



MMS / MMT / MMCX / MML series

R209 / R210 / R110 / R302

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MMS/MMT

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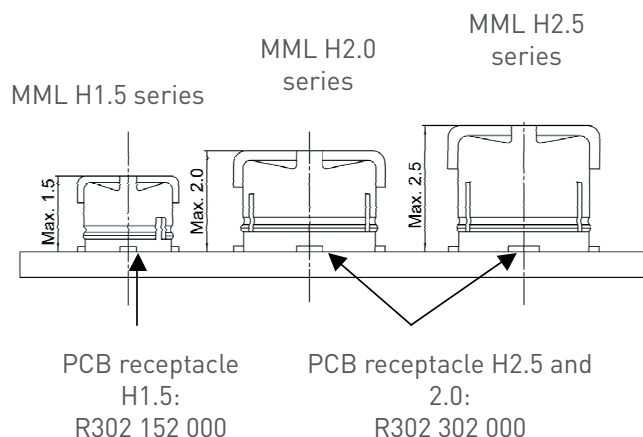
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Introduction

RADIALL has developed a new MML series to address the market demand for smaller microminiature coaxial connectors for applications such as cell relay, WiFi access points, GPS and other mobile terminals. There are three types of plugs with mated heights of, H2.5, H2.0 and H1.5, as well as two types of vertical PCB receptacles with good electrical performance up to 6 GHz.

FEATURES

- Two vertical PCB receptacles
 - MML H2.5 and MML H2.0
 - MML H1.5
- Space saving
 - Three mated heights 2.5 mm, 2.0 mm, 1.5 mm
 - PCB patterns 3.08 mm x 3 mm for H2.5 and H2.0, 2 mm x 2 mm for H1.5
- DC - 6GHz, typical VSWR 1.35 max
- Cable assemblies are offered with three high performance cables: 1.33 mm for MML H2.5, 1.13 mm for MML H2.0, 0.81 mm for MML H1.5



APPLICATIONS

- Handhelds/GPS/WLAN
- GSM/CDMA/WCDMA/TD-SCDMA cards

Characteristics

	Values/remarks
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ELECTRICAL CHARACTERISTICS

Nominal impedance	50Ω
Frequency range	DC - 6 GHz
Typical VSWR	1.35 max
Contact resistance Center contact Outer contact	25 mΩ 15 mΩ
Insulation resistance	500 MΩ min
Voltage rating H2.5 and H2 H1.5	200 Vrms 150 Vrms
Withstanding voltage H2.5 and H2 H1.5	300 Vrms 200 Vrms
Mechanical durability	30 cycles
Center contact axial force	0.15 N
RoHS	Compliant
Temperature range	-40 / +90°C
Humidity	96 hours at temperature of 40°C and humidity of 95%
Corrosion (salt spray)	5% salt water solution, 48 hours

MATERIALS AND PLATING

	Materials	Platings
Connector bodies	Phosphor Bronze	Gold
Female center contact	Phosphor Bronze	Gold
Male center contact	Brass	Gold

Pigtails and cable assemblies

MML PIGTAILS

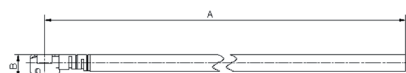


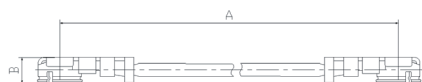
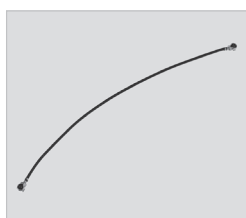
Fig. 1



Fig. 2

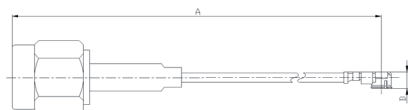
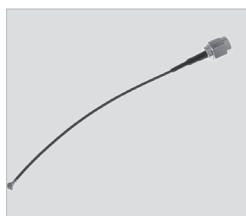
Cable group dia.	MML type	Part number	Fig.	Dimensions (mm)	Packaging
				A	
1.33/50/S	H2.5	R302 255 003 xxx	1	xxx (500 mm max)	100
1.13/50/S	H2.0	R302 205 001 xxx	2	xxx (400 mm max)	
0.81/50/S	H1.5	R302 155 000 xxx			

MML to MML CABLE ASSEMBLIES



Cable group dia.	MML type	Part number	Dimensions (mm)	Packaging
			A	
1.33/50/S	H2.5	R302 000 000 xxx	xxx (500 mm max)	100
1.13/50/S	H2.0	R302 205 000	100	
0.81/50/S	H1.5	R302 155 001	100	

MML to SMA PLUG CABLE ASSEMBLIES



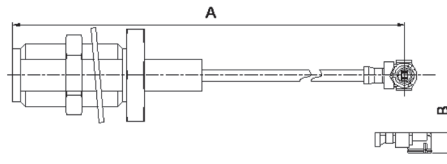
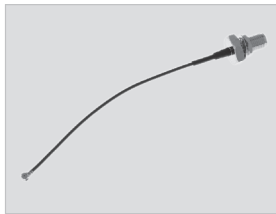
Cable group dia.	MML type	Part number	Dimensions (mm)	Packaging
			A	
1.33/50/S	H2.5	R302 255 002 xxx	xxx (400 mm max)	100
1.13/50/S	H2.0	R302 205 002	100	

Note:
xxx = length in mm

Length	Step	Tolerance
30 to 100 mm	10 mm	±2 mm
110 to 200 mm		±3 mm
225 to 300 mm	25 mm	±5 mm
325 to 500 mm		±10 mm

Cable assemblies, receptacles and adapters

MML to SMA BULKHEAD JACK CABLE ASSEMBLIES



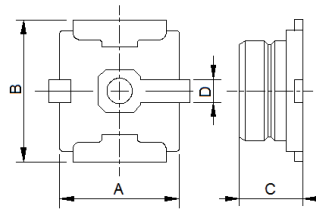
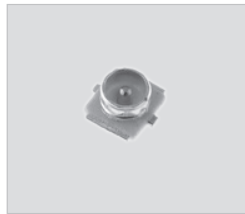
Cable group dia.	MML type	Part number	Dimensions (mm)		Packaging	Note
			A			
1.33/50/S	H2.5	R302 255 000 xxx	xxx (400 mm max)		100	
1.33/50/S	H2.5	R302 255 001 xxx				Panel seal
1.13/50/S	H2.0	R302 205 003 xxx				

Note:

xxx = length in mm

Length	Step	Tolerance
30 to 100 mm	10 mm	±2 mm
110 to 200 mm		±3 mm
225 to 300 mm	25 mm	±5 mm
325 to 500 mm		±10 mm

SMT RECEPTACLES



MML type	Part number	Dimensions (mm)				Packaging
		A	B	C	D	
H2.5 & H2.0	R302 302 000	2.6	2.6	1.3	0.6	1000 piece/reel
H1.5	R302 152 000	1.7	1.7	0.85	0.3	2000 piece/reel

ADAPTERS

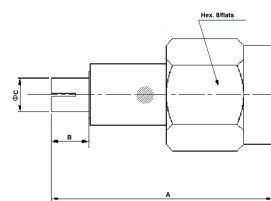


Fig. 1

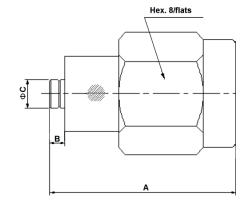


Fig. 2

MML type	Part number	Fig	Dimensions (mm)			Packaging	Note
			A	B	C		
H2.5 & H2.0	R302 303 000	2	13.2	1.05	1.98	Unit	MML plug - SMA plug
	R302 303 001	1	17.2	2.9	2.6		
H1.5	R302 153 000	1			2.1		MML jack - SMA plug
	R302 153 001	2	12.9	0.78	1.4		

Extraction tool and cable characteristics

EXTRACTION TOOLS



Part number	To disconnect	Packaging
R302 309 000	H2.5 & H2.0	Unit
R302 159 000	H1.5	

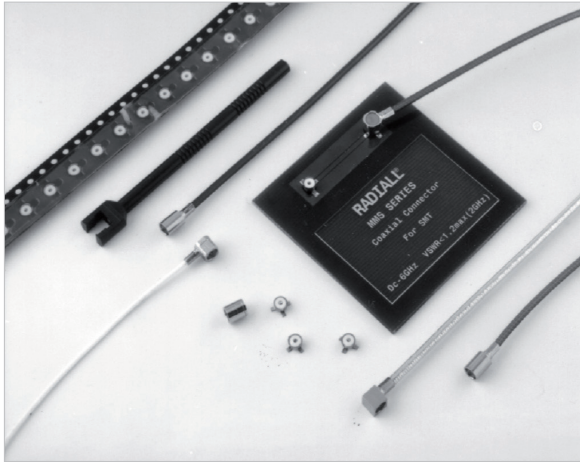
CABLE CHARACTERISTICS (typical)

Cable	Impedance (Ω)	Cable Dimension mm (inch)					Insertion Loss dB/m (dB/ft)			
		Core type	Core Dia.	Insulator Dia.	Screen	Outer	1 GHz	2 GHz	3 GHz	6 GHz
1.33/50/S	50	7*.102 (7*.004)	.305 (.012) SPC	.88 (.035) FEP	1.13 (.044) TPC	1.33 (.052) FEP	1.63 (0.49)	2.36 (0.71)	2.94 (0.89)	4.33 (1.31)
1.13/50/S	50	7*.08 (7*.003)	.24 (.009) SPC	.70 (.028) FEP	.95 (.037) TPC	1.13 (.044) FEP	2.00 (0.61)	2.90 (0.88)	3.70 (1.13)	5.30 (1.62)
0.81/50/S	50	7*.05 (7*.002)	.15 (.006) SPC	.41 (.016) PFA	.65 (.026) TPC	.81 (.032) PFA	3.00 (0.91)	4.40 (1.34)	5.50 (1.68)	8.30 (2.53)

Also available on request : SMA Reverse polarity, Double shielded cable, Other length

SPC = Silver Plated Copper TPC = Tin Plated Copper
 FEP = Fluorinated Ethylene Propylene PFA = Perfluoroalkoxy

Introduction



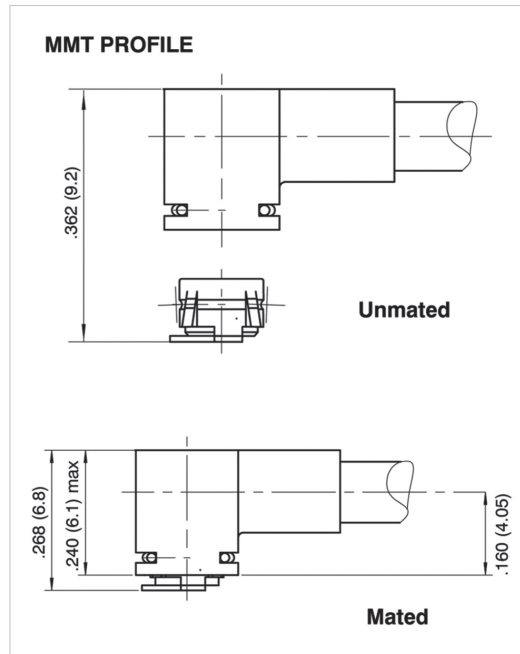
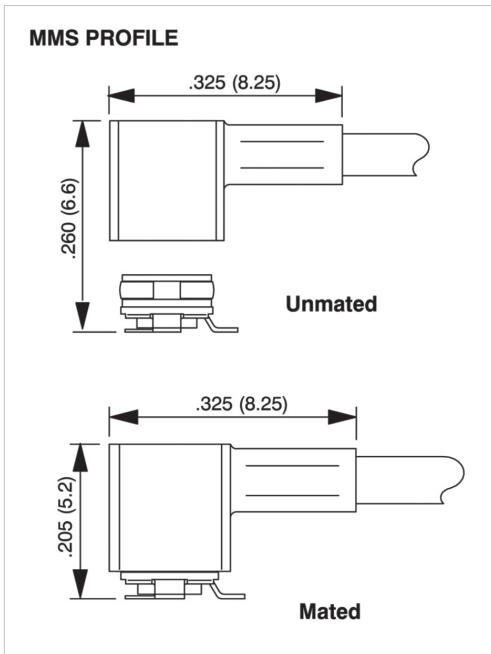
	MMS	MMT
50Ω	DC - 6 GHz	DC - 8 GHz
75Ω	DC - 1 GHz	

GENERAL

- Low profile coaxial connectors
- Surface-mount receptacle (SMT)
- Fully compatible with automated pick and place machines
- Snap-on mating
- High RF performance
- 360° cable rotation

APPLICATIONS

- Wireless base stations
- Satellite reception terminals (GPS...)
- Instrumentation
- Wireless datacom networks
- Automated payment systems
- Videocommunications
- Other general electronics



Introduction

RADIALL has designed a complete range of microminiature coaxial connectors, dedicated to Surface Technology (SMT).

Better than a simple SMT version of standard connector, **MMS** and **MMT** series were the first coaxial designed for SMT applications. Due to its optimized design, **MMS** and **MMT** range benefit from the following advantages:

- Design adapted to automatic placement**
 The assymetric footprint of the **MMS** and **MMT** connectors allows video micro-positioning using the shadow to analyse its placement.
MMS and **MMT** connectors stand on three pliable legs. This design guarantees the receptacle stability placement. It allows it to absorb by elastic bending of the legs, the pressure of the positioning mechanism.
- A geometry suited to automated picking**
 The plain upper surface of **MMS** and **MMT** receptacle facilitates vacuum picking of the component automated distribution system. The geometry allows the use of numerous pneumatic nozzles with various diameters.
- Optimization of soldering procedure**
MMS and **MMT** connectors use materials that resist (without damage) rapid temperature elevation during the short time of the solder reflow in an infra-red oven.
- Packaging**
 The **MMS** and **MMT** connectors are packaged on tape and reels containing either 100, 500 or 3 000
 The unit cavity geometry is designed for a perfect presentation of the component.
 This hole facilitates the suction of the component, avoiding the adherence effect and allows the use of for a push rod.
- 360° cable rotation**
 The **MMS** and **MMT** snap-on mating system ensures a correct positive connection each time and all connectors (plugs + receptacles) have a design which allows a 360° rotation of the pair when mated.
- MMS vs MMT**
MMS and **MMT** connectors are dedicated to similar application.
 Nevertheless the choice between these to standard will be driven by the following characteristics:

	MMS	MMT	Comment
Durability (mating cycle)	50	500	It is the main difference between these two series. MMS is dedicated to application wich requires only few mating/unmating cycles. MMT provide stronger retention force while allowing more manipulation.
Frequency range	50Ω DC-6 GHz 75Ω DC-1 GHz	50Ω DC-8 GHz 75Ω DC-1 GHz	Both series are fully optimized for either wireless phone frequency range or mobile computing such as bluetooth, Wifi and Wimax.
Mated height	5.2 mm	6.8 mm	

Characteristics

	Test standard	Values/remarks
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ELECTRICAL CHARACTERISTICS

Impedance		50Ω	75Ω
Frequency range		DC - 6 GHz	DC - 1 GHz
Typical V.S.W.R. (mated pair)	IEC 1169-1	1.05 at 1 GHz 1.15 at 2.5 GHz 1.35 at 6 GHz	
Insertion loss	IEC 1169-1	0.2 dB at 2 GHz	
RF leakage (mated pair)	MIL STD 1344 method 3008	-50 dB at 500 MHz -45 dB at 1 GHz -40 dB at 2 GHz	
Outer contact resistance	NF-C 93050 (I = 40 mA peak)	5 mΩ max	
Center contact resistance	NF-C 93050 (I = 40 mA peak)	15 mΩ max	
Insulation resistance	IEC 1169-1	500 MΩ min (under 250 V RMS)	
Working voltage		50 V RMS	
Testing voltage (V RMS)	IEC 1169-1	Ø 1 mm: 250 ; Ø 2 mm: 500	
Maximum admissible power		40 W at 1 GHz / 20°C / V.S.W.R. = 1	

MECHANICAL CHARACTERISTICS

Durability	IEC 1169-1	50 matings
Force to engage	IEC 1169-1	7 N avg
Force to disengage	IEC 1169-1	5.5 N avg
Shocks (drop test)	IEC 68-2-27	50 g/11 ms ; 3 shocks/axis/way
Random vibrations	General Motors spec.	Sine waves 5 to 1000 Hz 3 to 30g - 1 H/axis
Bumps (mechanical shocks)	IEC 68-2-29	25 g/6 ms 1000 bumps/axis/way
Cable retention force	IEC 1169-1	Ø 1 mm: 20 N ; Ø 2 mm: 35 N
Solderability	IEC 68-2-54	Passed

ENVIRONMENTAL CHARACTERISTICS

Temperature range		-40°C/+90°C
Climatic cycles	GAM T 13	48 H at 70°C - 24 H at 40°C/93% -36 H at -25°C

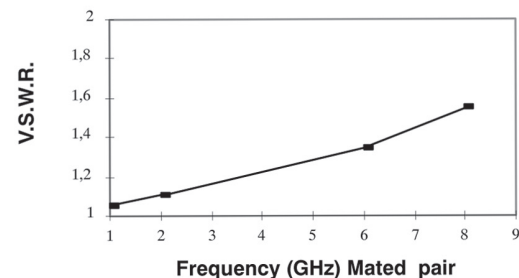
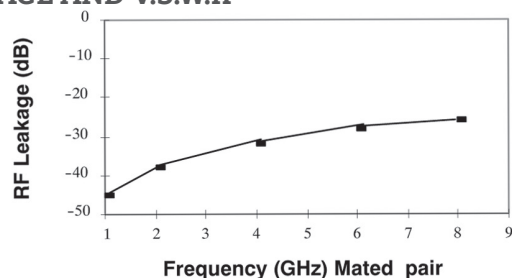
MATERIALS

Bodies plugs/in-series adapters		Die cast zinc/brass
Bodies receptacles		Phosphor bronze
Center contact	male female	Brass Beryllium copper
Insulator		PTFE

PLATING

Bodies plugs/in series adapters		Nickel
Bodies receptacles		Gold
Center contact	male female	Nickel Gold

RF LEAKAGE AND V.S.W.R



Characteristics

	Test standard	Values/remarks
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ELECTRICAL CHARACTERISTICS

Impedance		50Ω	75Ω
Frequency range		DC - 8 GHz	DC - 1 GHz
Typical V.S.W.R. (mated pair)	IEC 1169-1	1.05 at 1 GHz 1.10 at 2.5 GHz 1.15 at 6 GHz	
Insertion loss	IEC 1169-1	≤ 0.2 V F (GHz)	
RF leakage (mated pair)	IEC 1726	-42 dB at 500 MHz -38 dB at 1 GHz -30 dB at 3 GHz	
Outer contact resistance	IEC 1169-1 (I=40 mA eff.)	Initial: 2.5 mΩ max	Final: 12.5 mΩ max
Center contact resistance	IEC 1169-1 (I=40 mA eff.)	Initial: 5 mΩ max	Final: 15 mΩ max
Insulation resistance	IEC 1169-1	≥ 5000 MΩ under 500 Vcc	
Working voltage		170 V eff.	
Testing voltage	IEC 1169-1	500 V eff.	
Maximum admissible power		23 W at 1.8 GHz / 40°C / V.S.W.R. = 1.1	

MECHANICAL CHARACTERISTICS

Durability	IEC 1169-1	500 matings
Force to engage/disengage	IEC 1169-1	Ins ≤ 18 N Ext > 7 N
Shocks	IEC 68-2-27	passed
Vibrations	IEC 68-2-6	passed
Bumps	IEC 68-2-29	passed
Cable retention force	IEC 1169-1	∅ 2 mm: 20 N ; ∅ 2.6 mm: 60 N
Solderability	IEC 68-2-29	Passed

ENVIRONMENTAL CHARACTERISTICS

Temperature range		55°C / 100°C
Damp heat	IEC 68-23	Passed
Thermal shocks	IEC 68-2-14 / Test NA	Passed

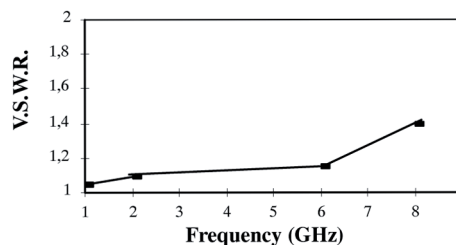
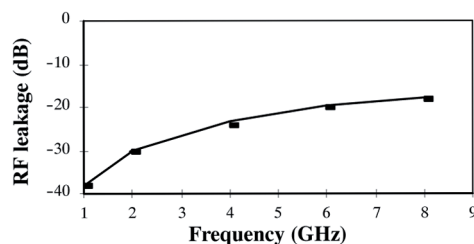
MATERIALS

Plugs body/in-series adaptor	Brass
Receptacles body	CuSn9p
Plugs center contact	Cube2
Receptacles center contact	Brass
Insulators	PTFE

PLATING

Bodies plugs/in series adapters	Nickel/BBR
Bodies receptacles	Gold
Plugs center contact	Gold
Receptacles center contact	Gold

RF LEAKAGE AND V.S.W.R



All dimensions are given in mm.

Plugs, pigtails and cable assemblies

RIGHT ANGLE PLUGS CRIMP TYPE FOR FLEXIBLE CABLES

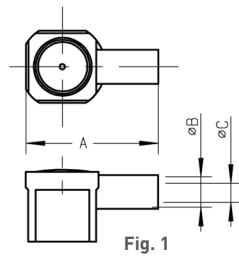


Fig. 1

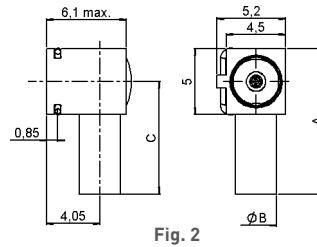


Fig. 2

Series	Cable group	Cable group dia.	Part number	Fig.	Imp. (Ω)	Dimensions (mm)			Captive center contact	Finish
						A	B	C		
MMS	RG178/RG196	2/50/S	R209 353 000	1	50	8.25	2	1.1	yes	nickel
MMT	RG178/RG196	2/50/S	R210 160 020	2	50	11	3.15	8.5	yes	nickel
	RG174/RG316	2.6/50/S	R210 157 010			10	3.95	7.5		

PIGTAILS

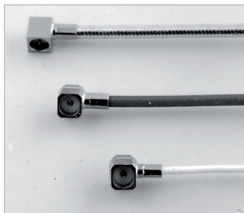


Fig. 1

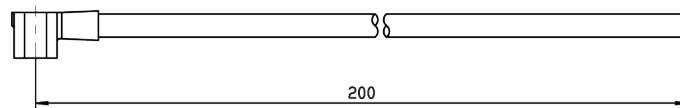
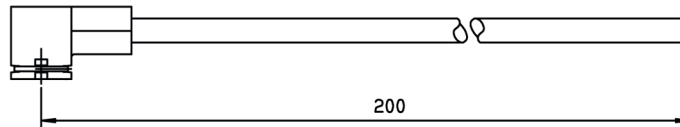


Fig. 2



Series	Cable group	Cable group dia.	Part number	Fig.	Composition
MMS	RG178/RG196	2/50/S	R285 001 021	1	R209 353 000 + C291 145 007
MMT	RG178/RG196	2/50/S	R284 008 001	2	R210 160 020 + C291 145 007
	RG174/RG316	2.6/50/S	R284 008 004		R210 157 010 + C291 150 000

CABLE ASSEMBLIES

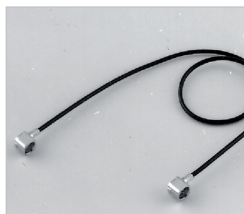


Fig. 1

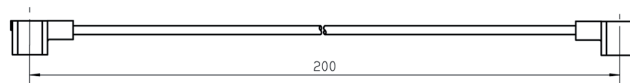
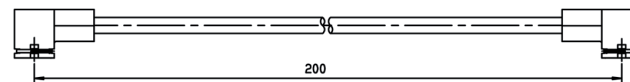


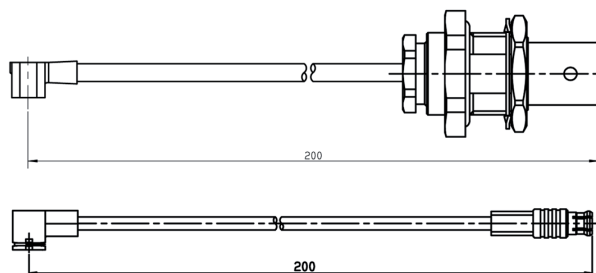
Fig. 2



Series	Cable group	Cable group dia.	Part number	Fig.	Composition
MMS	-	1/50/S	R285 004 001	1	R209 351 020 + R291 050 066 + R209 351 020
	RG178/RG196	2/50/S	R285 004 221		R209 353 000 + C291 145 007 + R209 353 000
MMT	RG178/RG196	2/50/S	R285 011 221	2	R210 160 020 + C291 145 007 + R210 160 020

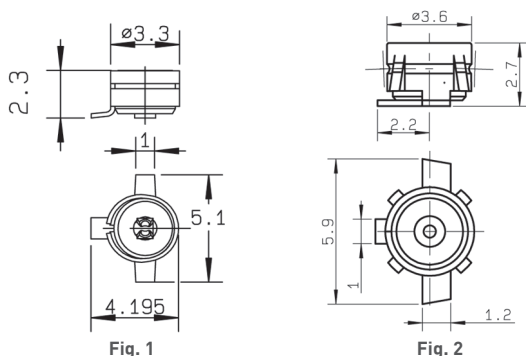
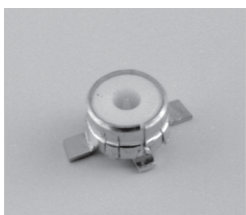
Cable assemblies, receptacles and adapters

CUSTOM CABLE ASSEMBLIES



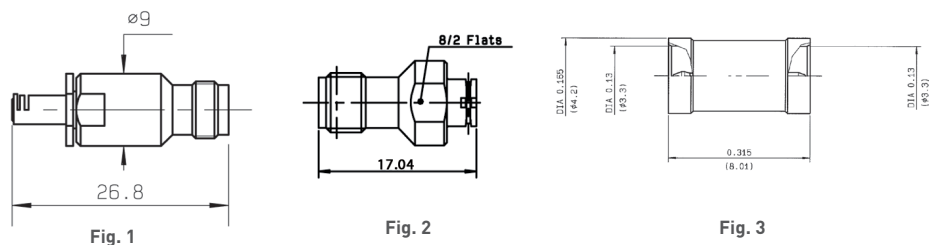
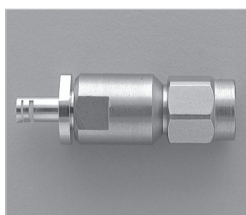
Contact us for all your cable assembly needs.

SMT RECEPTACLES



Series	Part number	Fig.	Imp. (Ω)	Center contact finish	Finish	Packaging	Reel dia.	Assembly instructions
MMS	R209 408 012	1	50	gold	gold	reel 100 pieces	180	M01
	R209 408 052					reel 500 pieces	180	
	R209 408 302					reel 3000 pieces	330	
MMT	R210 408 012	2	50	gold	gold	reel 100 pieces	180	
	R210 408 052					reel 500 pieces	180	
	R210 408 302					reel 3000 pieces	330	

ADAPTERS



Series	Part number	Fig.	Type	Finish
MMS	R191 975 791	1	MMS female/SMA female	passivated stainless steel
	R209 703 070	3	MMS male/MMS male	Ni
MMT	R191 394 027	2	MMT female/SMA female	BBR

Test board, measurement cable assemblies and tooling

TEST BOARDS

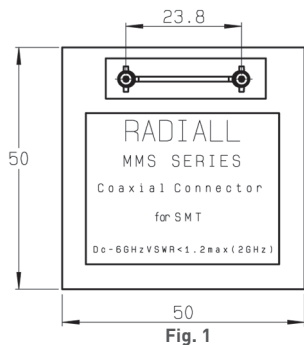
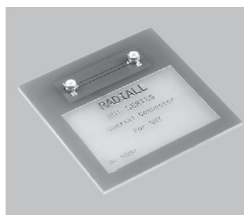


Fig. 1

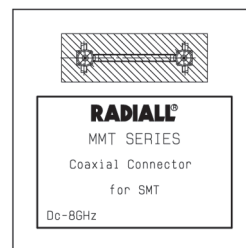


Fig. 2

Series	Part number	Fig.
MMS	R209 900 500	1
MMT	R210 900 500	2

Connected to a network analyzer by 2 cable assemblies, this board allows you to measure the V.S.W.R. of a complete link.

MEASUREMENT CABLE ASSEMBLIES

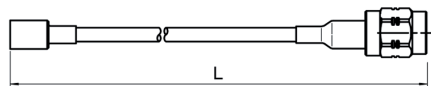


Fig. 1

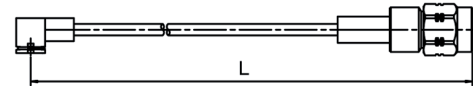
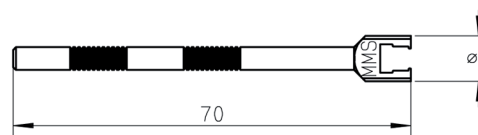
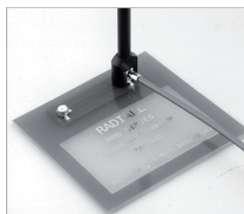


Fig. 2

Series	Cable group	Cable group dia.	Part number	Fig.	Composition	Length L (mm)
MMS ⁽¹⁾	RG178/RG196	2/50/S	R284 007 013	1	R209 080 500 + C291 145 007 + R124 069 120	150
MMT	RD316	2.6/50/D	R285 024 071	2	R210 158 010 + C291 185 067 + R124 072 220	200

⁽¹⁾ Both cable assemblies are equipped with a straight MMS plug with a sliding interface to allow 500 matings and a SMA connector.

EXTRACTION TOOL



Materials and finish: black anodized aluminium
The anodization allows the electric insulation and protects from the oxidization.

Series	Part number
MMS	R282 868 100
MMT	R282 868 040

Receptacle packaging

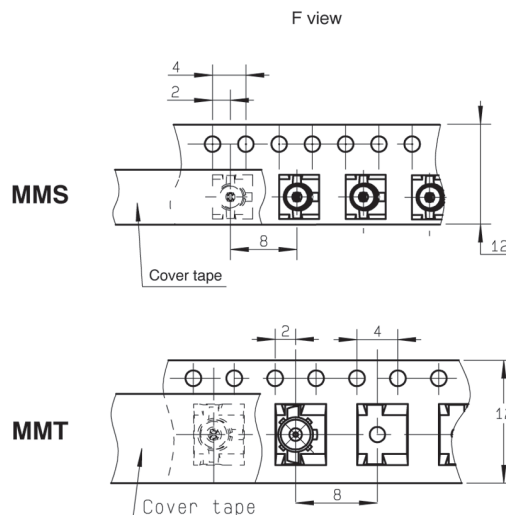
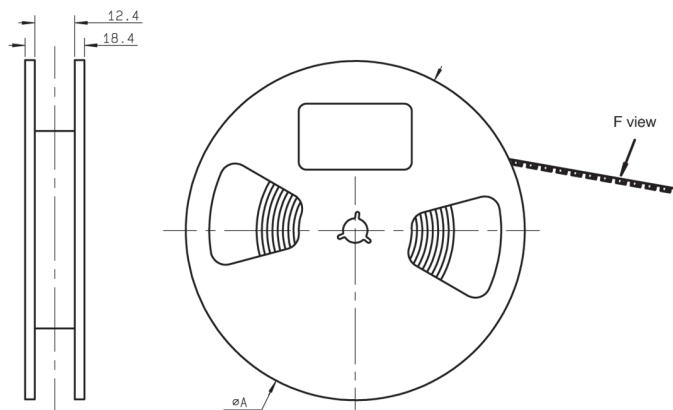
ACCORDING TO IEC 286-3 STANDARD

MATERIALS

Reel: polyester

Carrier tape: antistatic PETG (polyester)

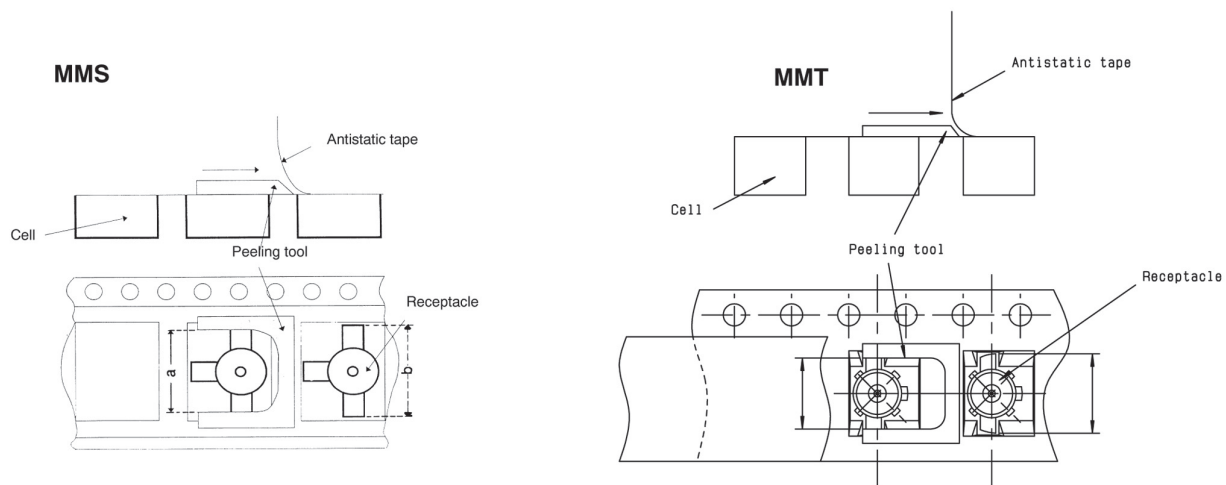
Cover tape: polyester



Packaging	Dia. A
100 & 500	180
3000	330

PRECAUTION FOR USE

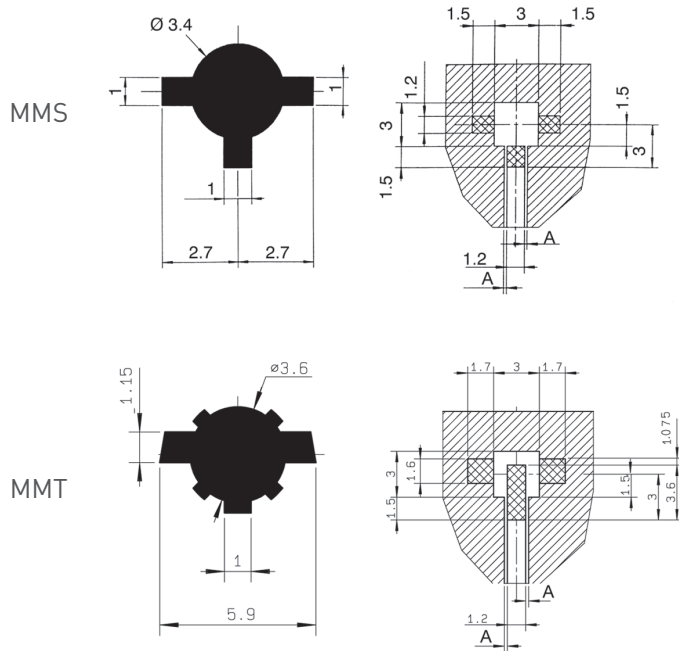
Automated pick and place machines use standard tooling to peel the antistatic film off. Sometimes the "a" dimension of this tool is shorter than the overall "b" width between the two legs of the receptacle. There is thus a risk for the two legs being deformed while they pass through the tool during the suction operation. The user must then widen the "a" dimension of the peeling tool.



Assembly instructions

M01

VIDEO SHADOW AND SOLDERING PATTERN OF THE RECEPTACLE



Coplanar circuit on PCB
 PCB material: glass epoxy composite
 (e r = 4.6)
 Ground and signal are on the same side.

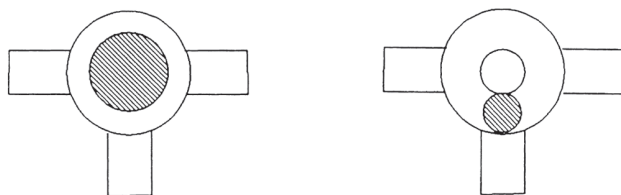
PCB thickness (mm)	Coplanar line A (mm)
0.8	0.183
1.0	0.190
1.2	0.195
1.6	0.2



SUCTION PROCEDURE FOR RECEPTACLE

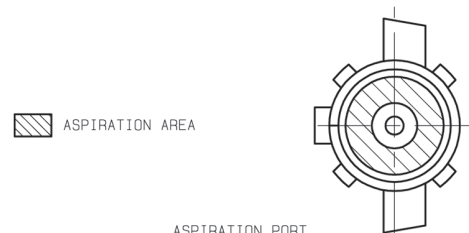
MMS

Ø OF NOZZLE > 1.2 mm
 Suction with the central contact hole.

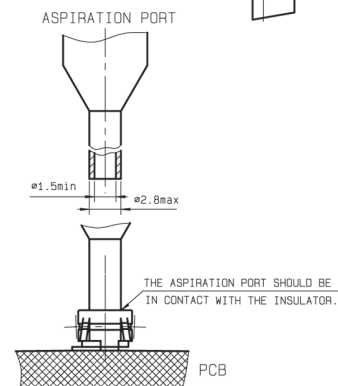
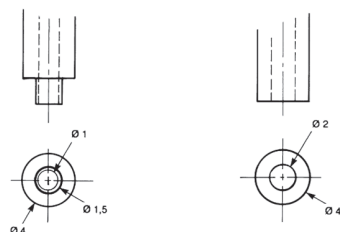


MMT

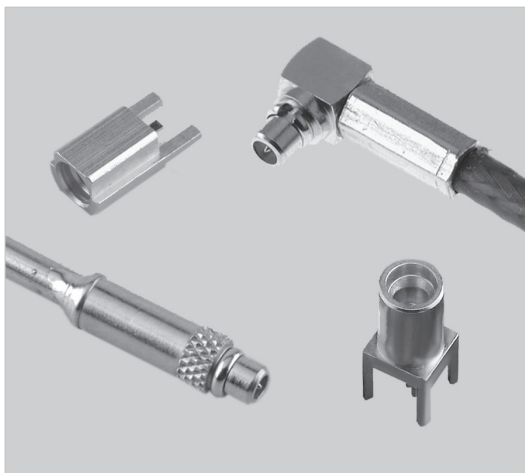
Ø OF NOZZLE < 1.2 mm
 Suction with insulator.



EXAMPLES OF PNEUMATIC NOZZLES



Introduction



50 Ω	DC - 6 GHz
------	------------

GENERAL

- Subminiature coaxial connectors
- Push-pull" snap-on mating
- Complies with specification CECC 22000

APPLICATIONS

- Wireless LANs
- PCMCIA cards
- RF test ports
- Base stations

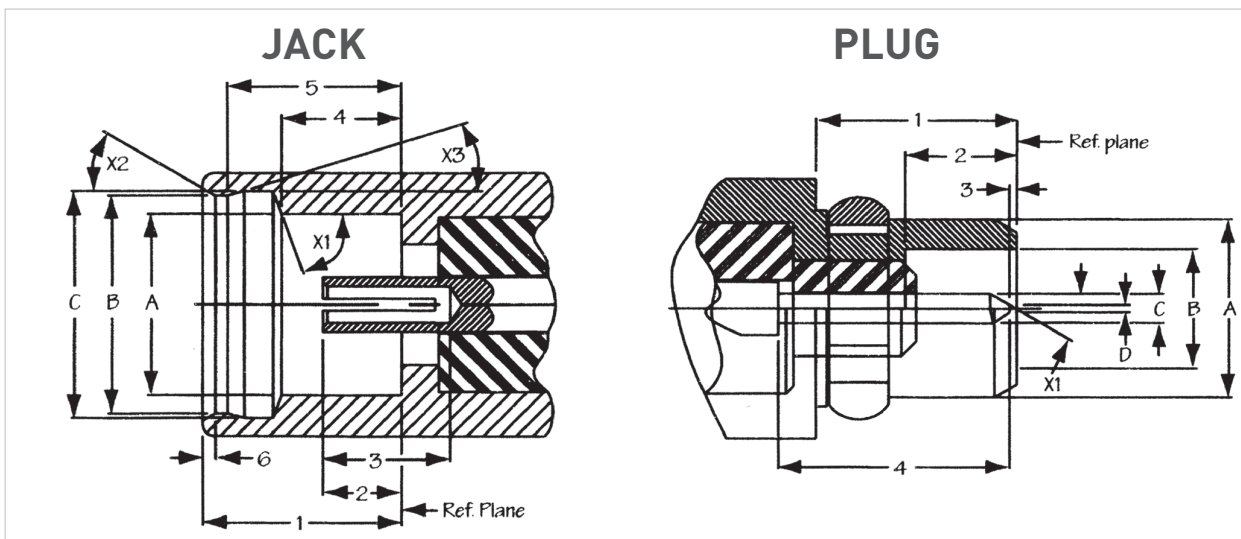
MMCX series from Radiall combine intermatibility with CECC 22000 compliant suppliers and high manufacturing quality.

MMCX series is especially dedicated to wire to PCB connection where low space above the PCB is available (less than 2.1 mm)

Due to Radiall manufacturing quality standard, our MMCX provide positive tactile feedback.

MMCX series are adapted to high volume applications and Pick & Place manufacturing process.

Interface



Letter	mm		inch	
	min.	max.	min.	max.
1	2.60		.102	
2	0.90	1.20	.035	.047
3	1.40		.055	
4	1.57	1.63	.062	.064
5	2.30	2.34	.091	.092
6		0.23		.009
A	2.41		.095	
B	2.88	2.90	.113	.114
C	3.00	3.04	.118	.120
X1	68°	72°		
X2	28°	32°		
X3	13°	17°		

Letter	mm		inch	
	min.	max.	min.	max.
1	2.70		.106	
2	1.45		.057	
3	0	0.25		.010
4		3.15		.124
A	2.40		.095	
B	1.58	1.62	.062	.064
C	0.38	0.42	.015	.017
D		0.20		.008
X1	29°	31°		

Characteristics mmcX

	Test standard	Values/remarks
--	---------------	----------------

ELECTRICAL CHARACTERISTICS

Impedance		50Ω
Frequency range		DC - 6 GHz
V.S.W.R.	CECC 22000 4.4.1	Edge card SMT: 1.40 max Cabled: 1.35 max
Dielectric withstanding voltage (at sea level)	CECC 22000 4.4.5	500 V RMS 50 Hz
Insulation resistance	CECC 22000 4.4.4	1000 MΩ min

MECHANICAL CHARACTERISTICS

Engagement force	CECC 22000 4.5.4	3.5 lbs max
Disengagement force	CECC 22000 4.5.4	1.4 lbs to 3.4 lbs max
Contact captivation	CECC 22000 4.5.2	2.3 lbs min
Durability (mating)	CECC 22000 4.7.1	500 cycles min

ENVIRONMENTAL CHARACTERISTICS

Temperature range		-55°C / +155°C
Temperature shock	CECC 22000 4.6.7	compliant
Vibration	CECC 22000 4.6.3	compliant

MATERIALS AND PLATING

	Materials	Platings
Bodies	Brass	Gold
Center contact	Brass	Gold
male female	Beryllium copper	
Insulator	PTFE	

These characteristics are typical and may not apply to all connectors.

Characteristics eco mmcX

ELECTRICAL AND MECHANICAL CHARACTERISTICS

Impedance		50Ω
Frequency range		DC - 3 GHz
Typical VSWR		1.35 at 3 GHz
Temperature range		- 40°C / + 85°C
Mating cycles		100 mating cycles

MATERIALS AND PLATING

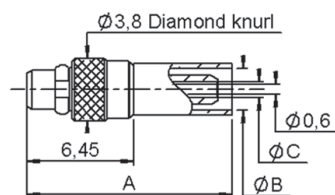
	Materials	Platings
Connector body	Brass	Gold
Insulator	PTFE / Polypropylene	
Female center contact	Beryllium copper	Gold
Outer contact	Brass	

PACKAGING

Packaging	100 pieces bulk 500 pieces reel 1500 pieces reel Unit packaging
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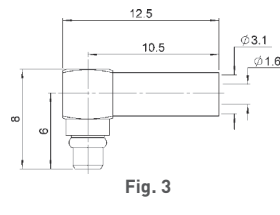
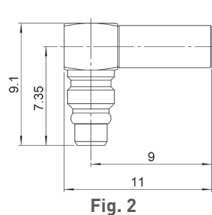
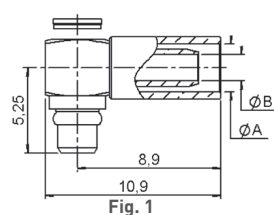
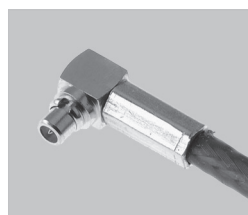
Plugs and receptacles

STRAIGHT PLUGS FULL CRIMP TYPE FOR FLEXIBLE CABLE



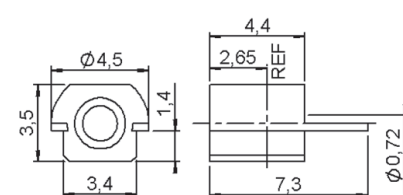
Cable group	Cable group dia.	Part number	Dimensions (mm)			Packaging
			A	B	C	
RG178/RG196	2/50/S	R110 081 020	12.45	2.55	0.97	100
RG174/RG176	2.6/50/S	R110 083 120	13.35	2.95	1.61	

RIGHT ANGLE PLUGS



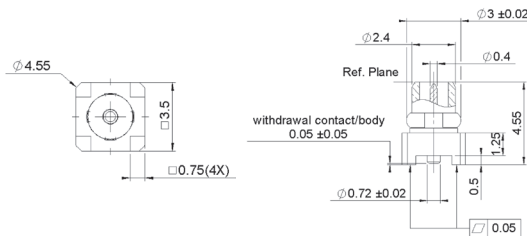
Cable group	Cable group dia.	Part number	Fig.	Dimensions (mm)		Packaging	Note
				A	B		
RG178/RG196	2/50/S	R110 170 100	1	0.97	2.55	100	
		R110A 170 100	2				ECO version
RG174/RG316	2.6/50/S	R110 172 100	1	1.63	2.95	100	
		R110A 172 100	3				ECO version

PCB EDGE CARD RECEPTACLES



Part number	Gender	Assembly instructions	Packaging	Note
R110 422 100	Jack	M04	100	SMT
R110A 422 830		M04	reel of 1500 pieces	ECO version

SMT STRAIGHT PLUG RECEPTALS



Part number	Gender	Assembly instructions	Packaging	Note
R110 434 860	Plug	M05	reel of 500	SMT

Receptacles

STRAIGHT PCB RECEPTACLES

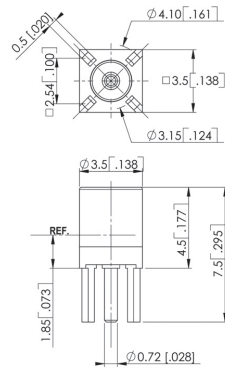
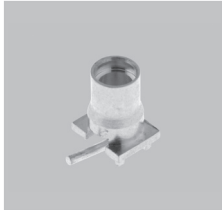
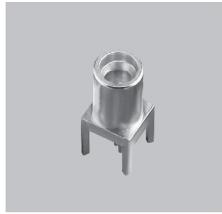


Fig. 1

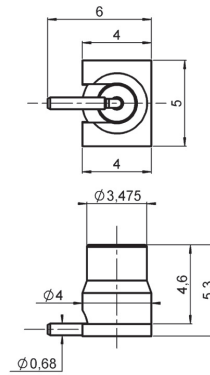


Fig. 2

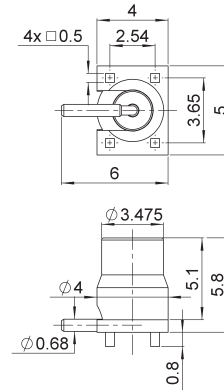
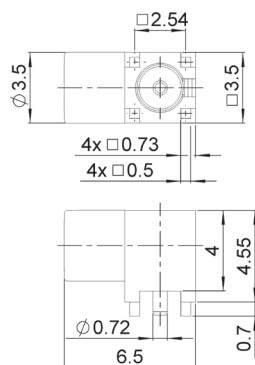


Fig. 3

Part number	Fig.	Gender	Panel drilling	Assembly instructions	Packaging	Note
R110 426 000	1	Jack	P01		100	Solder legs
R110A 426 000	1					ECO version
R110 426 097	1					Non magnetic
R110 427 820	2					SMT
R110A 427 830	3					ECO version

RIGHT ANGLE FEMALE RECEPTACLE



Part number	Panel drilling	Packaging
R110 665 860	P02	500

Receptacle packaging

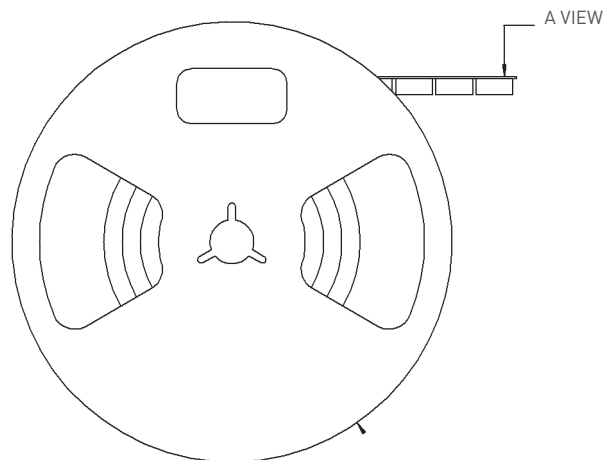
ACCORDING TO IEC 286-3 STANDARD

MATERIALS

Reel: polyester

Carrier tape: antistatic PETG (polyester)

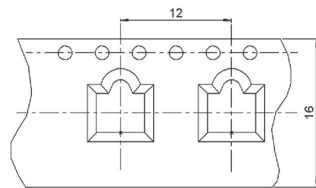
Cover tape: polyester



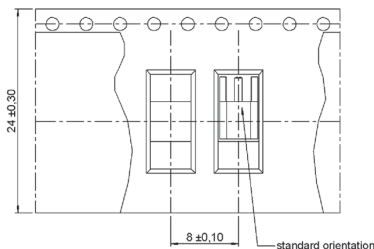
PRECAUTION FOR USE

Automated pick and place machines use standard tooling to peel the antistatic film off. Sometimes the "a" dimension of this tool is shorter than the overall "b" width between the two legs of the receptacle. There is thus a risk for the two legs being deformed while they pass through the tool during the suction operation. The user must then widen the "a" dimension of the peeling tool.

A VIEW



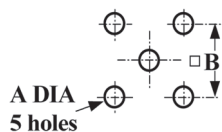
Part number
R110 427 820



Part number
R110 422 100

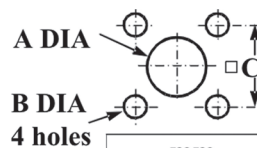
Panel drilling

P01



	mm		inch	
	max.	min.	max.	min.
A	0.85	0.75	.033	.030
B	2.56	2.52	.101	.099

P02

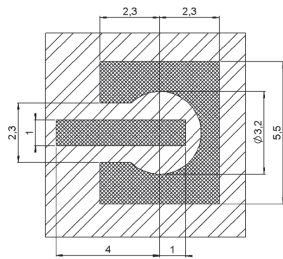


	mm	
	Maxi	mini
A	1.05	0.95
B	0.9	0.8
C	2.56	2.52

Assembly instructions

M02

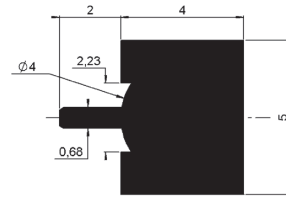
SOLDERING PATTERN



Part number
R110 427 820

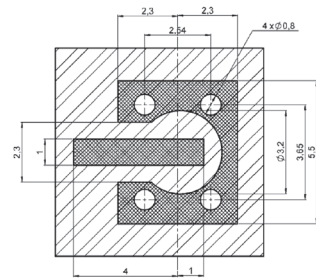
Ground + varnish
 Lands for solder paste

VIDEO SHADOWS



M03

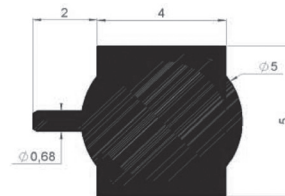
SOLDERING PATTERN



Part number
R110A 427 830

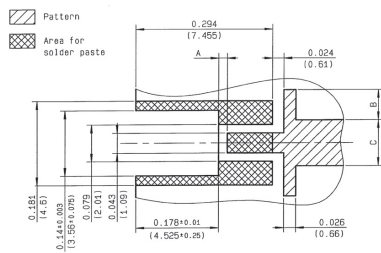
Mirror + varnish
 Ground + varnish
 Holes for solder paste
 Lands for solder paste

VIDEO SHADOWS



M04

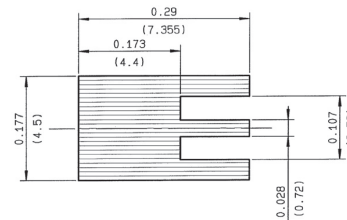
SOLDERING PATTERN



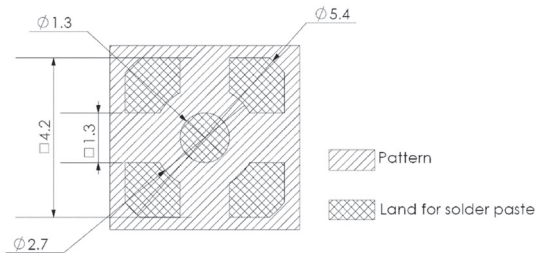
Part number
R110 422 100
R110 422 830

PCB THICKNESS	A	B	C
0.331 (0.79)	0.039 (0.99)	-	0.055 (1.4)
0.39 (0.99)	0.035 (0.89)	0.012 (0.3)	0.071 (1.8)
0.653 (1.6)	0.016 (0.41)	0.063 (1.6)	0.11 (2.79)

VIDEO SHADOWS



M05



Part number
R110 434 860