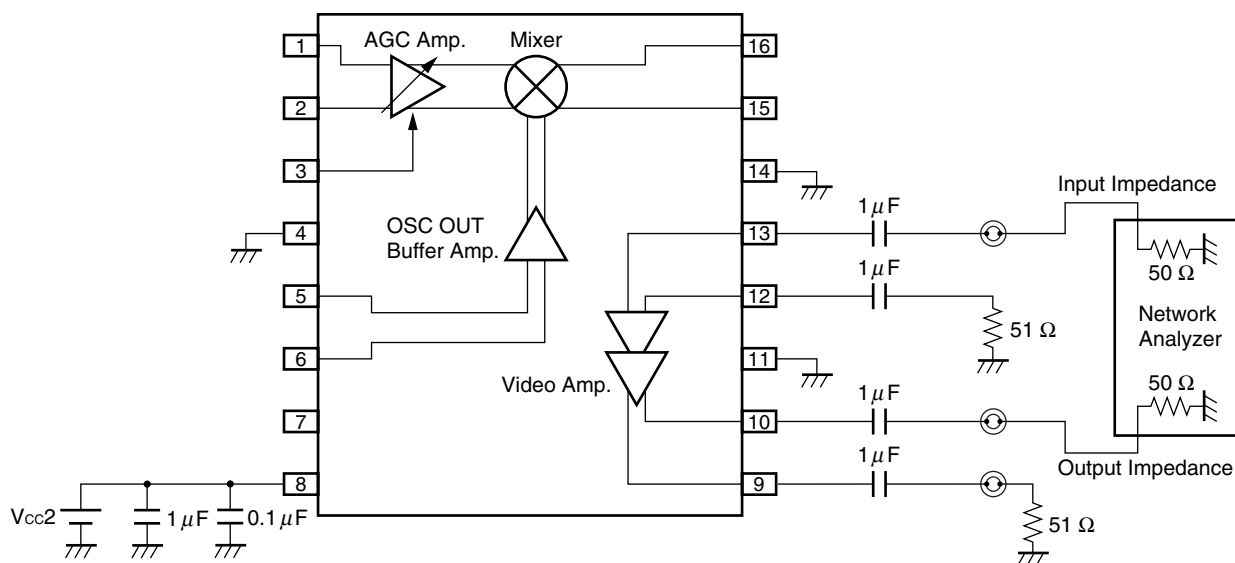


MEASUREMENT CIRCUIT 4

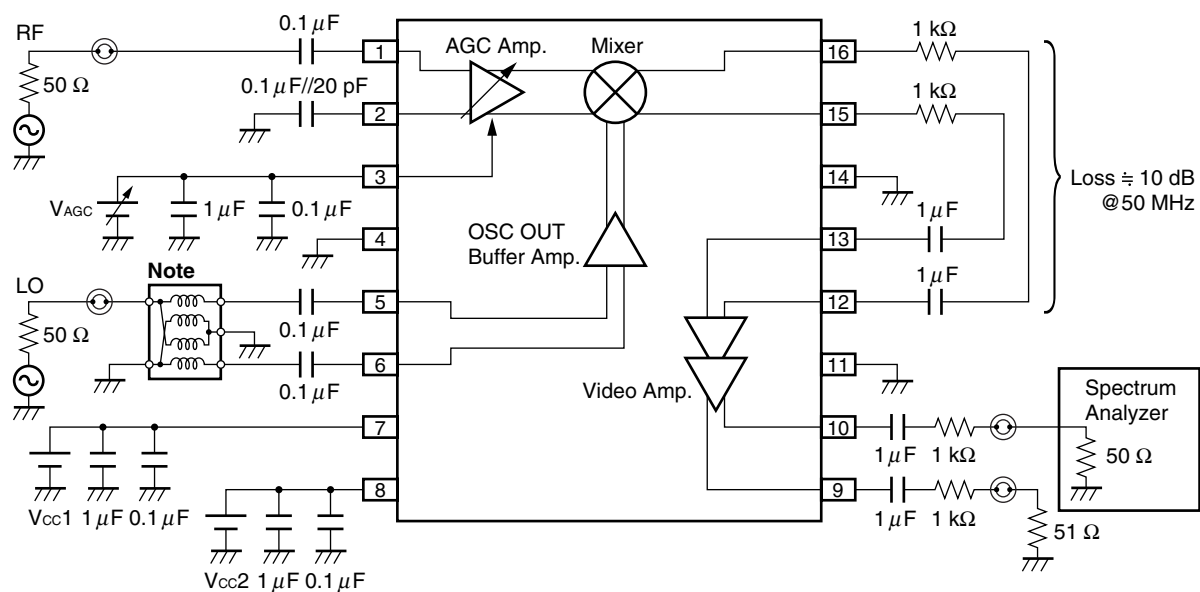


- Remarks**
1. Voltage Gain (Single Ended) = $20 \log (V_{OUT}/V_{in})$ (dB)
 2. Differential Gain (Differential-out) = $20 \log (2 \times V_{OUT}/V_{in})$ (dB)
 3. $V_{OUT} = V_{out} \text{ (Measured Value)} \times (1\ 050/50)$

MEASUREMENT CIRCUIT 5

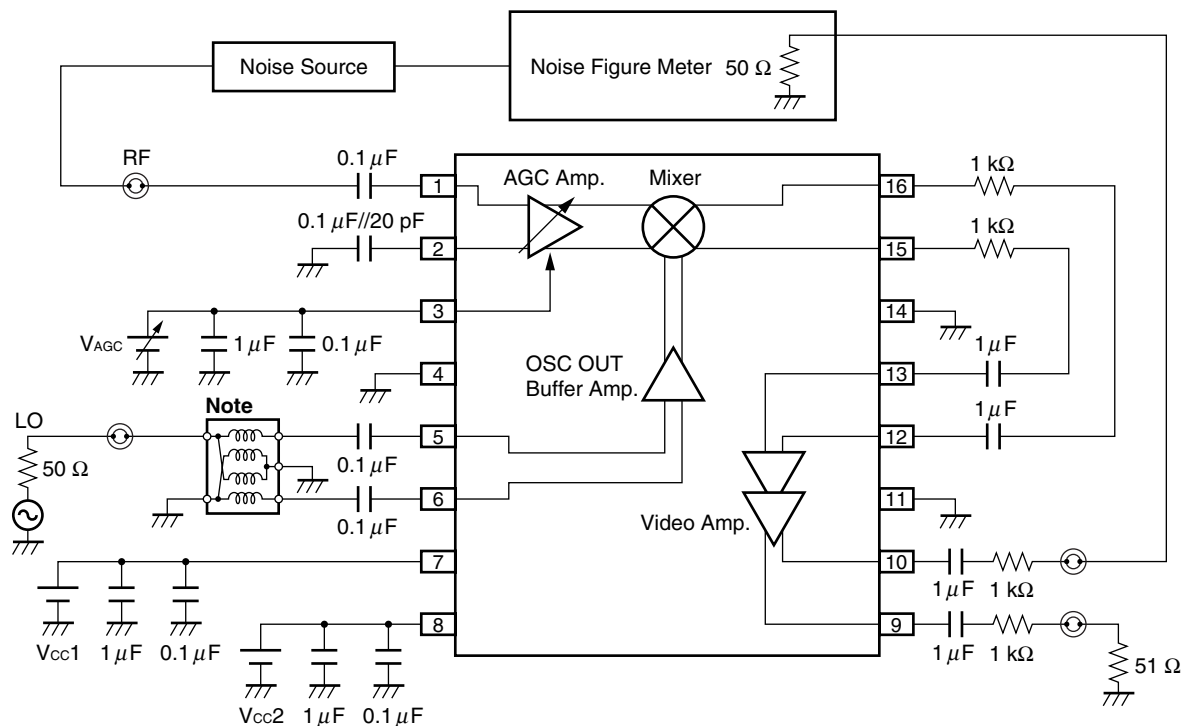


MEASUREMENT CIRCUIT 6



Note Balun Transformer : TOKO 617DB-1010 B4F (Double balanced type)

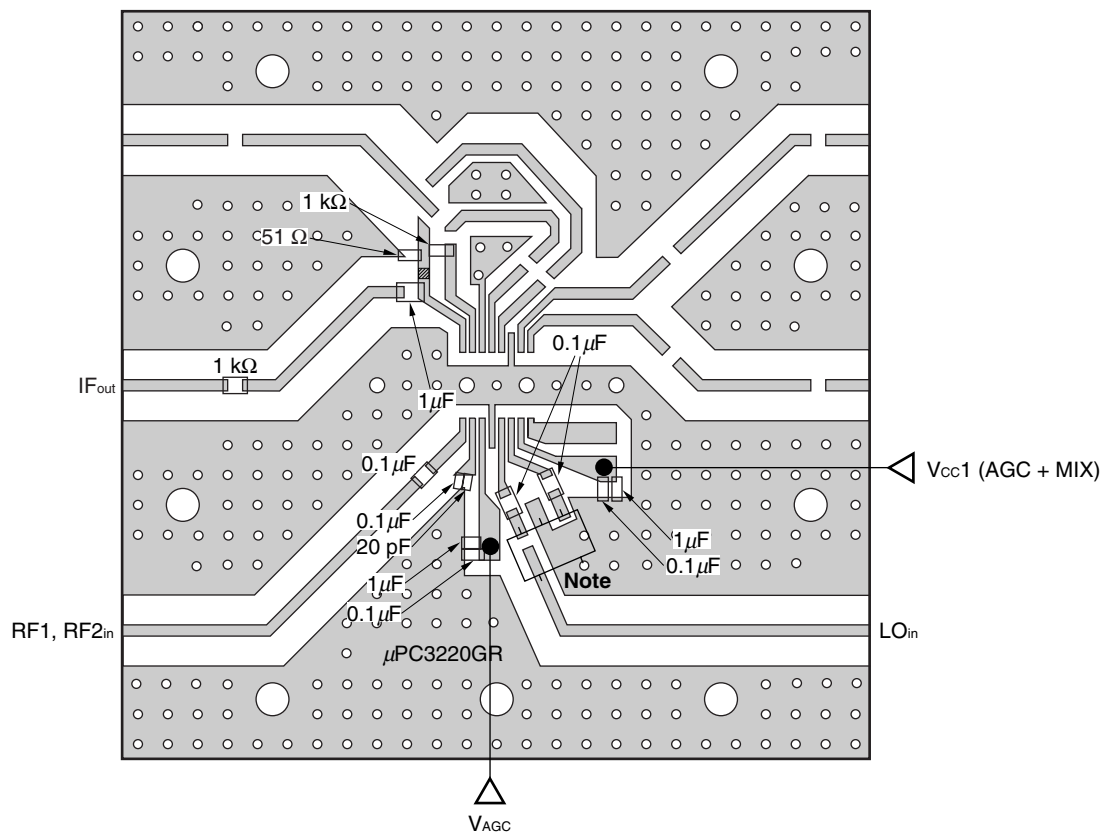
MEASUREMENT CIRCUIT 7



Note Balun Transformer : TOKO 617DB-1010 B4F (Double balanced type)

The application circuits and their parameters are for reference only and are not intended for use in actual design-ins.

★ ILLUSTRATION OF THE MEASUREMENT CIRCUIT1,2 ASSEMBLED ON EVALUATION BOARD

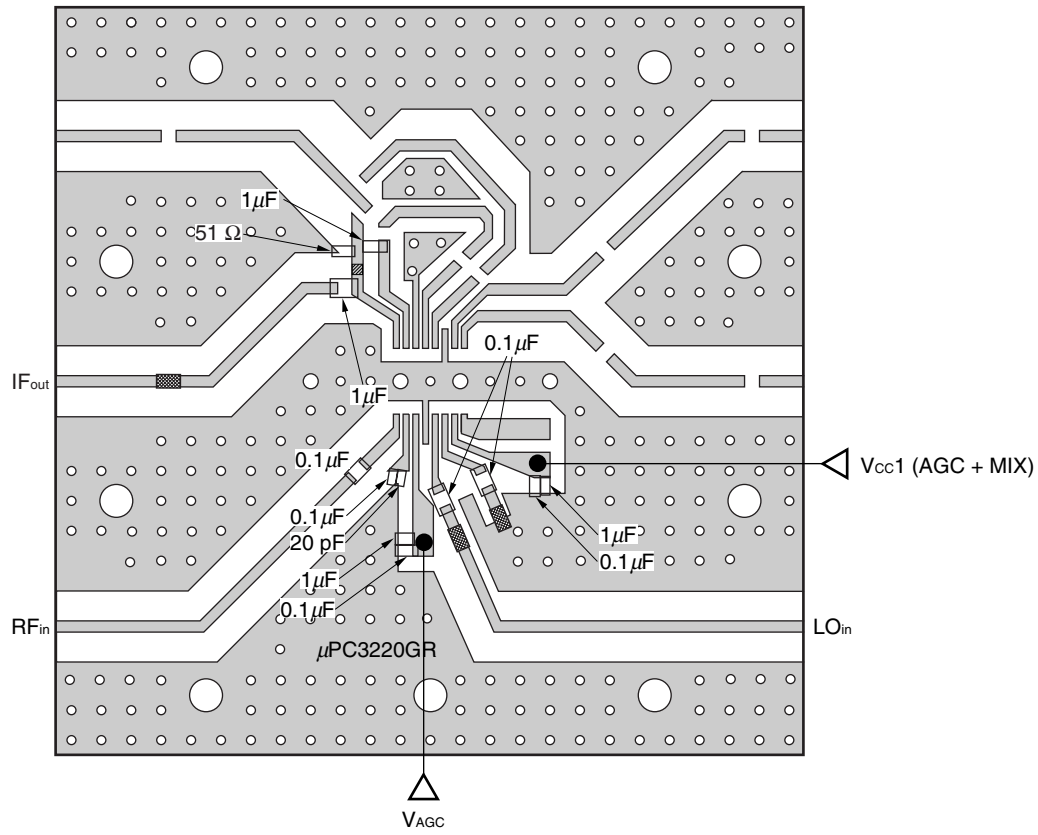


Note Balun Transformer

Remarks

1. Back side: GND pattern
2. Solder plated on pattern
3. $\circ$ $\bigcirc$: Through hole
4. : Represents cutout

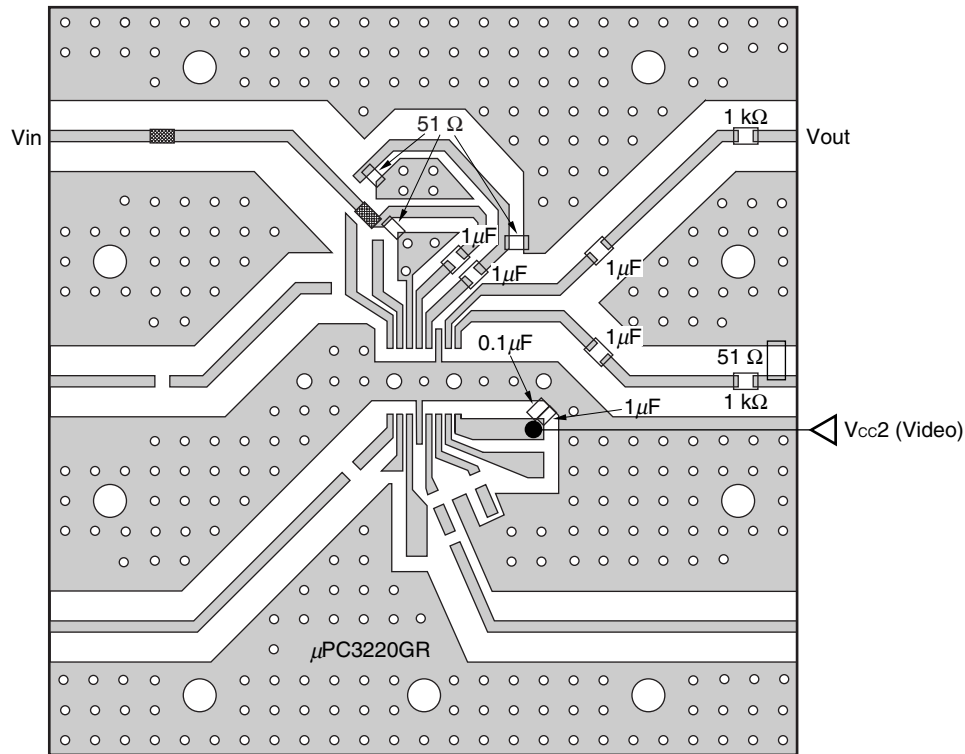
★ ILLUSTRATION OF THE MEASUREMENT CIRCUIT3 ASSEMBLED ON EVALUATION BOARD



Remarks

1. Back side: GND pattern
2. Solder plated on pattern
3. ○ : Through hole
4. ▨ : Represents cutout
5. ▩ : Represents short-circuit strip

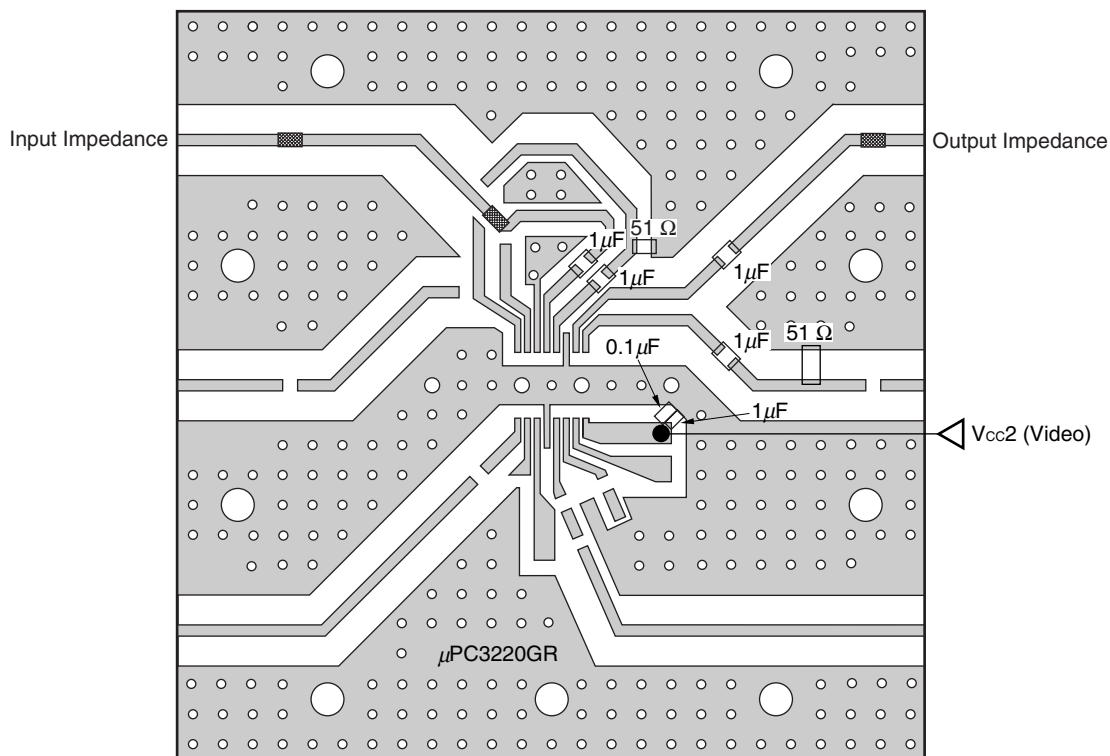
★ ILLUSTRATION OF THE MEASUREMENT CIRCUIT4 ASSEMBLED ON EVALUATION BOARD



Remarks

1. Back side: GND pattern
2. Solder plated on pattern
3. $\circ$ $\bigcirc$: Through hole
4. : Represents short-circuit strip

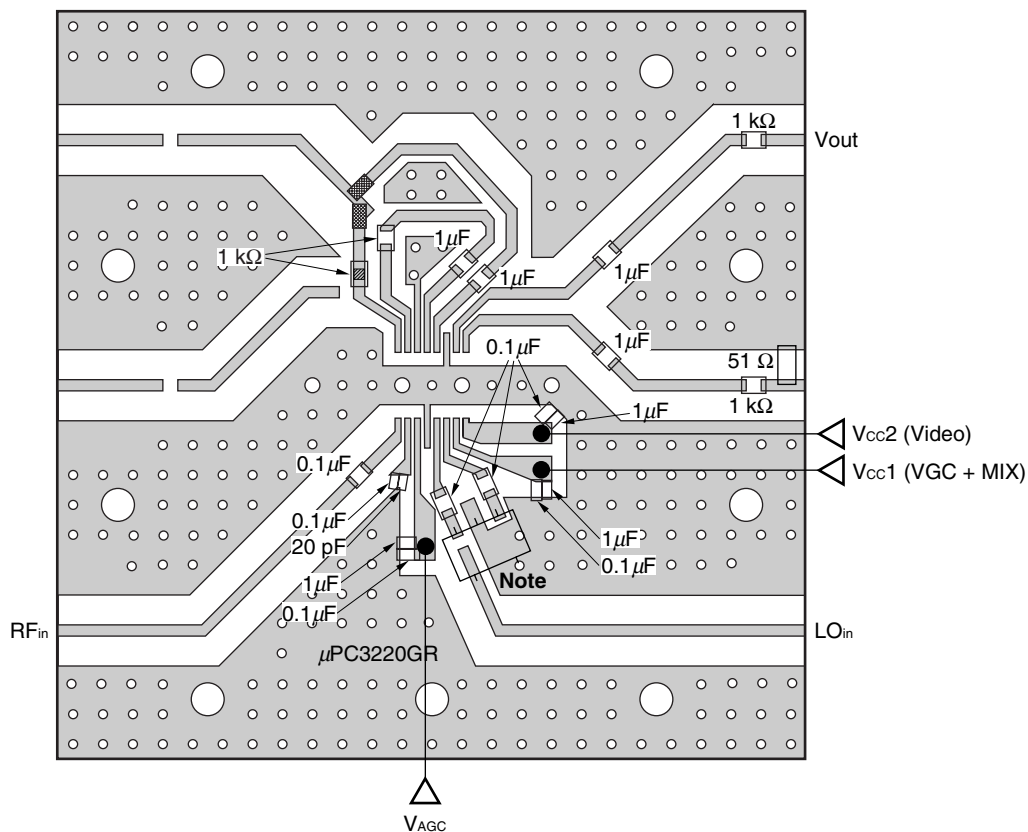
★ ILLUSTRATION OF THE MEASUREMENT CIRCUIT5 ASSEMBLED ON EVALUATION BOARD



Remarks

1. Back side: GND pattern
2. Solder plated on pattern
3. $\circ$ $\bigcirc$: Through hole
4. : Represents short-circuit strip

★ ILLUSTRATION OF THE MEASUREMENT CIRCUIT6, 7 ASSEMBLED ON EVALUATION BOARD



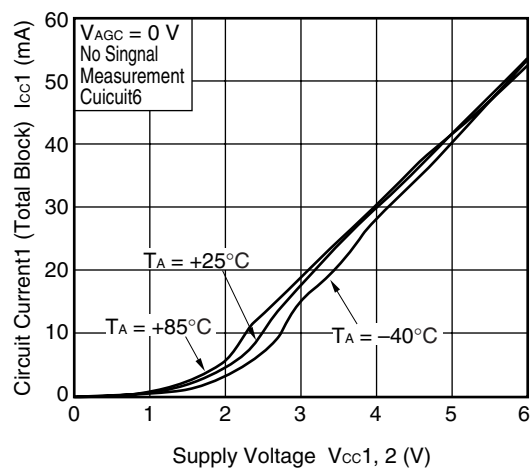
Note Balun Transformer

Remarks

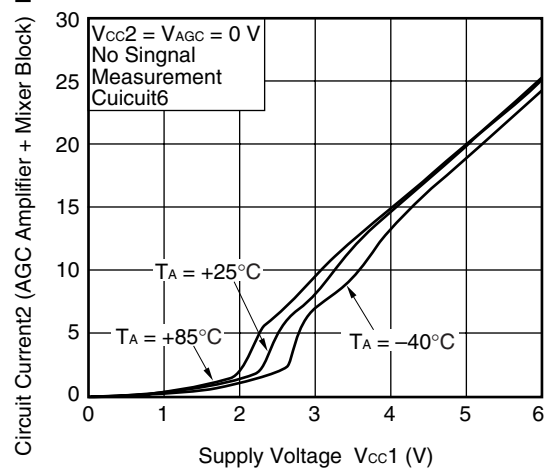
1. Back side: GND pattern
2. Solder plated on pattern
3. ○: Through hole
4. ▨: Represents cutout
5. ▩: Represents short-circuit strip

TYPICAL CHARACTERISTICS ($T_A = +25^\circ\text{C}$, unless otherwise specified)

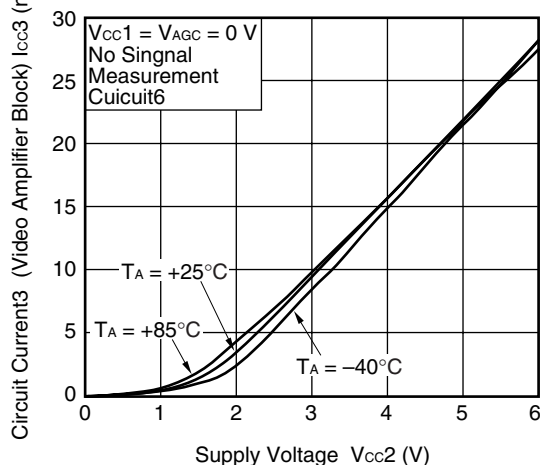
**CIRCUIT CURRENT1 (TOTAL BLOCK)
vs. SUPPLY VOLTAGE**



**CIRCUIT CURRENT2 (AGC AMPLIFIER
+ MIXER BLOCK) vs. SUPPLY VOLTAGE**



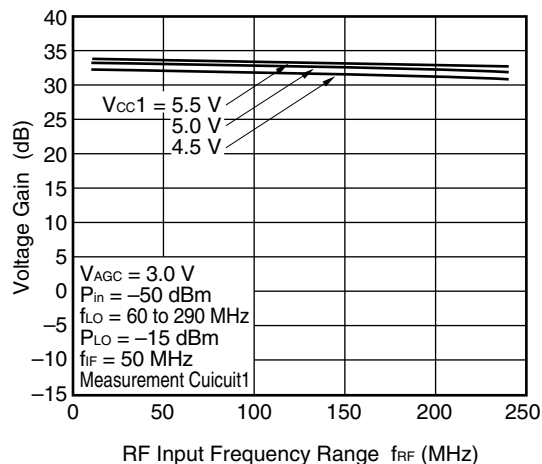
**CIRCUIT CURRENT3 (VIDEO AMPLIFIER
BLOCK) vs. SUPPLY VOLTAGE**



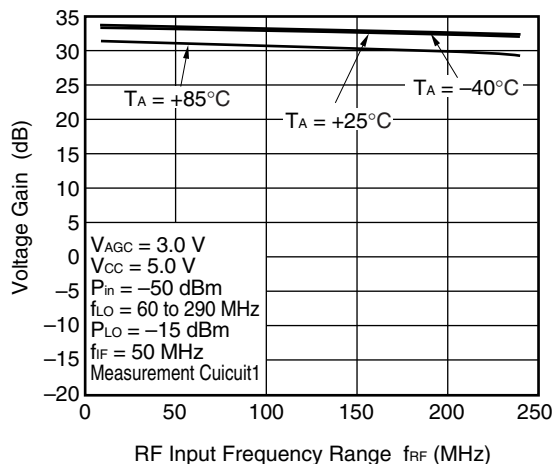
Remark The graphs indicate nominal characteristics.

–AGC Amplifier Block + Mixer Block–

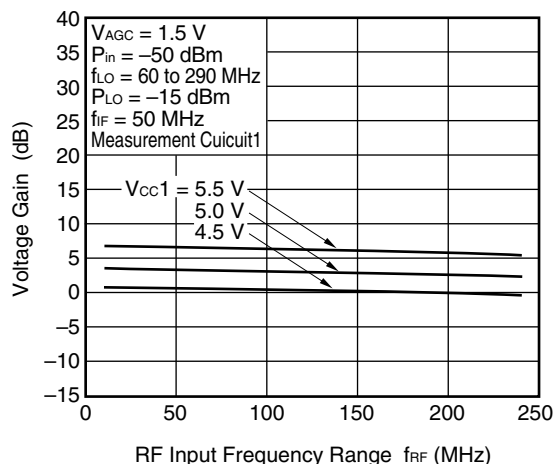
VOLTAGE GAIN vs.
RF INPUT FREQUENCY RANGE



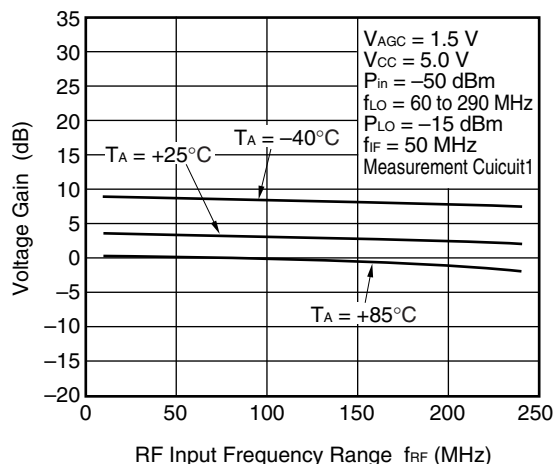
VOLTAGE GAIN vs.
RF INPUT FREQUENCY RANGE



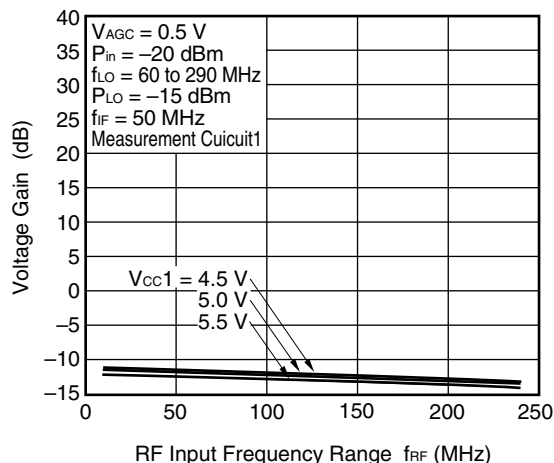
VOLTAGE GAIN vs.
RF INPUT FREQUENCY RANGE



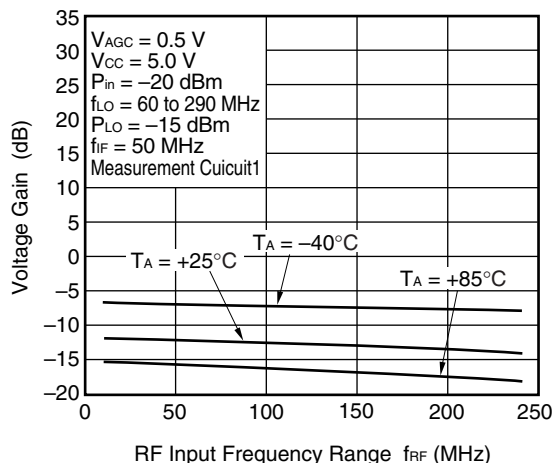
VOLTAGE GAIN vs.
RF INPUT FREQUENCY RANGE



VOLTAGE GAIN vs.
RF INPUT FREQUENCY RANGE

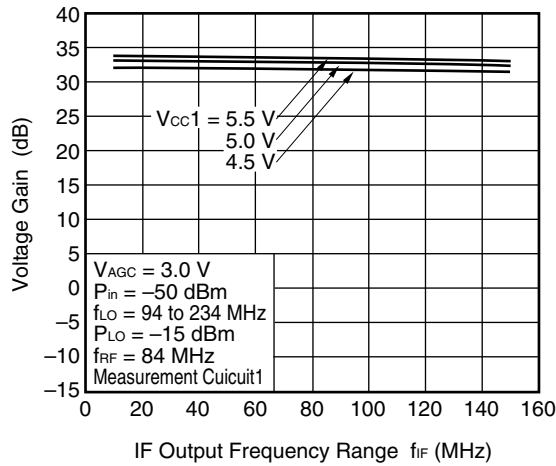


VOLTAGE GAIN vs.
RF INPUT FREQUENCY RANGE

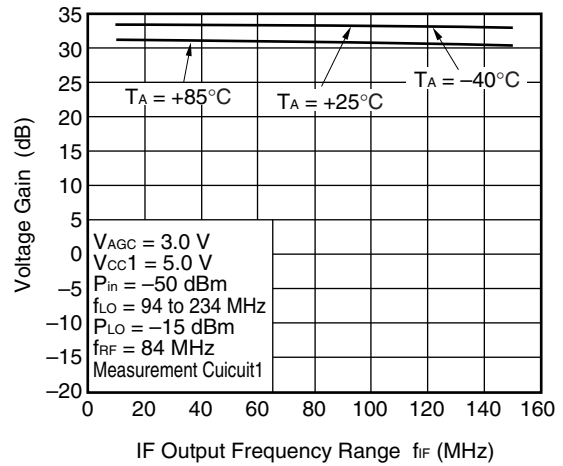


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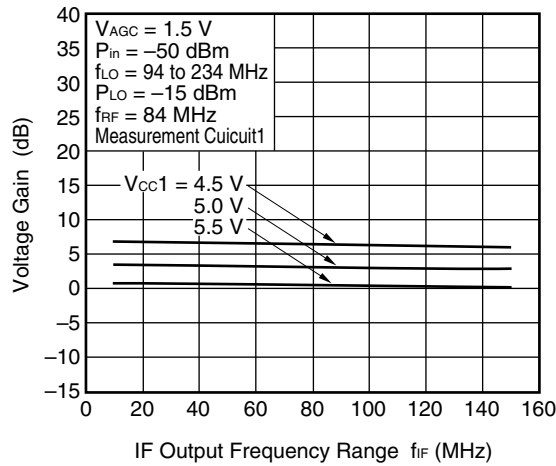
VOLTAGE GAIN vs.
IF OUTPUT FREQUENCY RANGE



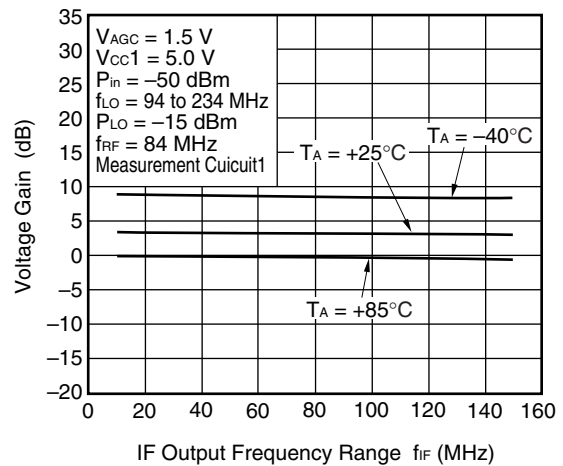
VOLTAGE GAIN vs.
IF OUTPUT FREQUENCY RANGE



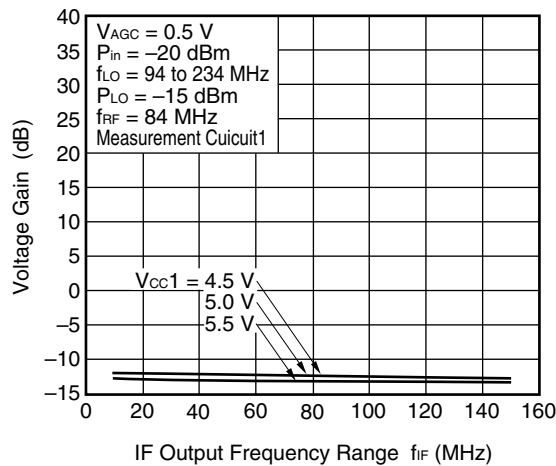
VOLTAGE GAIN vs.
IF OUTPUT FREQUENCY RANGE



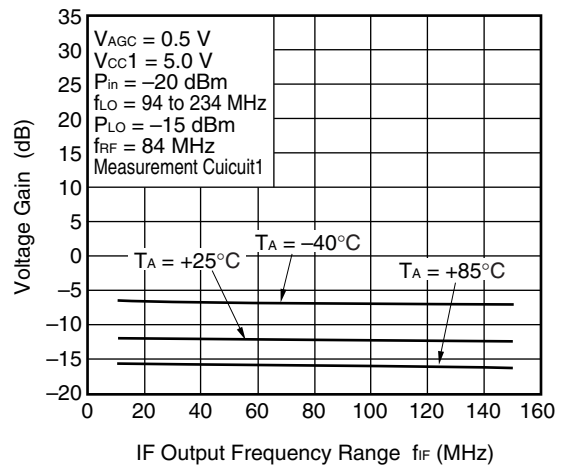
VOLTAGE GAIN vs.
IF OUTPUT FREQUENCY RANGE



VOLTAGE GAIN vs.
IF OUTPUT FREQUENCY RANGE

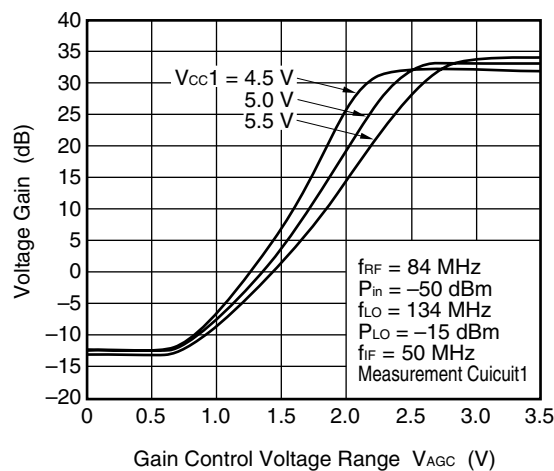


VOLTAGE GAIN vs.
IF OUTPUT FREQUENCY RANGE

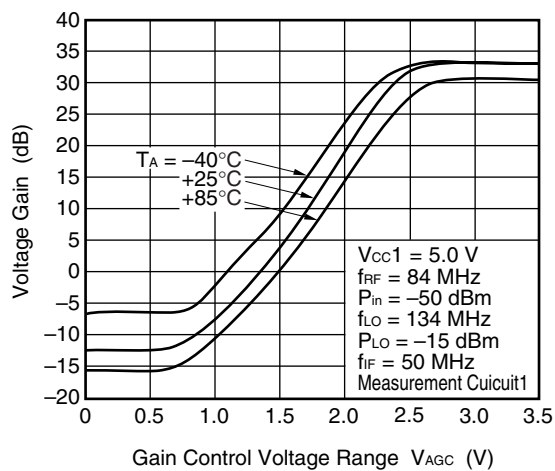


Remark The graphs indicate nominal characteristics.

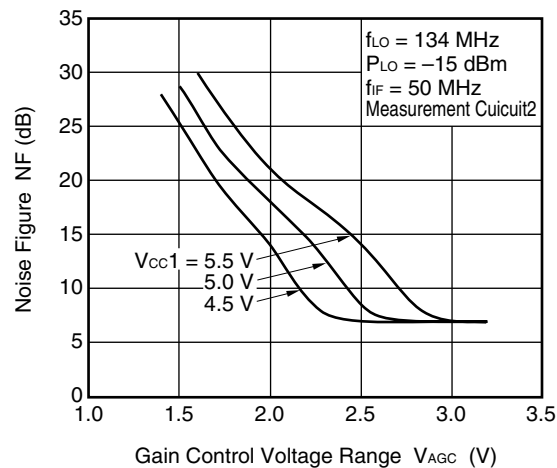
VOLTAGE GAIN vs.
GAIN CONTROL VOLTAGE RANGE



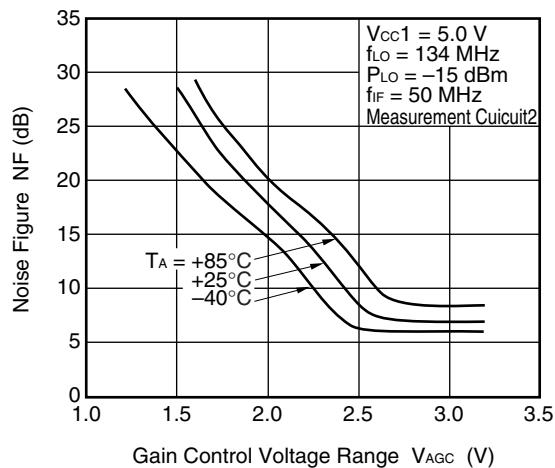
VOLTAGE GAIN vs.
GAIN CONTROL VOLTAGE RANGE



NOISE FIGURE vs.
GAIN CONTROL VOLTAGE RANGE

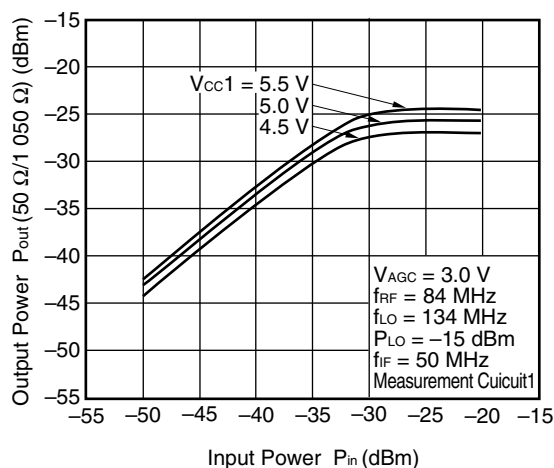


NOISE FIGURE vs.
GAIN CONTROL VOLTAGE RANGE

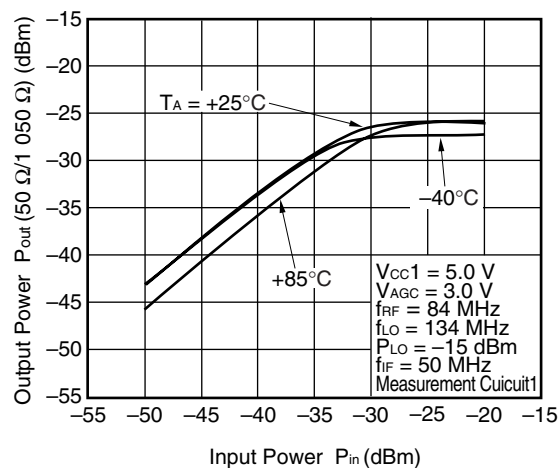


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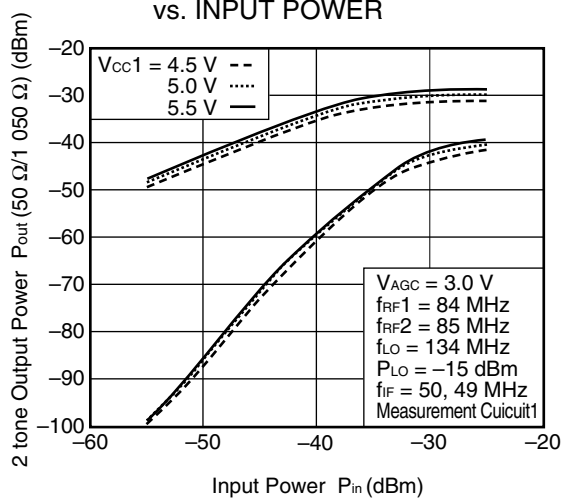
OUTPUT POWER vs. INPUT POWER



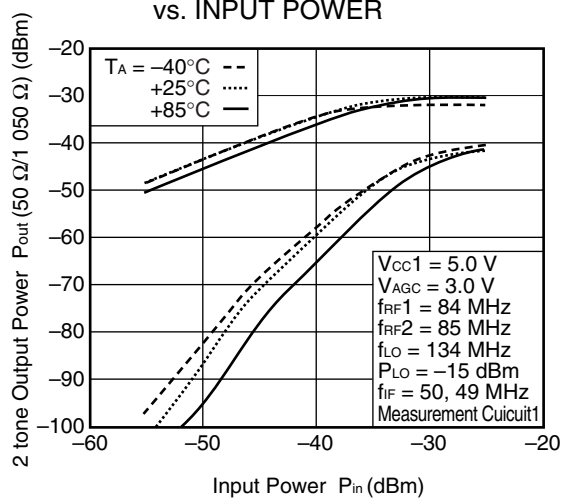
OUTPUT POWER vs. INPUT POWER



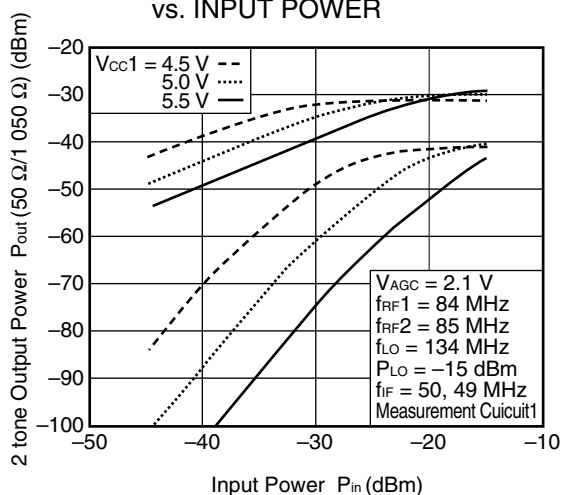
2 TONE OUTPUT POWER vs. INPUT POWER



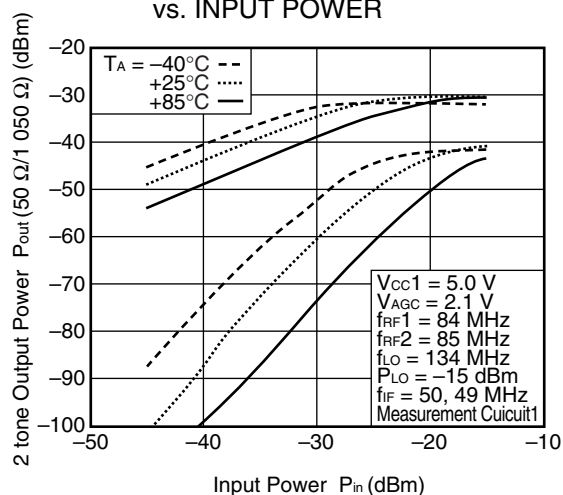
2 TONE OUTPUT POWER vs. INPUT POWER



2 TONE OUTPUT POWER vs. INPUT POWER

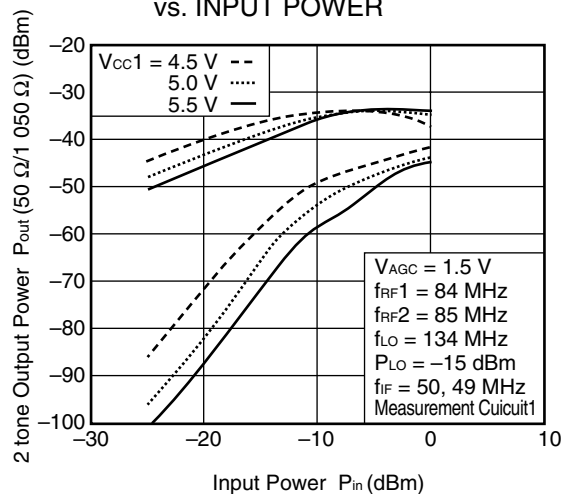


2 TONE OUTPUT POWER vs. INPUT POWER

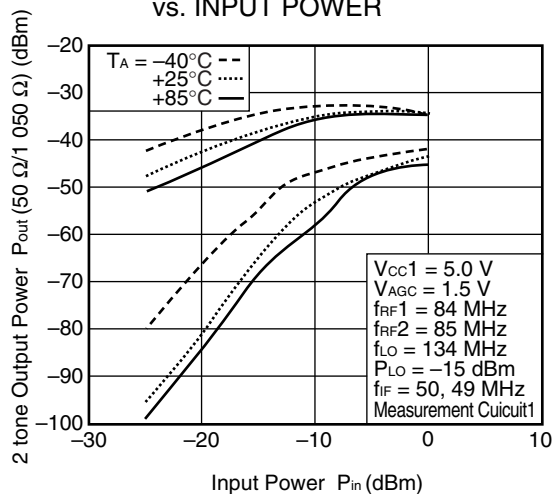


Remark The graphs indicate nominal characteristics.

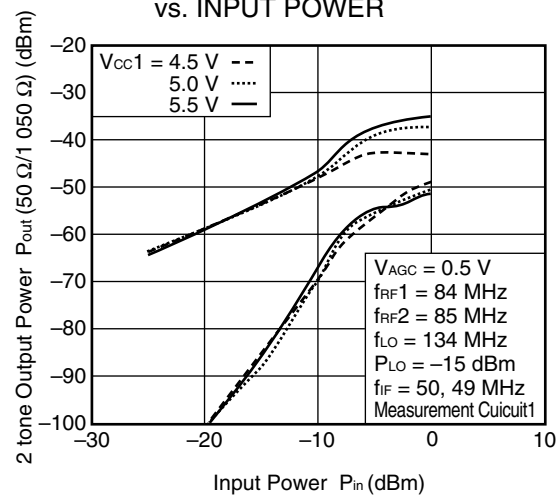
2 TONE OUTPUT POWER
vs. INPUT POWER



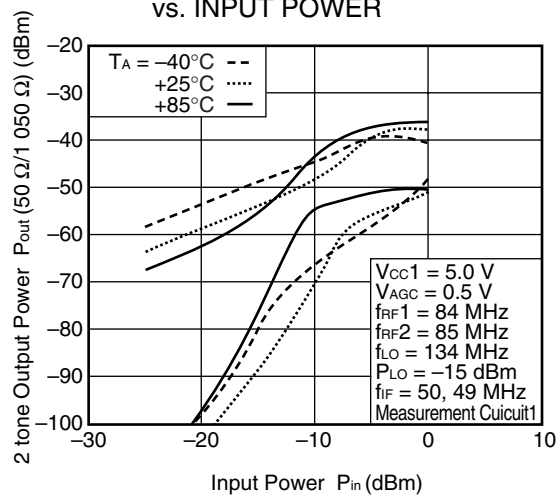
2 TONE OUTPUT POWER
vs. INPUT POWER



2 TONE OUTPUT POWER
vs. INPUT POWER



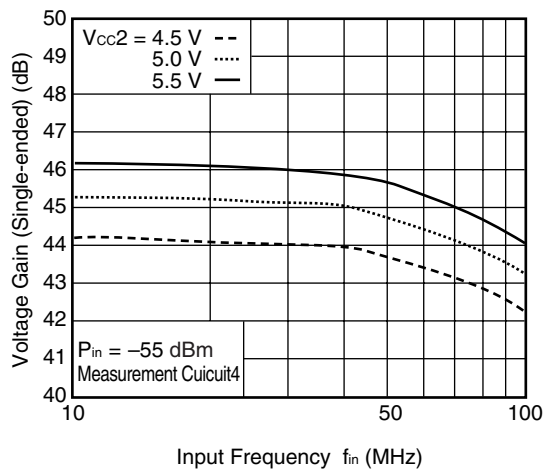
2 TONE OUTPUT POWER
vs. INPUT POWER



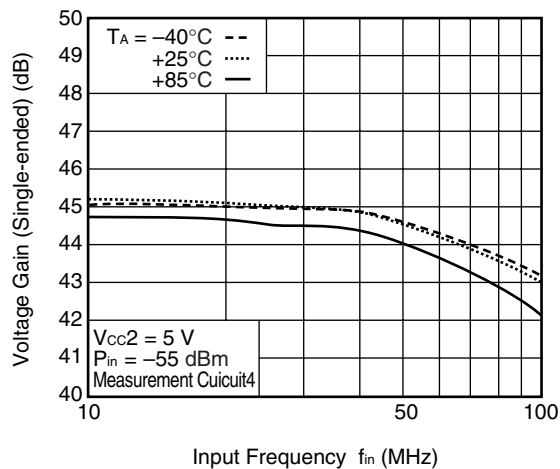
Remark The graphs indicate nominal characteristics.

–Video Amplifier Block–

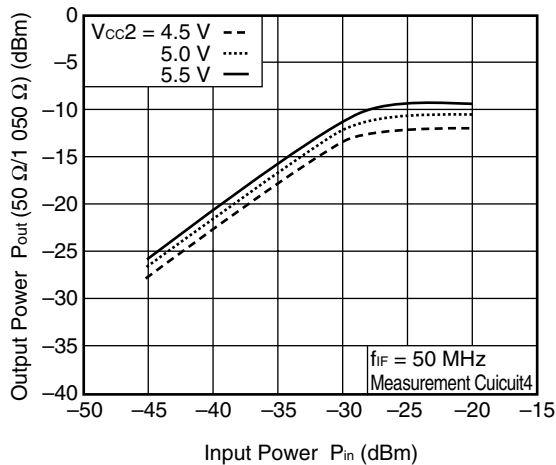
VOLTAGE GAIN (SINGLE-ENDED)
vs. INPUT FREQUENCY



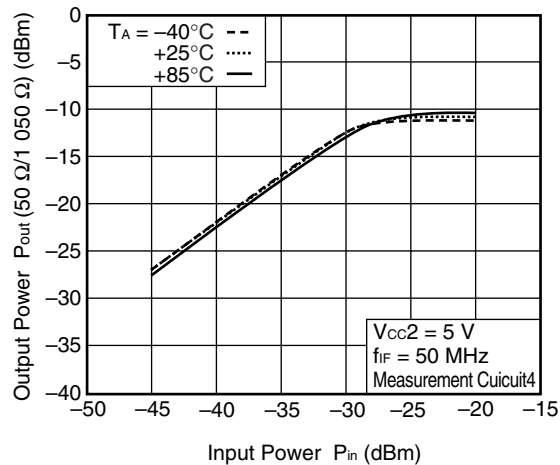
VOLTAGE GAIN (SINGLE-ENDED)
vs. INPUT FREQUENCY



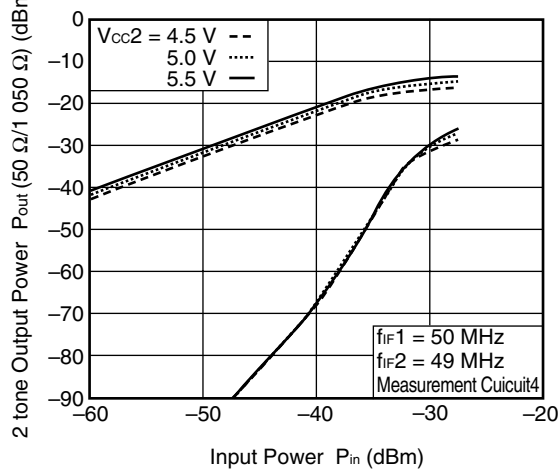
OUTPUT POWER vs. INPUT POWER



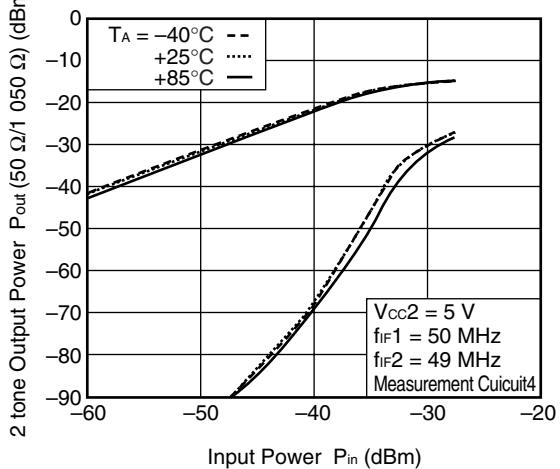
OUTPUT POWER vs. INPUT POWER



2 TONE OUTPUT POWER
vs. INPUT POWER



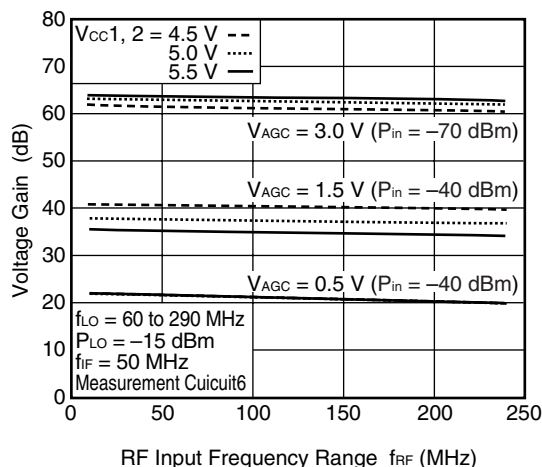
2 TONE OUTPUT POWER
vs. INPUT POWER



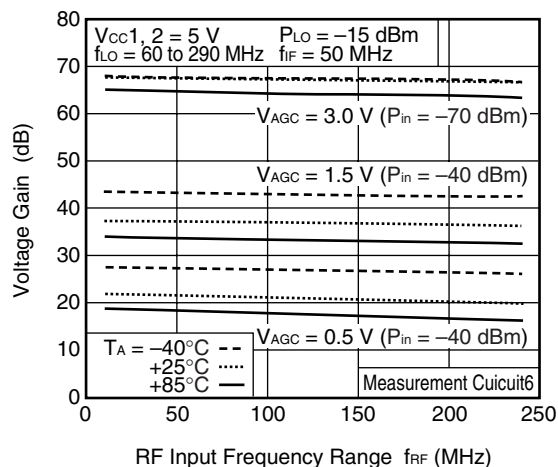
Remark The graphs indicate nominal characteristics.

–Total Block–

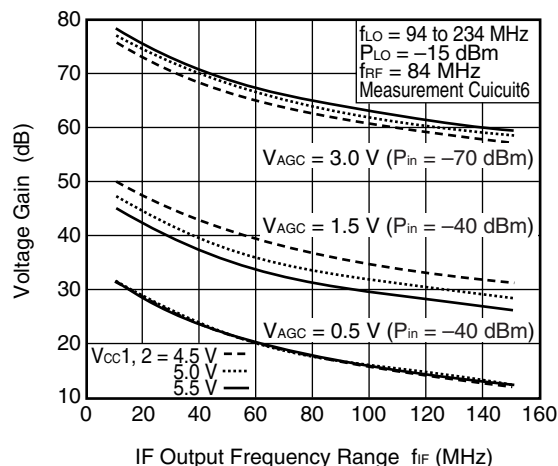
VOLTAGE GAIN
vs. RF INPUT FREQUENCY RANGE



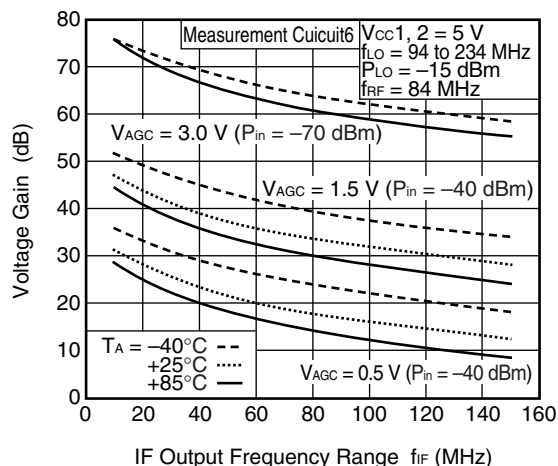
VOLTAGE GAIN
vs. RF INPUT FREQUENCY RANGE



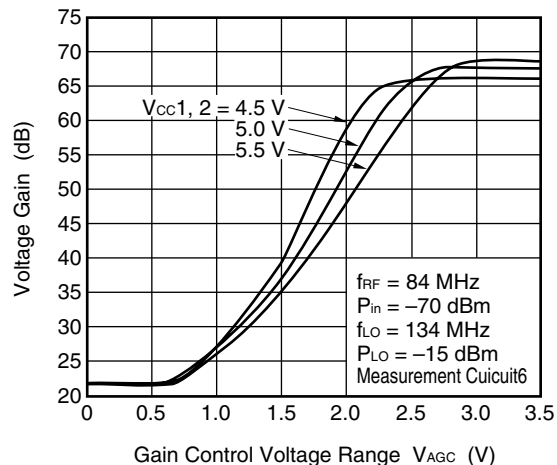
VOLTAGE GAIN
vs. IF OUTPUT FREQUENCY RANGE



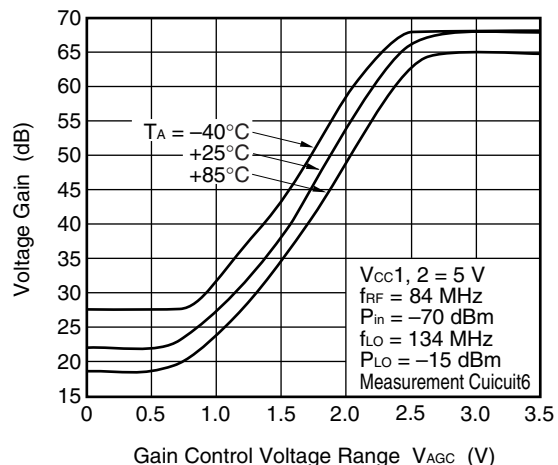
VOLTAGE GAIN
vs. IF OUTPUT FREQUENCY RANGE



VOLTAGE GAIN
vs. GAIN CONTROL VOLTAGE RANGE

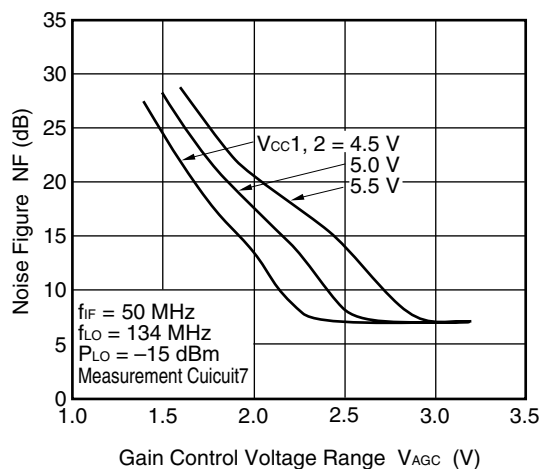


VOLTAGE GAIN
vs. GAIN CONTROL VOLTAGE RANGE

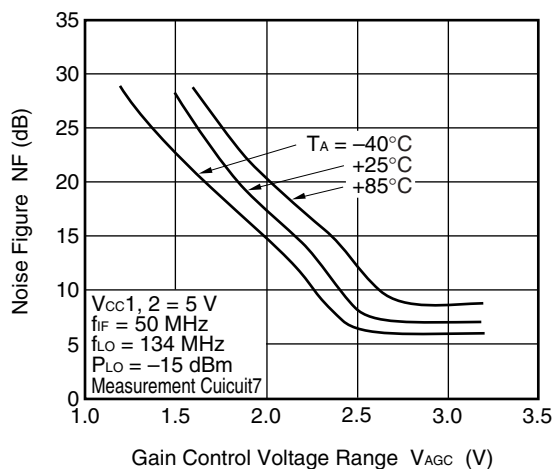


Remark The graphs indicate nominal characteristics.

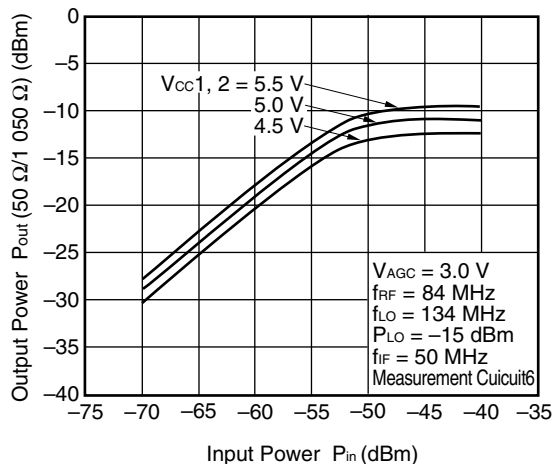
NOISE FIGURE vs.
GAIN CONTROL VOLTAGE RANGE



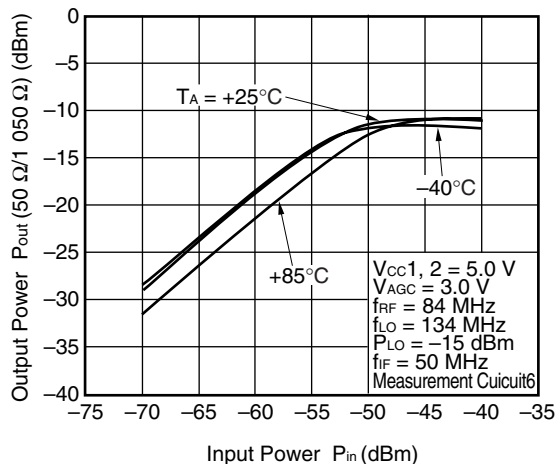
NOISE FIGURE vs.
GAIN CONTROL VOLTAGE RANGE



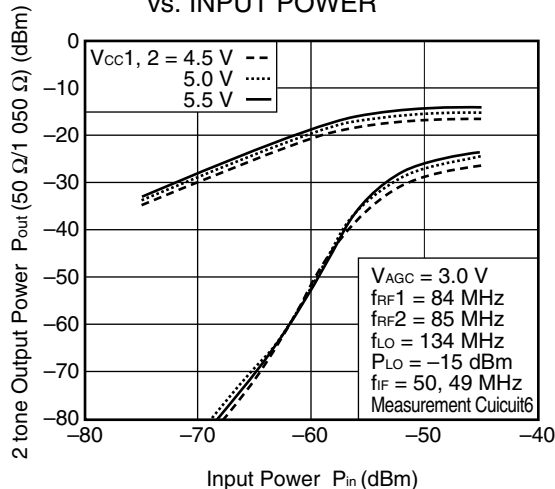
OUTPUT POWER vs. INPUT POWER



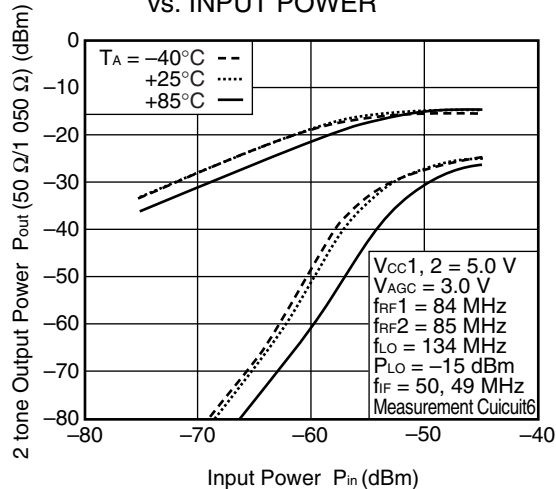
OUTPUT POWER vs. INPUT POWER



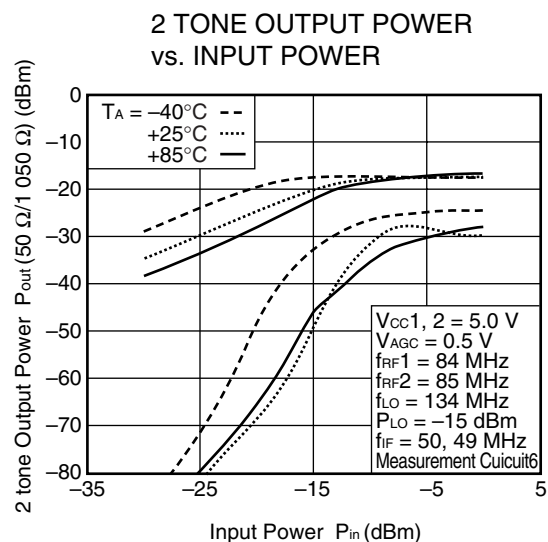
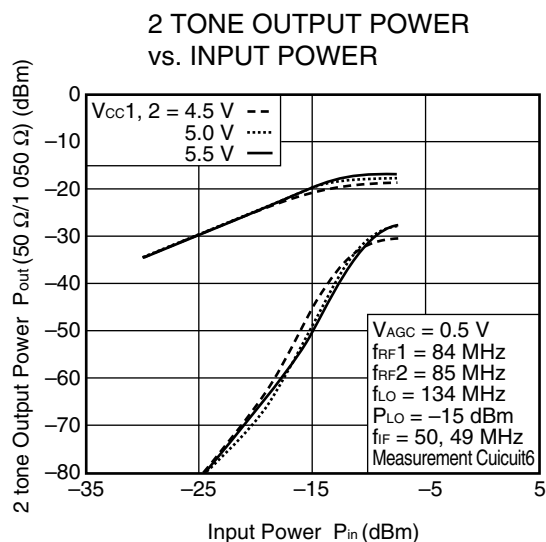
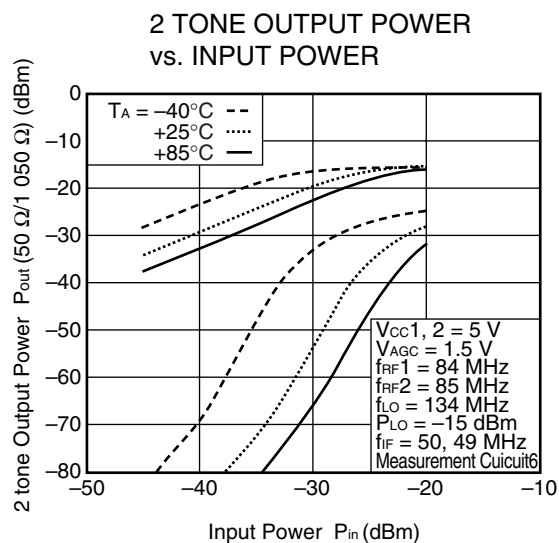
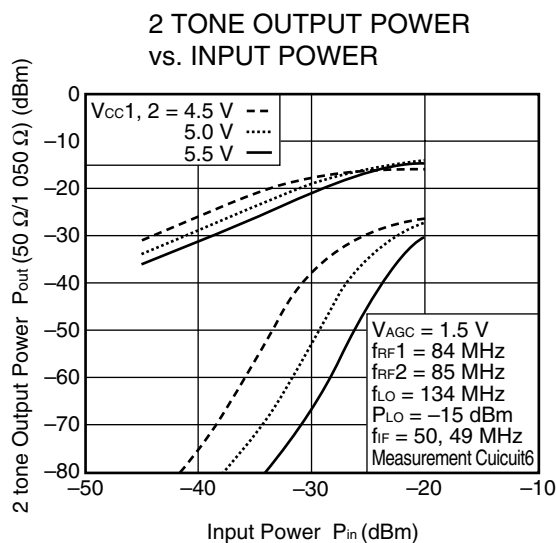
2 TONE OUTPUT POWER
vs. INPUT POWER



2 TONE OUTPUT POWER
vs. INPUT POWER

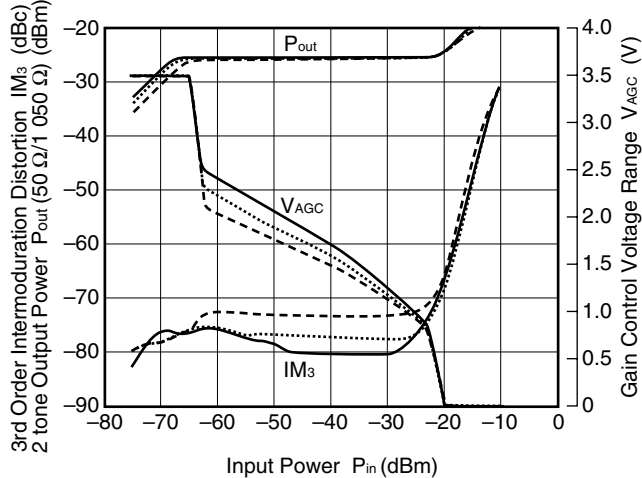


Remark The graphs indicate nominal characteristics.



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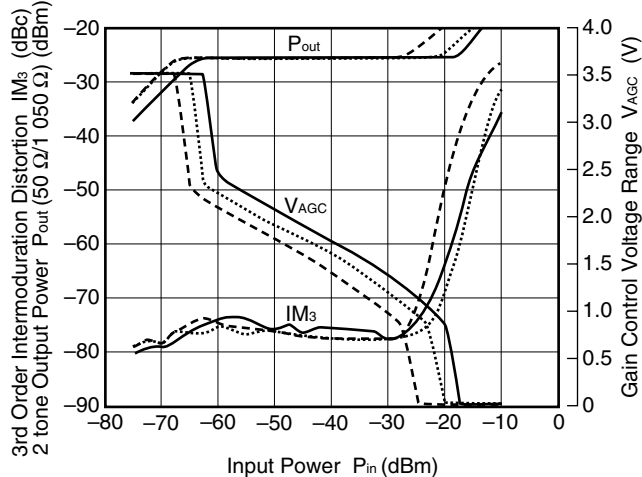
IM₃, 2 TONE OUTPUT POWER,
GAIN CONTROL VOLTAGE vs. INPUT POWER



$V_{cc1,2} = 4.5$ V --
5.0 V
5.5 V —

Conditions
 $f_{RF1} = 84$ MHz
 $f_{RF2} = 85$ MHz
 $f_{LO} = 134$ MHz
 $P_{LO} = -15$ dBm
 $f_{IF} = 50, 49$ MHz
 $@V_{out} = 0.7$ V_{p-p}/tone
 Measurement Cuicuit6

IM₃, 2 TONE OUTPUT POWER,
GAIN CONTROL VOLTAGE vs. INPUT POWER



$T_A = -40^\circ\text{C}$ --
 $+25^\circ\text{C}$
 $+85^\circ\text{C}$ —

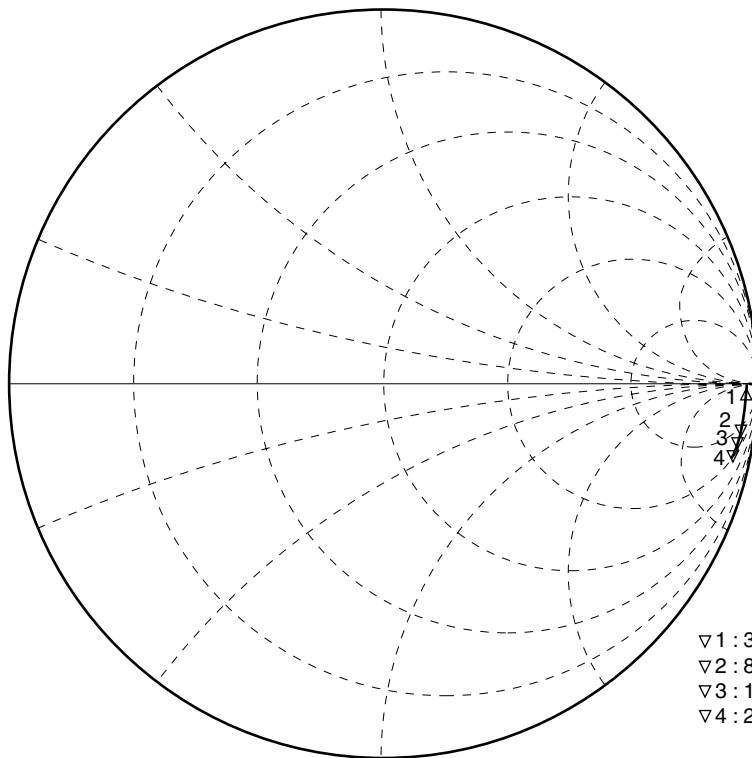
Conditions
 $f_{RF1} = 84$ MHz
 $f_{RF2} = 85$ MHz
 $f_{LO} = 134$ MHz
 $P_{LO} = -15$ dBm
 $f_{IF} = 50, 49$ MHz
 $@V_{out} = 0.7$ V_{p-p}/tone
 Measurement Cuicuit6

Remark The graphs indicate nominal characteristics.

S-PARAMETERS

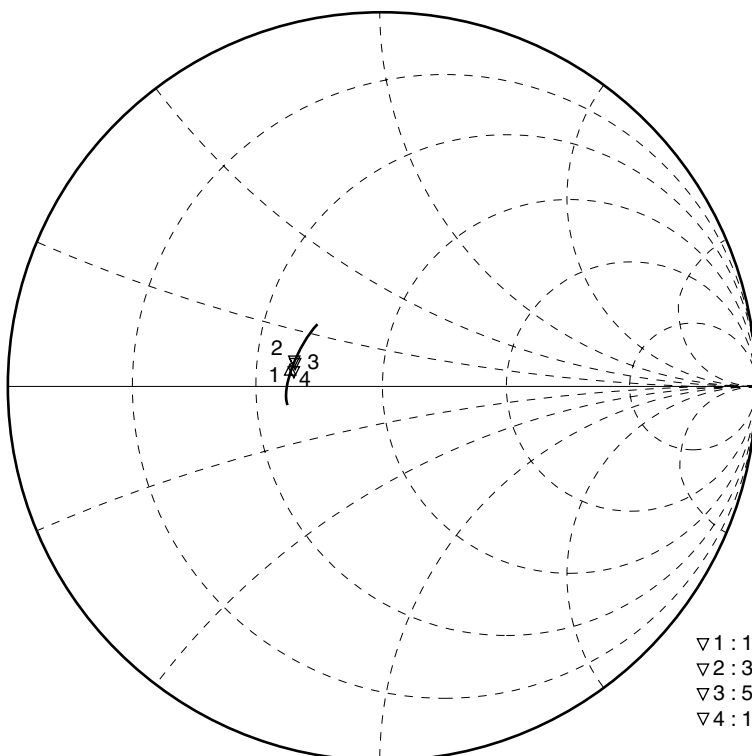
–AGC Amplifier Block + Mixer Block– ($V_{CC1} = 5.0\text{ V}$, $V_{AGC} = 3.0\text{ V}$, by measurement circuit 3)

MIXER RF Input Impedance



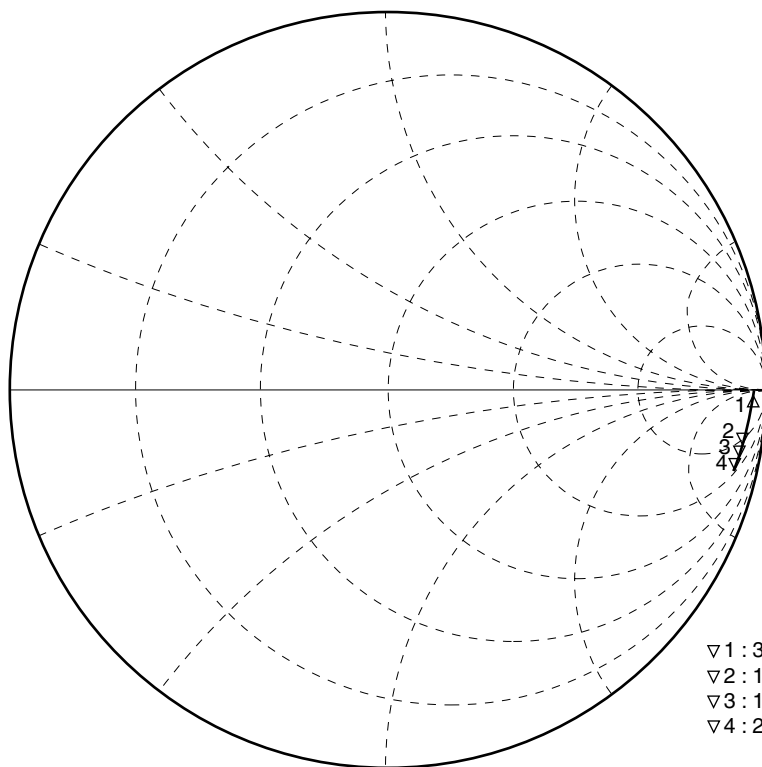
▽1 : 30 MHz	1.830 k Ω	–1.603 k Ω	3.309 pF
▽2 : 84 MHz	443.0 Ω	–1.096 k Ω	1.730 pF
▽3 : 150 MHz	207.4 Ω	–728.7 Ω	1.456 pF
▽4 : 250 MHz	109.7 Ω	–454.1 Ω	1.402 pF

MIXER IF Output Impedance



▽1 : 10 MHz	29.48 Ω	634.6 m Ω	10.07 nH
▽2 : 36 MHz	29.98 Ω	1.908 Ω	8.431 nH
▽3 : 50 MHz	30.17 Ω	2.476 Ω	7.884 nH
▽4 : 100 MHz	30.79 Ω	4.171 Ω	6.638 nH

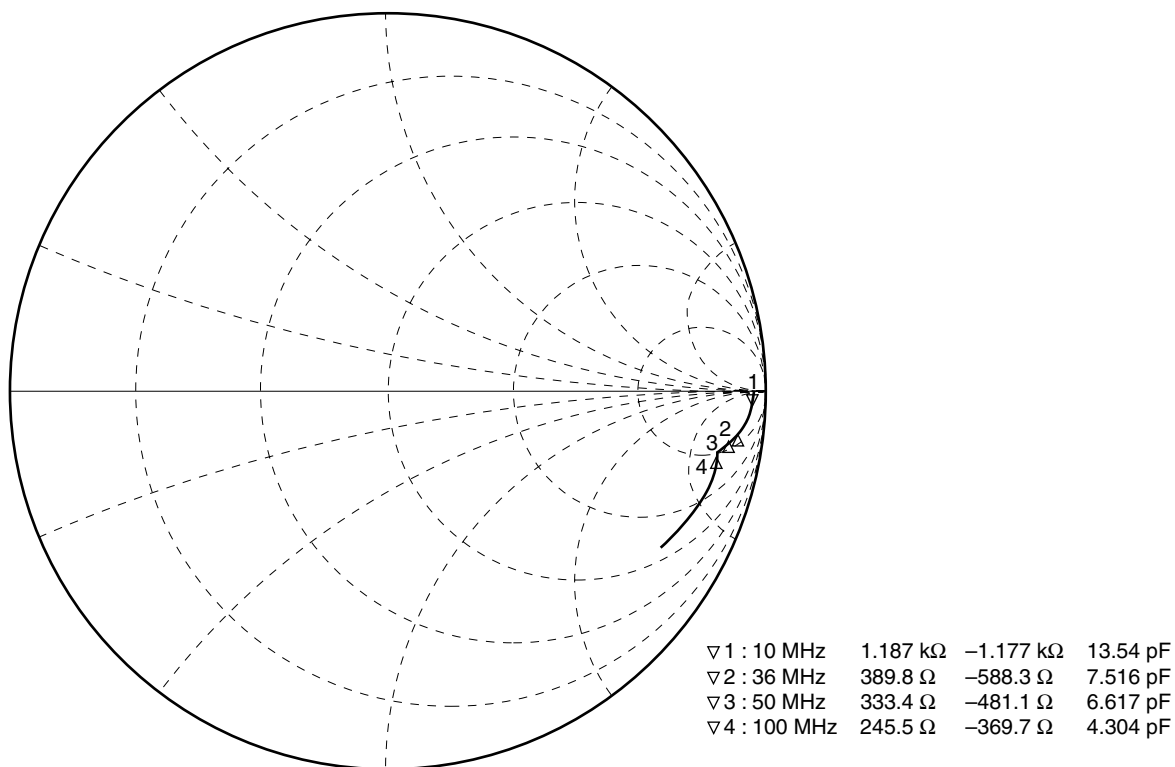
MIXER OSC Input Impedance



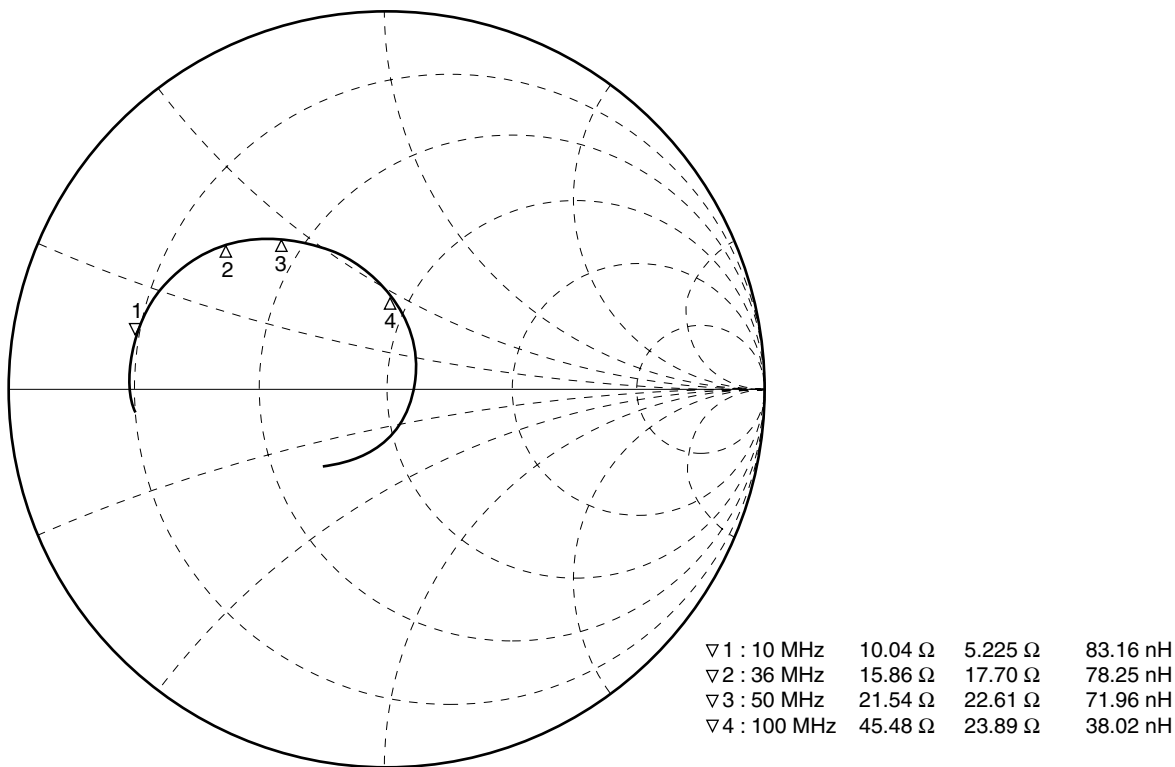
▽1 : 30 MHz	1.820 k Ω	-1.823 k Ω	2.911 pF
▽2 : 100 MHz	415.5 Ω	-1.010 Ω	1.575 pF
▽3 : 134 MHz	284.6 Ω	-813.1 Ω	1.461 pF
▽4 : 250 MHz	133.4 Ω	-487.0 Ω	1.307 pF

–Video Amplifier Block– ($V_{cc2} = 5.0\text{ V}$, by measurement circuit 5)

Video Amplifier Input Impedance

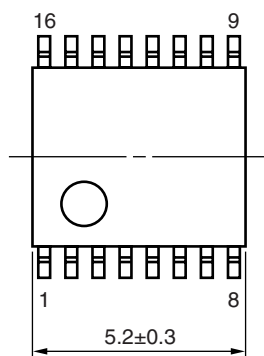


Video Amplifier Output Impedance

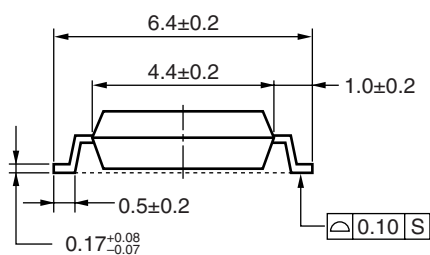
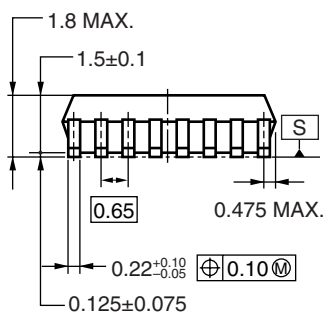
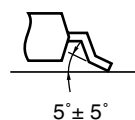


PACKAGE DIMENSIONS

16-PIN PLASTIC SSOP (5.72 mm (225)) (UNIT: mm)



detail of lead end



NOTES ON CORRECT USE

- (1) Observe precautions for handling because of electro-static sensitive devices.
- (2) Form a ground pattern as widely as possible to minimize ground impedance (to prevent undesired oscillation).
All the ground pins must be connected together with wide ground pattern to decrease impedance difference.
- (3) The bypass capacitor should be attached to Vcc line.

RECOMMENDED SOLDERING CONDITIONS

This product should be soldered and mounted under the following recommended conditions. For soldering methods and conditions other than those recommended below, contact your nearby sales office.

Soldering Method	Soldering Conditions	Condition Symbol
Infrared Reflow	Peak temperature (package surface temperature) : 260°C or below Time at peak temperature : 10 seconds or less Time at temperature of 220°C or higher : 60 seconds or less Preheating time at 120 to 180°C : 120±30 seconds Maximum number of reflow processes : 3 times Maximum chlorine content of rosin flux (% mass) : 0.2%(Wt.) or below	IR260
Wave Soldering	Peak temperature (molten solder temperature) : 260°C or below Time at peak temperature : 10 seconds or less Preheating temperature (package surface temperature) : 120°C or below Maximum number of flow processes : 1 time Maximum chlorine content of rosin flux (% mass) : 0.2%(Wt.) or below	WS260
Partial Heating	Peak temperature (pin temperature) : 350°C or below Soldering time (per side of device) : 3 seconds or less Maximum chlorine content of rosin flux (% mass) : 0.2%(Wt.) or below	HS350

Caution Do not use different soldering methods together (except for partial heating).

When the product(s) listed in this document is subject to any applicable import or export control laws and regulation of the authority having competent jurisdiction, such product(s) shall not be imported or exported without obtaining the import or export license.

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 "Specific": Aircraft, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support systems and medical equipment for life support, etc.
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M8E 00.4-0110

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