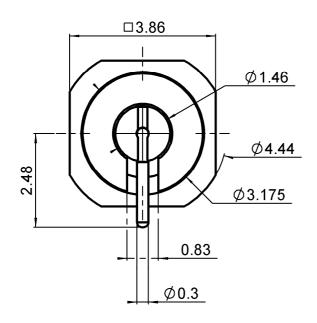
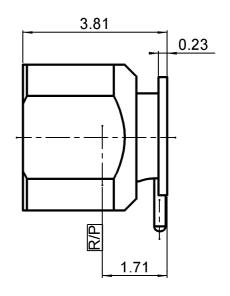
## **SMT PLUG RECEPTACLE**

#### **SMOOTH BORE**

R201.508.700

Series : **SMPM** 







All dimensions are in mm.



COMPONENTS	MATERIALS	PLATING (μm)
BODY CENTER CONTACT OUTER CONTACT INSULATOR GASKET OTHERS PARTS	BERYLLIUM COPPER BERYLLIUM COPPER - PEEK -	GOLD 0.5 OVER NICKEL 2 GOLD 0.5 OVER NICKEL 2 -
- -	- -	-

**Issue:** 1345 A

In the effort to improve our products, we reserve the right to make changes judged to be

necessary.



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#### **PACKAGING**

Standard	Unit	Other
100	'W' option	Contact us

#### **SPECIFICATION**

## **ELECTRICAL CHARACTERISTICS**

 $\begin{array}{ccc} \text{Impedance} & & \textbf{50} \;\; \Omega \\ \text{Frequency} & & \textbf{0-20} \;\; \text{GHz} \end{array}$ 

VSWR \*\* + **0,0000** x F(GHz) Maxi

Insertion loss  $0.12 \sqrt{F(GHz)} dB Maxi$ RF leakage -(NA - F(GHz)) dB Maxi

Voltage rating 335 Veff Maxi Dielectric withstanding voltage Insulation resistance 500 Veff mini 5000 M $\Omega$  mini

## **ENVIRONMENTAL**

Operating temperature Hermetic seal -65/+165 ° C NA Atm.cm3/s

Panel leakage NA

#### **OTHER CHARACTERISTICS**

Assembly instruction

Others:

\*\* 1.15 to 12GHz

\*\* 1.35 to 20GHz

\*\*\* after soldering on PCB

# **MECHANICAL CHARACTERISTICS**

Center contact retention

Axial force – Mating end
Axial force – Opposite end
Torque

6.7\*\*\* N mini
6.7\*\*\* N mini
NA N.cm mini

Recommended torque

Mating NA N.cm Panel nut NA N.cm

Mating life 500 Cycles mini

Weight **0,2700** g

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# **SOLDER PROCEDURE**

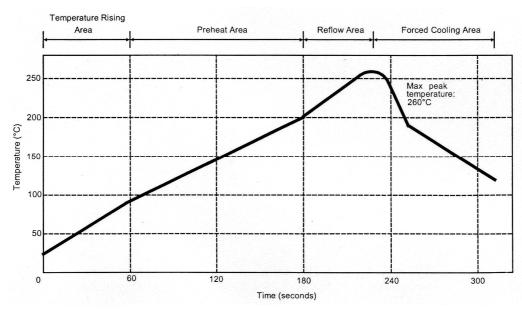
1. Deposition of solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux.

We advise a thickness of 150 µm. Verify that the edges of the zone are clean.

2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type.

Video camera is recommended for the positioning of the component. Adhesive agents must not be used on the receptacle.

- 3. Soldering by infra-red reflow. Below, please find the typical profile to use.
- 4. Cleaning of printed circuit boards.
- 5. Checking of solder joints and position of the component by visual inspection.



Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to -4	°C/sec
Max dwell time above 100°C	420	sec

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# SMT PLUG RECEPTACLE SMOOTH BORE

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# **RECOMMENDED PAD DIMENSIONS**

Substrat: RT5880 thickness 0.254 mm, with copper layer 35µm on both sides. Add vias between both sides along upper ground plane according to engineering practise.

