

Assembly Tool (105-077X-XXX Series) (105-14XX-XXX Series)

For Insulated Standard Small Handle Tip Plugs: .080 (2.00) Diameter and .060 (1.50) Tip Jacks

Quick and easy assembly of standard small handle tip plug .080 (2.00) diameter and .060 (1.50) tip jack is possible with the assembly tool shown. Set the selector to the appropriate wire size, strip wire to .180, insert wire and tip plug in tool, squeeze handles of the tool. A complete and accurate crimp is obtained each and every time, with no partial crimps. A ratchet insures a complete cycle of the tool.



TOOL PART NO.
144-0000-910
ASTRO TOOL PART NO.
615708
MILITARY PART NO.
M22520/1-01

3-Piece SMA - Contact Hand Crimp Tool

Quick and secure crimp assembly of SMA Contacts to all cable sizes used by the 3-piece SMA connector line is possible. The crimp tool is used in conjunction with 141-0000-907 turret positioner which positions the crimp location on the contact with no user setup required. Set the selector to the appropriate crimp size, insert contact and cable into tool and squeeze handles of tool. A complete and accurate crimp is obtained every time, with no partial crimp. A ratchet insures a complete cycle of the tool. Automated tooling information is available on request.



PART NUMBER	DESCRIPTION	ASTRO TOOL PART NUMBER	MILITARY PART NUMBER
144-0000-910	Frame Only	615708	M22520/1-01
141-0000-907	Positioner	650027	