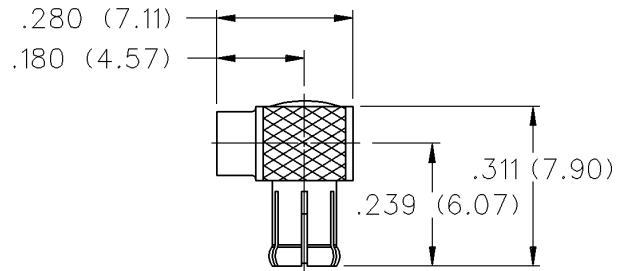
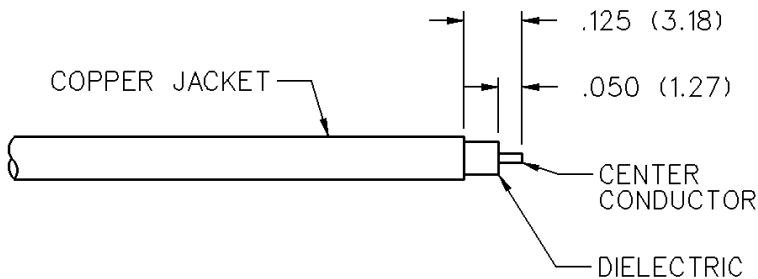
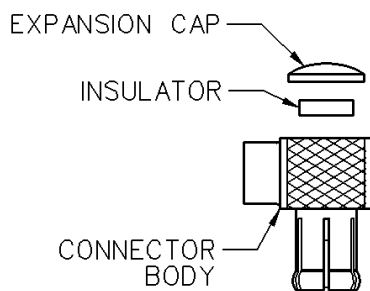


MCX 50 Ohm Right Angle Solder Type Plug - Captivated Contact

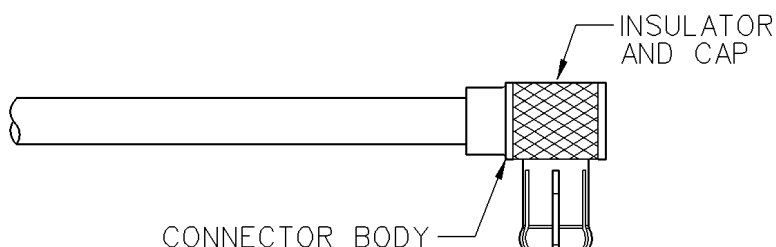
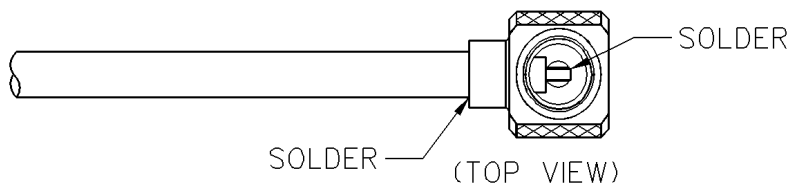


CABLE TYPE	GOLD PLATED	NICKEL PLATED
.086 Semi-rigid	133-3693-101	133-3693-106



CABLE GROUP	PART NUMBER
RG-405/u	133-3693-101
(.086 semi-rigid)	133-3693-106

1. Identify connector parts. (3 piece parts)
2. Strip cable to dimensions shown. Do not nick center conductor.
3. Insert cable into body making sure cable insulation bottoms on center contact. Solder center conductor to contact through the rear access port. Use a minimum amount of solder for a good joint. **.020 (0.51) diameter solder is recommended.**
4. Solder body to cable. Use a minimum amount of heat to minimize cable insulation movement. Assemble insulator then place expansion cap in access port and seat with a .156 (3.96) diameter punch or hand tool 141-0000-908.



Specifications



** All gold plated parts include a .00005" min. nickel underplate barrier layer.

Mounting Hardware: Brass (nuts) per QQ-B-626 or phosphor bronze (lockwashers) QQ-B-750, gold plated per MIL-G-45204 .00001" min. or nickel plated per QQ-N-290

1. ID of contact to meet VSWR mating characteristics and connector durability when mated with a dia. .019-.021 (0.48-0.53) male contact.
2. Must meet the force to engage and disengage when mated with mating part.