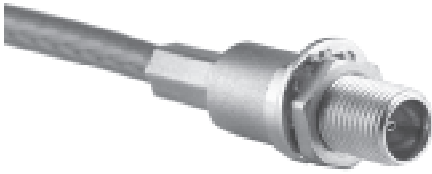
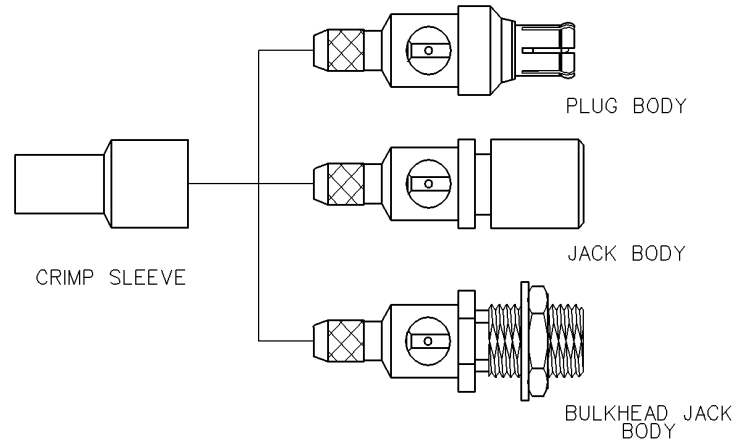
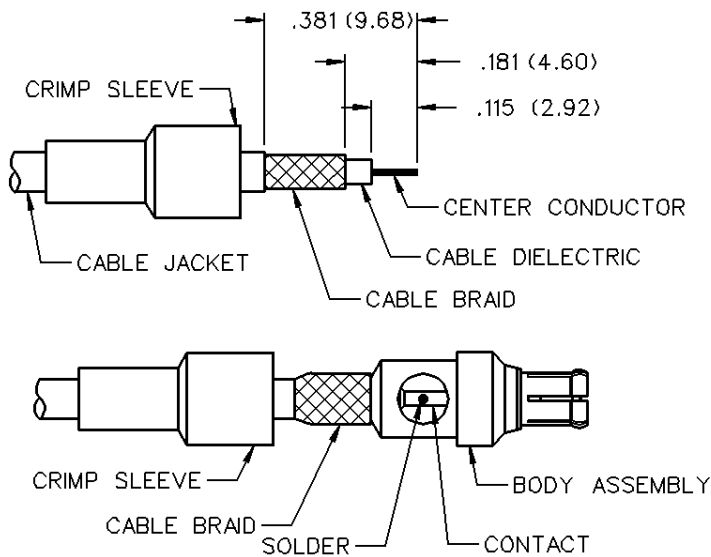
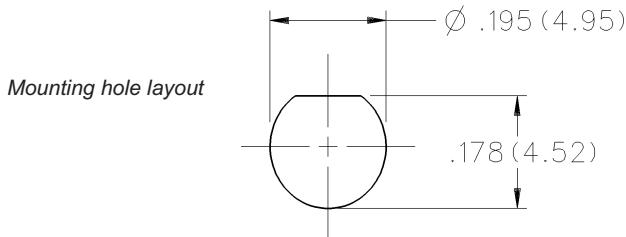
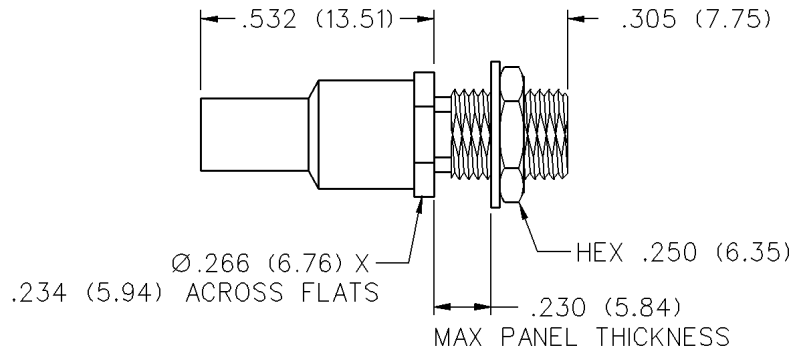


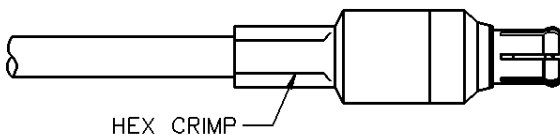
MCX 75 Ohm Straight Crimp Type Bulkhead Jack - Solder or Crimp Captivated Contact



CABLE TYPE	GOLD PLATED
RG-179	133-8333-401



CABLE GROUP	PART NUMBER	CRIMP HEX
RG-179	133-8333-401	.128 (3.25)



1. Identify connector parts. (2 piece parts - except bulkhead)
2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin (optional). Slide crimp sleeve onto cable as shown.
3. Flare braid and slide cable into body making certain that the cable dielectric bottoms against center contact.
Solder: Solder center conductor to contact through the side access ports and hole in center contact. Use a minimum amount of solder for a full fillet joint. **.015 (0.38) diameter solder is recommended.**
Crimp: Crimp Contact Attachment: Crimp contact using 141-0000-924 dieset in 144-0000-900 tool frame.
4. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and access ports. Crimp securely using recommended hex size and crimp tool.

Specifications



Johnson Components™ • P.O. Box 1732 • Waseca, MN 56093-0832 • 1-800-247-8256 • Fax: 507-833-6287 • www.johnsoncomponents.com